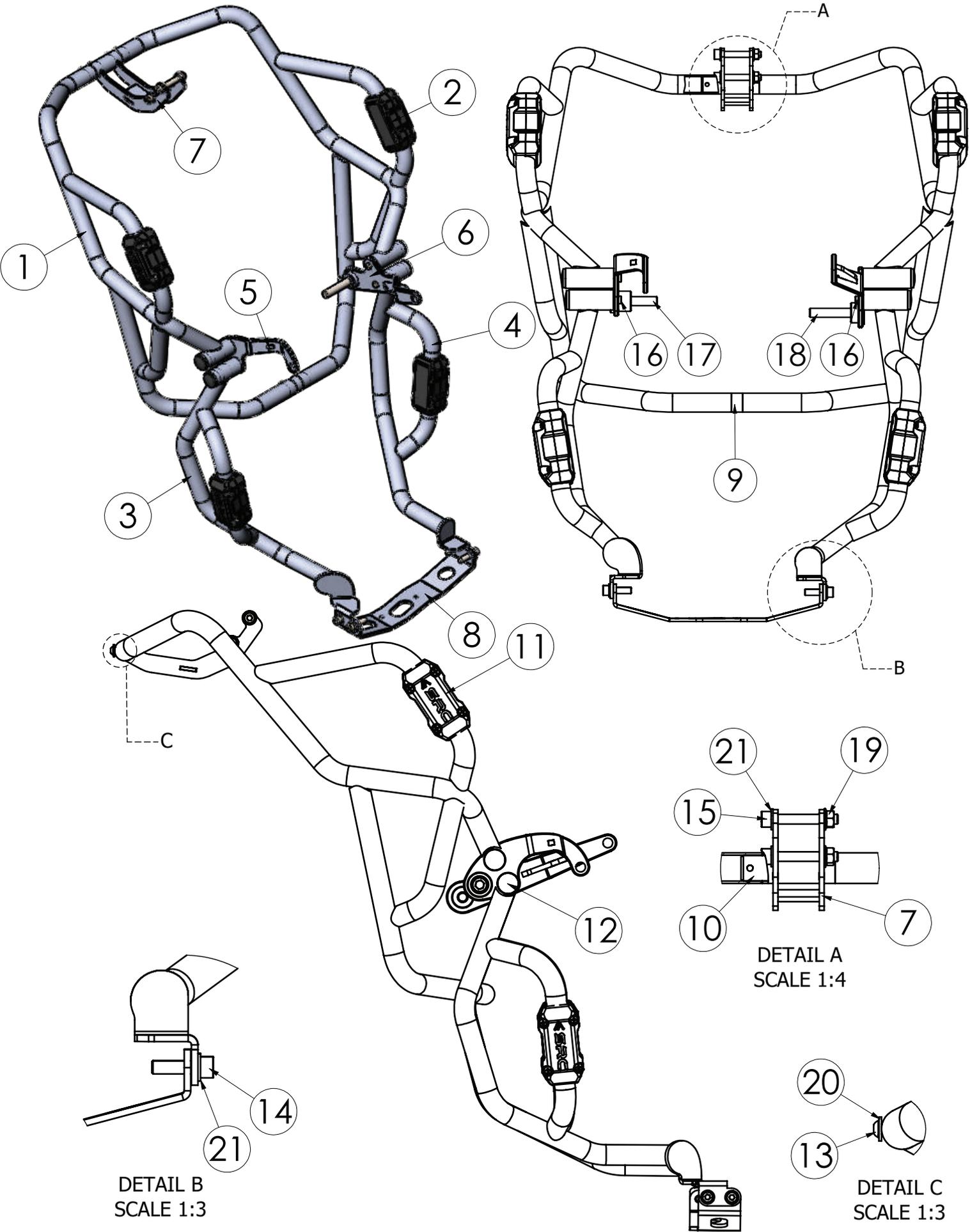


Part Number:

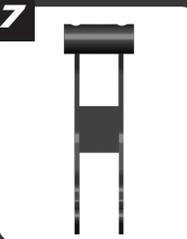
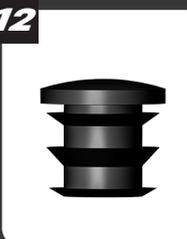
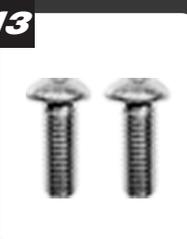
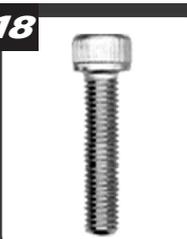
Part Description: CRASH BAR FULL SET YAMAHA TENERE 700 2025

Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	Upper crash bar LH T7 2025	1		
2	Upper crash bar RH T7 2025	1		
3	Lower crash bar LH T7 2025	1		
4	Lower crash bar RH T7 2025	1		
5	Midle bracket LH T7 2025	1		
6	Midle bracket RH T7 2025	1		
7	Upper bracket T7 2025	1		
8	Lower bracket	1		
9	Pin Joint crash bar	1		
10	Pin pipe upper	2		
11	Sliders Guards	4		
12	End cap	4		
13	Socket button head screw M6x15	6		Use Liquid Thread Locker
14	Socket head cap screw M8x30	4		Use Liquid Thread Locker
15	Socket head cap screw M8x55	2		Use Liquid Thread Locker
16	Socket head cap screw M10x35	4		Use Liquid Thread Locker
17	Socket head cap screw M12x1.25 L50	1		Use Liquid Thread Locker
18	Socket head cap screw M12x1.25 L60	1		Use Liquid Thread Locker
19	Hex flange nut M8	2		
20	Washer M6	6		
21	Washer M8	6		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

	<p>1</p> <p>UPPER CRASH BAR LH T7 2025</p>		<p>2</p> <p>UPPER CRASH BAR RH T7 2025</p>		<p>3</p> <p>LOWER CRASH BAR LH T7 2025</p>
	<p>4</p> <p>LOWER CRASH BAR RH T7 2025</p>		<p>5</p> <p>MIDLE BRACKET LH T7 2025</p>		<p>6</p> <p>MIDLE BRACKET RH T7 2025</p>
	<p>7</p> <p>UPPER BRACKET T7 2025</p>		<p>8</p> <p>LOWER BRACKET</p>		<p>9</p> <p>PIN JOINT CRASH BAR</p>
	<p>10</p> <p>PIN PIPE UPPER</p>		<p>11</p> <p>SLIDERS GUARDS</p>		<p>12</p> <p>END CAP</p>
	<p>13</p> <p>SOCKET BUTTON HEAD SCREW M6X15</p>		<p>14</p> <p>SOCKET HEAD CAP SCREW M8X30</p>		<p>15</p> <p>SOCKET HEAD CAP SCREW M8X55</p>
	<p>16</p> <p>SOCKET HEAD CAP SCREW M10X35</p>		<p>17</p> <p>SOCKET HEAD CAP SCREW M12X1.25 L50</p>		<p>18</p> <p>SOCKET HEAD CAP SCREW M12X1.25 L60</p>

DESCRIPTION

19



HEX FLANGE
NUT M8

20



WASHER M6

21



WASHER M8

TOOLS REQUIRED



Hex wrench
ITEM NO.
4 mm



Hex wrench
ITEM NO.
5 mm



Hex wrench
ITEM NO.
6 mm



Hex wrench
ITEM NO.
8 mm



Thread
locked



socket wrench
torque
Torque

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

BOLT HEAD CODE		M4	M5	M6	M8	M10	M12	M14	M16	M18
CODE	Nm	Nm	Nm	Nm	Nm	Nm	Nm	Nm	Nm	Nm
INOX STAINLESS STEEL	A2	2.6	5.1	8.7	21.2	42	73	118	180	258
STEEL	8.8	3	5	10	23	46	79	127	198	283
STEEL	10.9	4	8.1	14	34	67	116	187	291	402

**Newton meter (symbol: N m or N·m) is the SI unit of torque.
One newton meter is defined as the torque resulting from a force of one newton applied perpendicularly to a moment arm of one meter in length.**

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS



**USE THE SPECIFIED TORQUE (NM)
FOR SAFE AND PRECISE INSTALLATION.**



**THREADLOCKER PRIMARILY FUNCTIONS TO
PREVENT THE LOOSENING OF BOLTS, SCREWS,
OR OTHER THREADED FASTENERS.**

Step 1 LEFT RIGHT

Install Bracket arm
as illustrated left - right

**THIS LABEL INDICATES THE CURRENT
STEP NUMBER IN THE PROCESS.**

**THIS IS A LABEL INDICATING THE LEFT
OR RIGHT SIDE OF THE VEHICLE.**

**THIS IS A LABEL INDICATING
THE INSTALLATION DETAILS.**

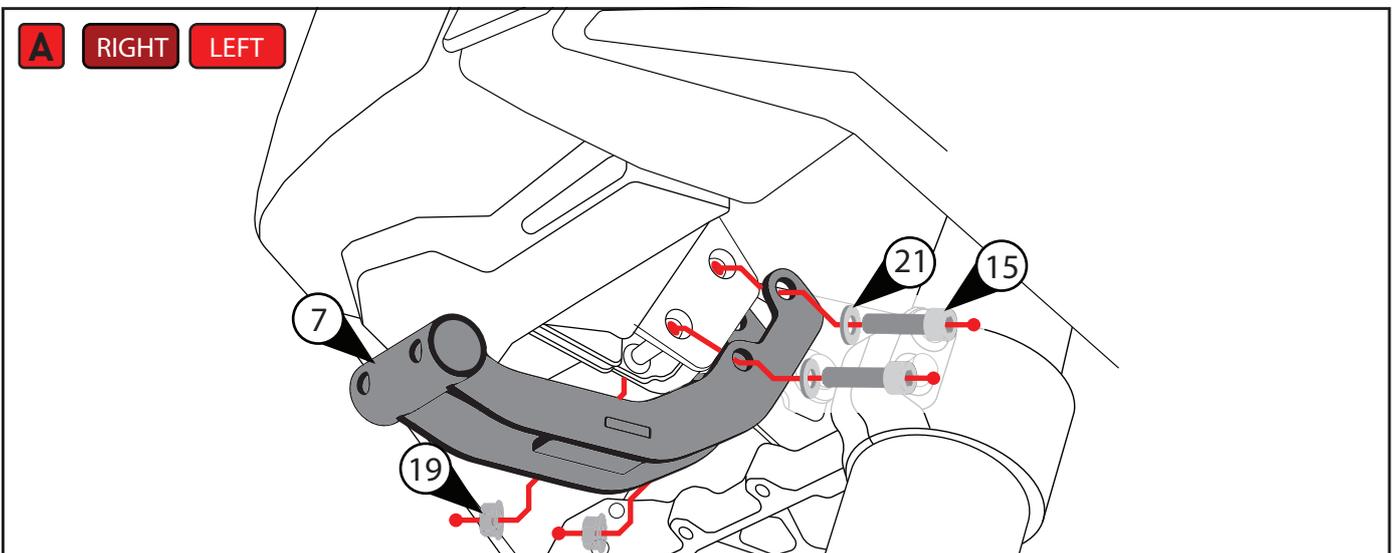
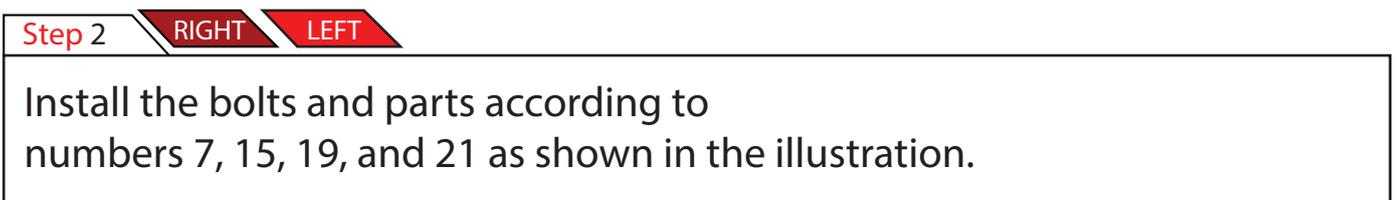
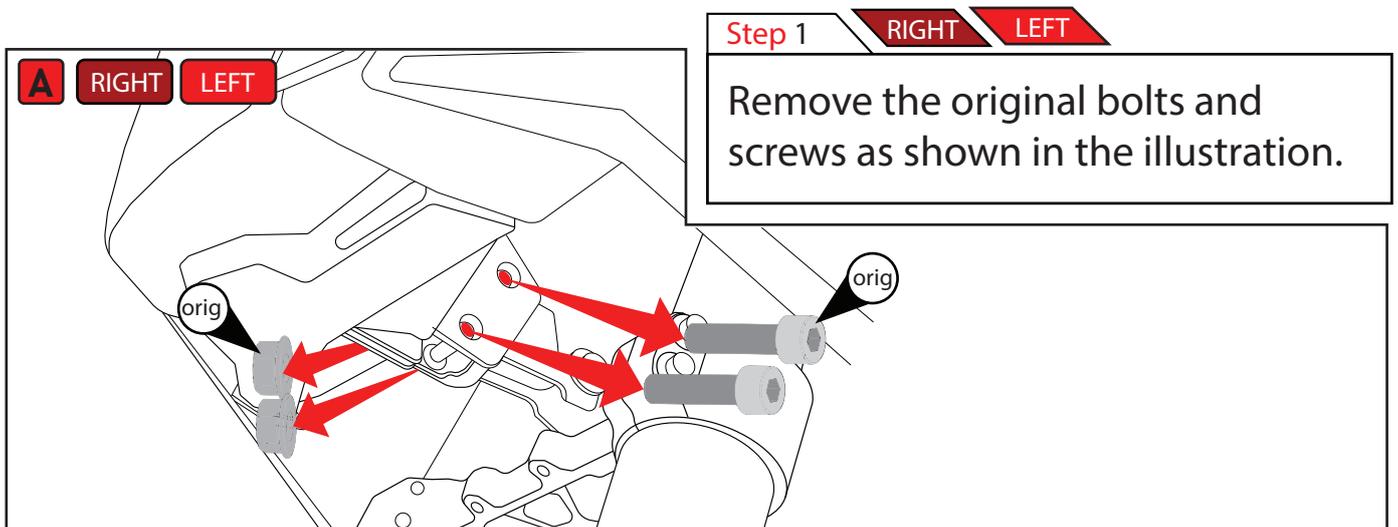
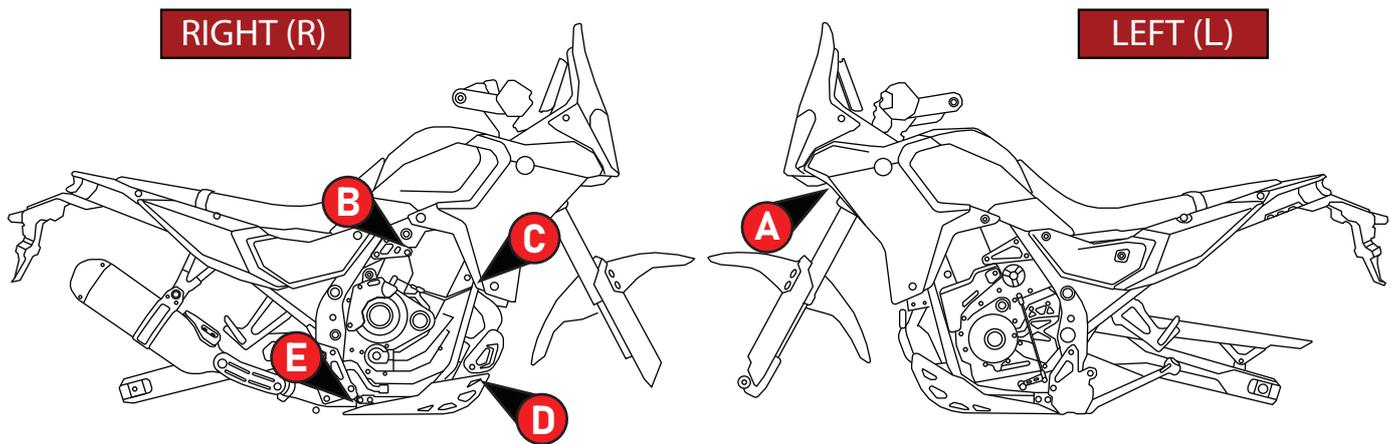
**THIS LABEL SERVES TO INDICATE
THE EQUIPMENT NUMBER.**

**THIS LABEL DENOTES THE LOCATION
AND DESIGNATED WORK AREA.**

1

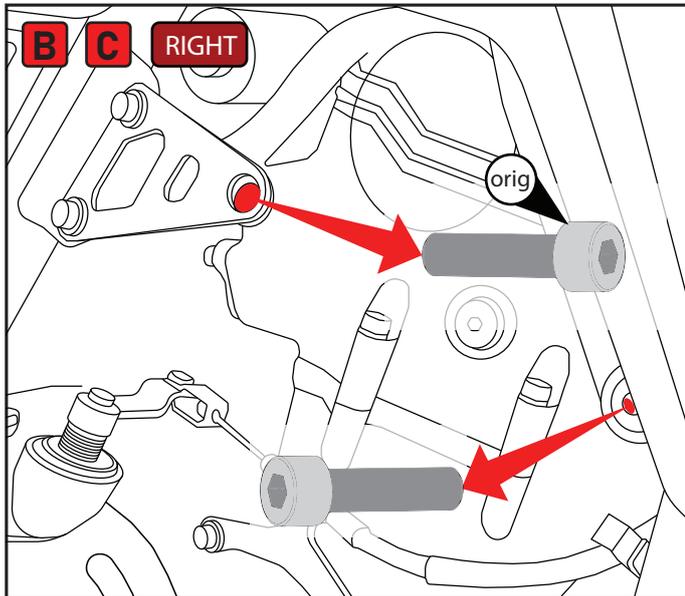
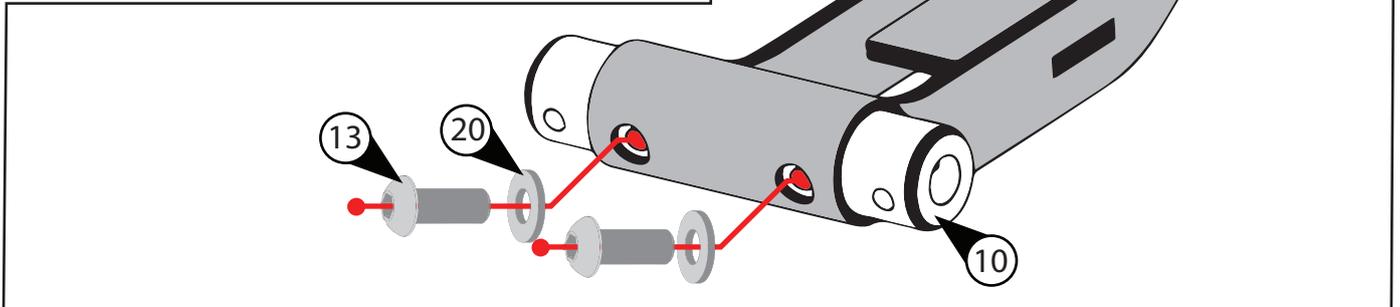
A

A B C D



Step 3

Install the screw according to numbers 10, 13, and 20 as shown in the illustration.

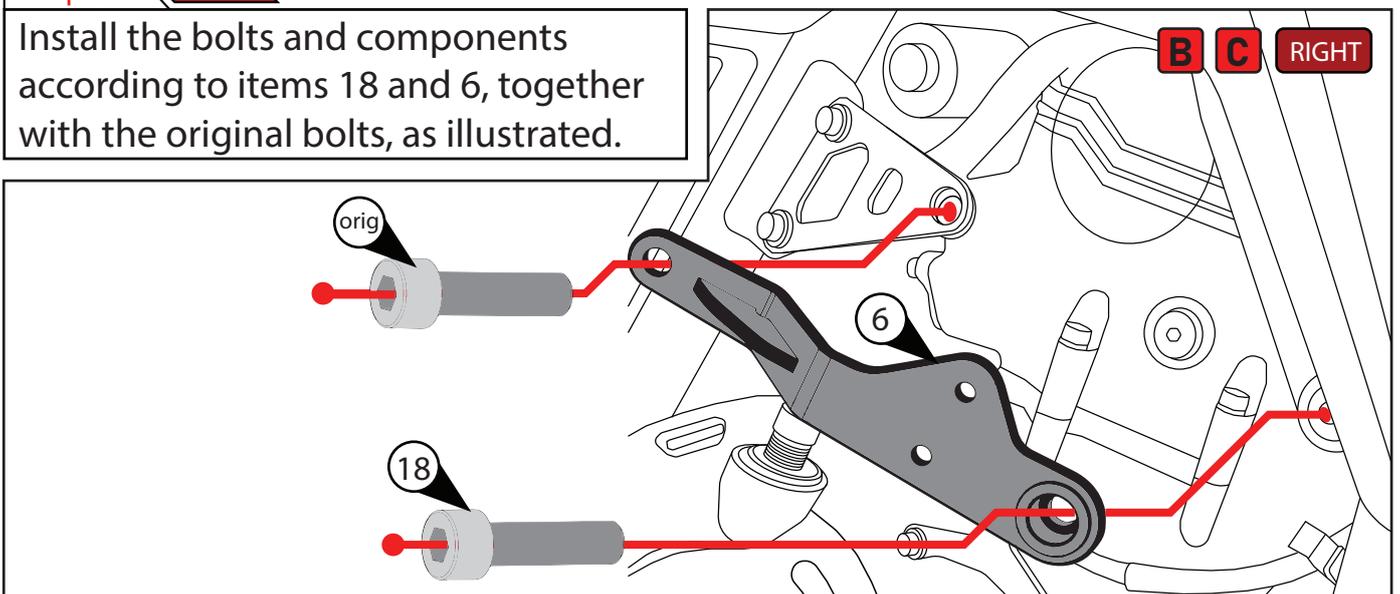


Step 4 RIGHT

Remove the original screws as shown in the illustration.

Step 5 RIGHT

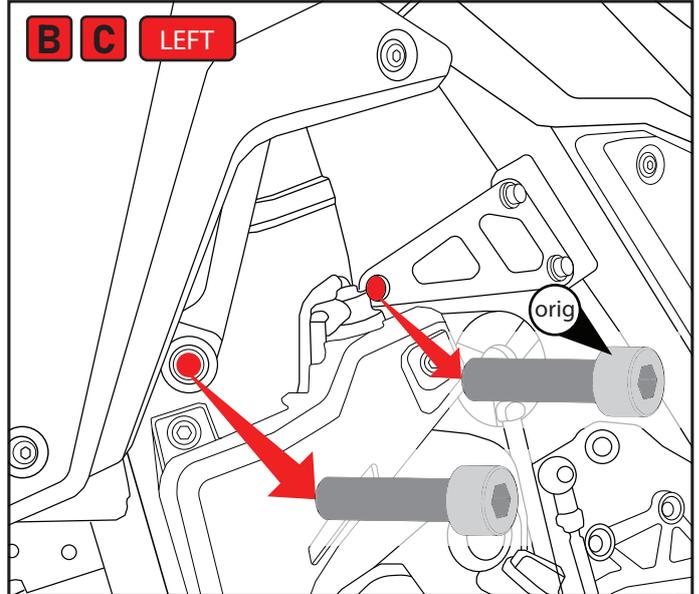
Install the bolts and components according to items 18 and 6, together with the original bolts, as illustrated.



Step 6

LEFT

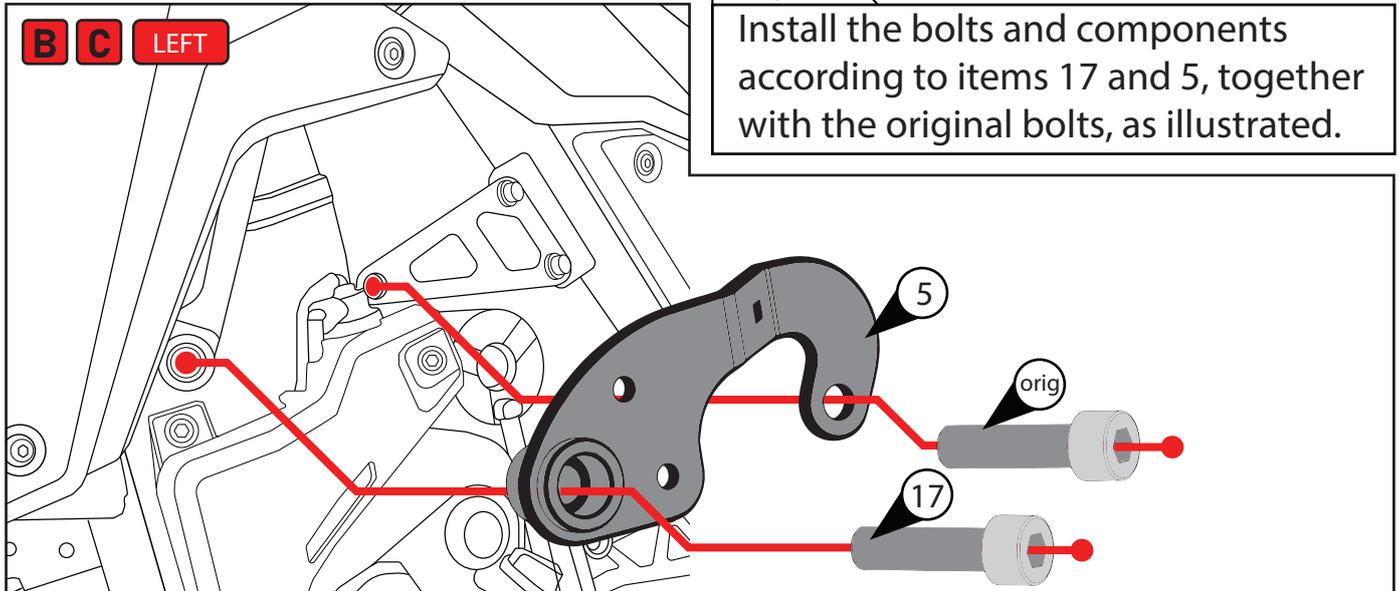
Remove the original screws as shown in the illustration.



Step 7

LEFT

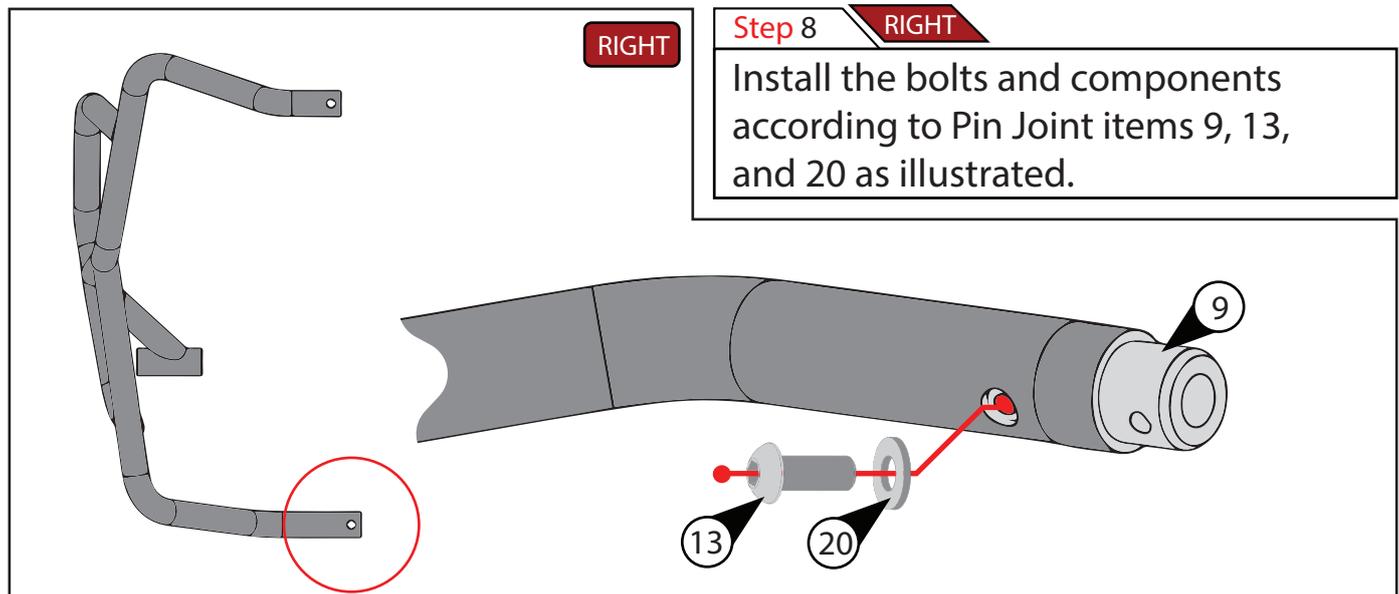
Install the bolts and components according to items 17 and 5, together with the original bolts, as illustrated.



Step 8

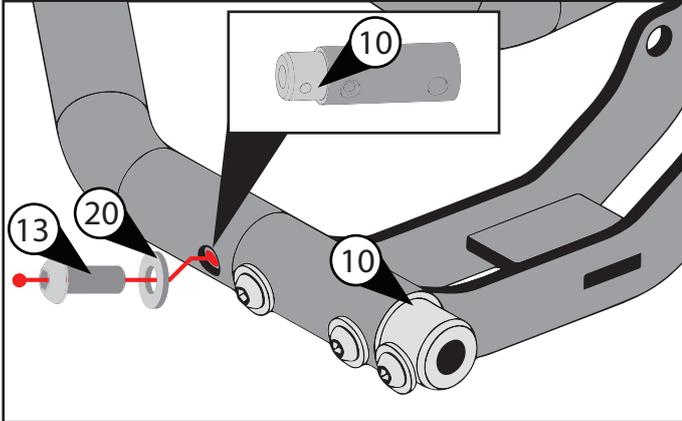
RIGHT

Install the bolts and components according to Pin Joint items 9, 13, and 20 as illustrated.

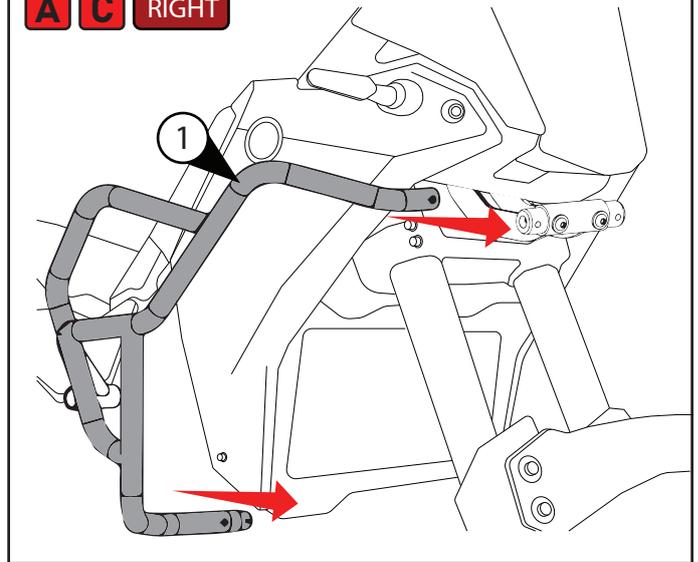


Step 9 RIGHT

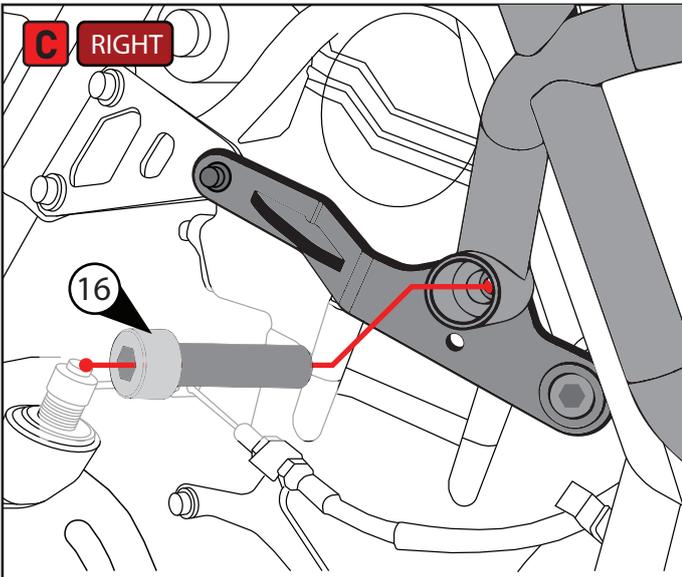
Install the bolts and components according to Upper crash bar LH 1,10,13 and 20 as illustrated.



A C RIGHT



C RIGHT

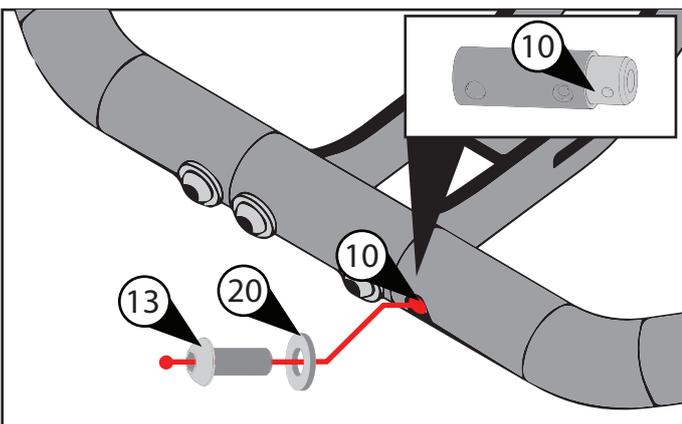


Step 10 RIGHT

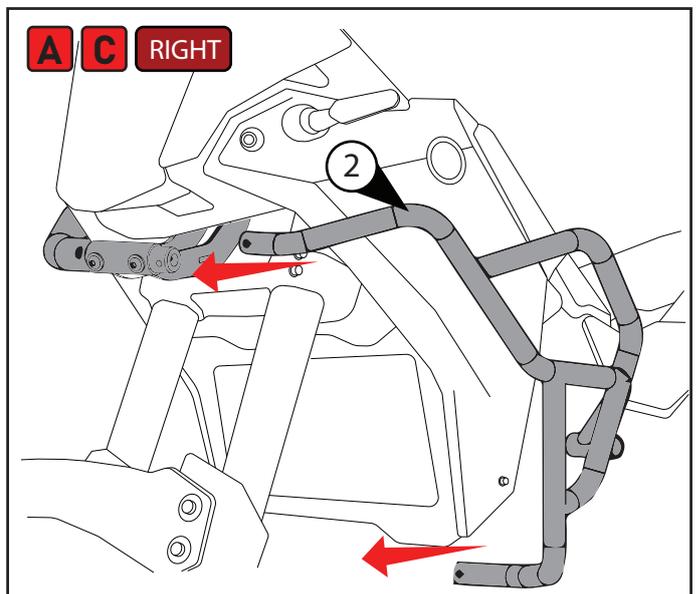
Install the M10x35 screws at item 16 as illustrated.

Step 11 RIGHT

Install the bolts and components according to Upper crash bar RH 2, 10,13 and 20 as illustrated.

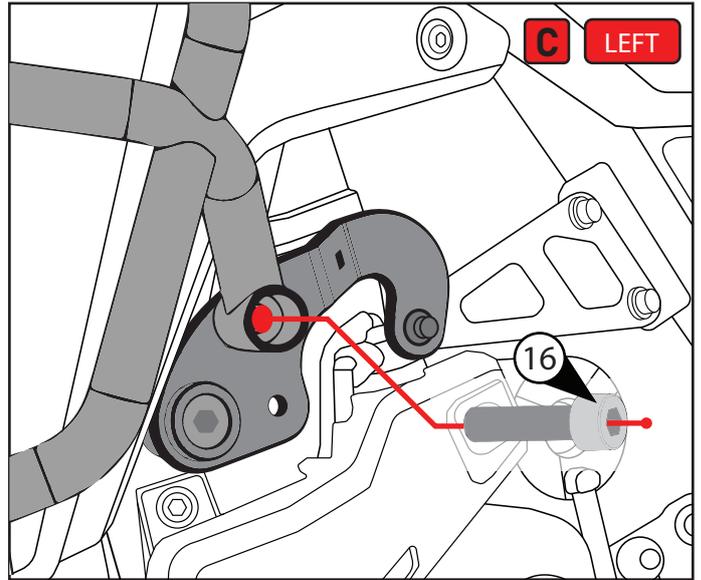


A C RIGHT



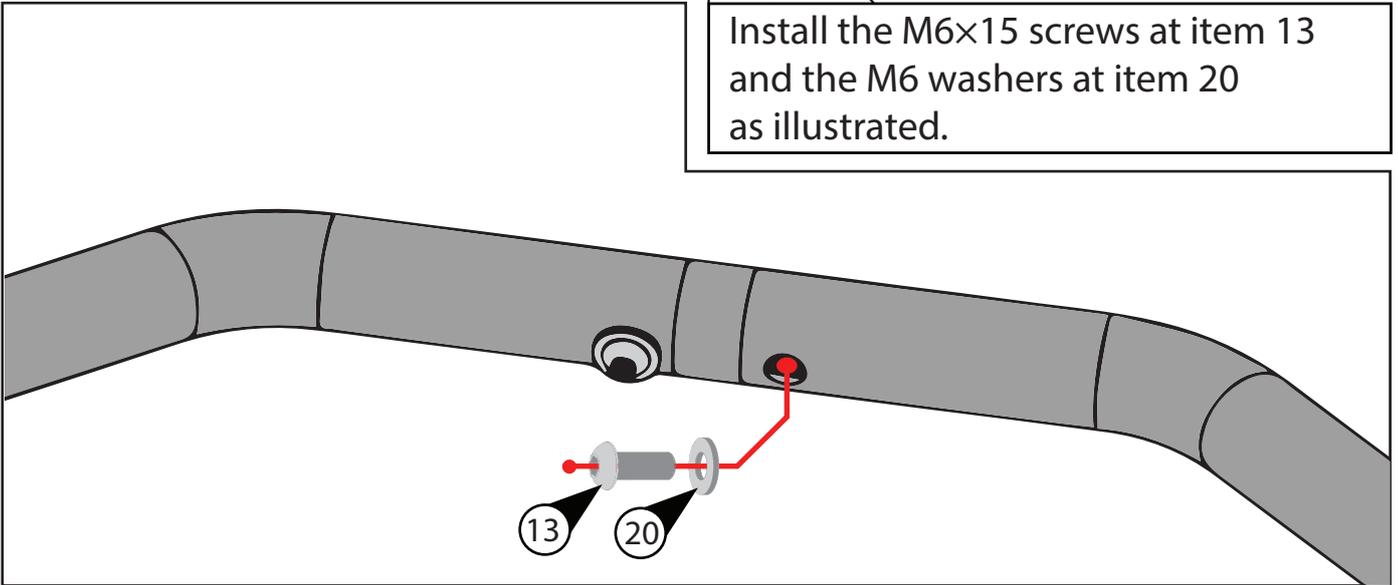
Step 12 RIGHT

Install the M10×35 screws at item 16 as illustrated.



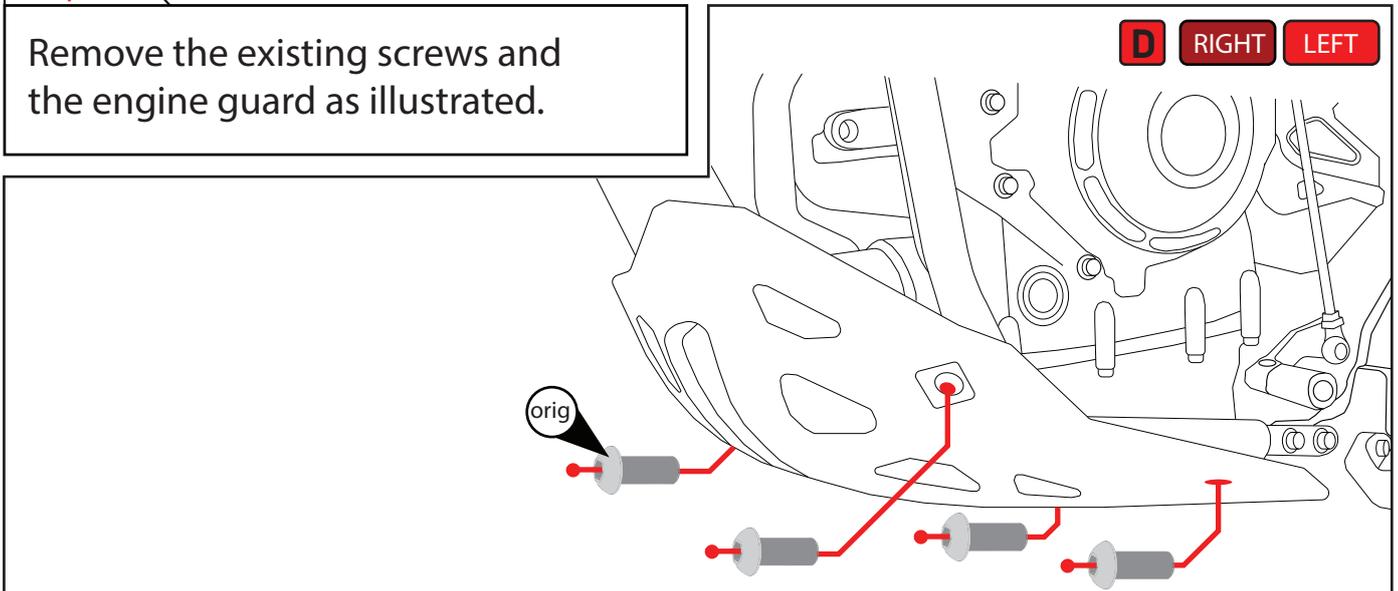
Step 13 RIGHT

Install the M6×15 screws at item 13 and the M6 washers at item 20 as illustrated.



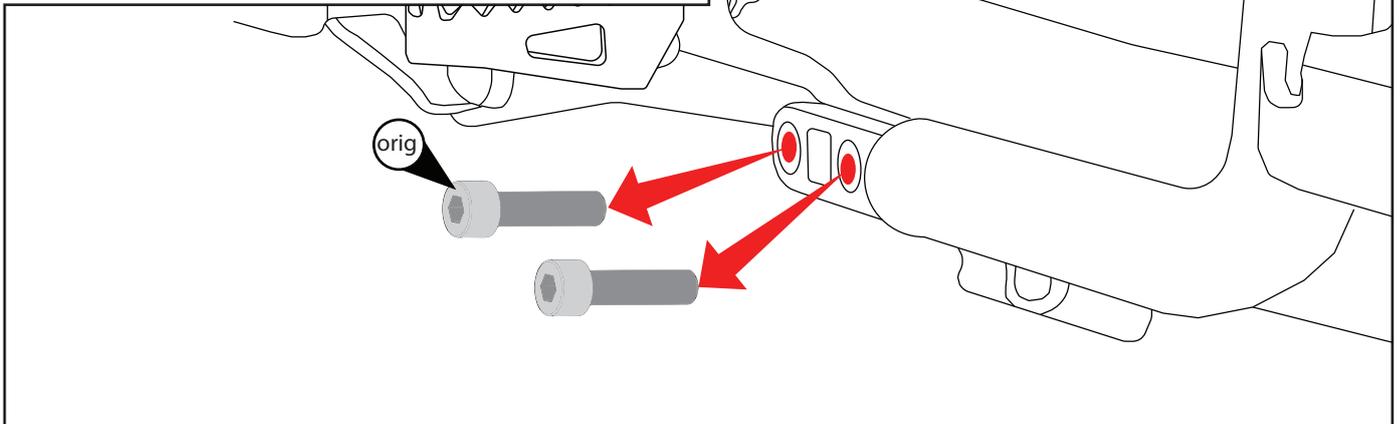
Step 14 RIGHT

Remove the existing screws and the engine guard as illustrated.



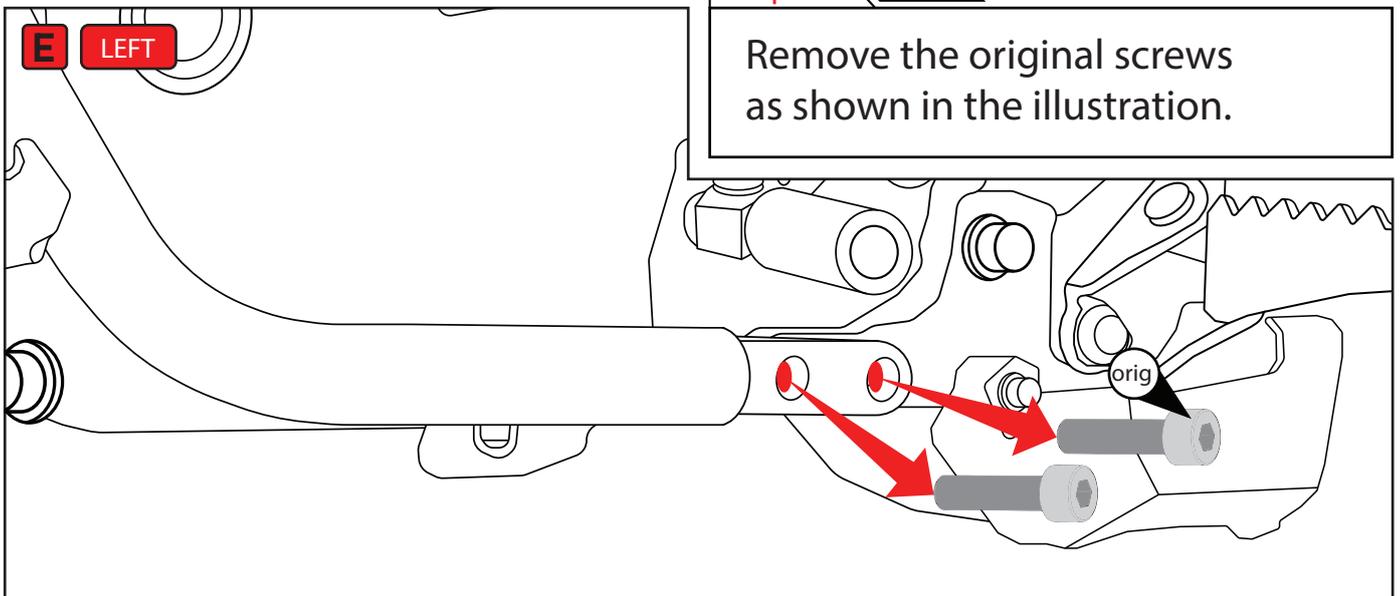
Step 15 RIGHT

Remove the original screws as shown in the illustration.



Step 16 RIGHT

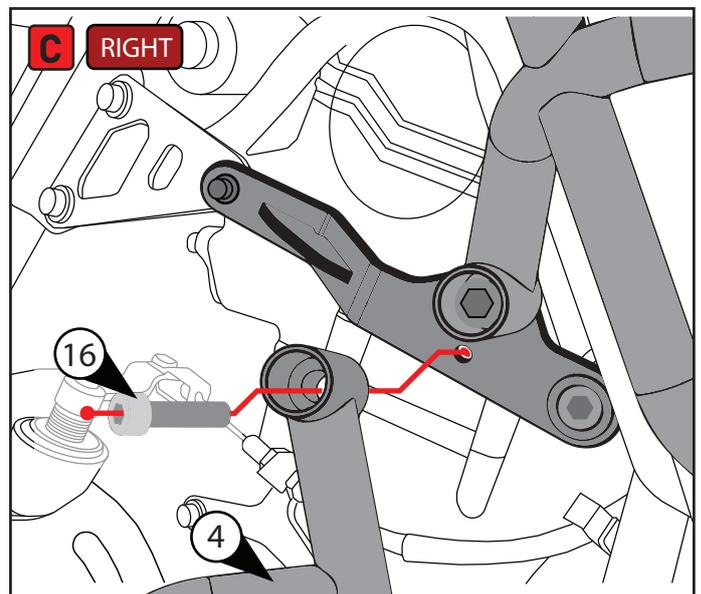
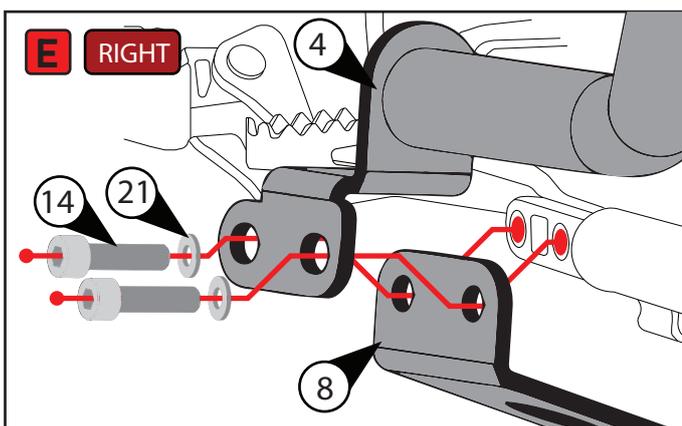
Remove the original screws as shown in the illustration.



Step 17 RIGHT

E Install the components at items 4, 8, 14, and 21 as illustrated.

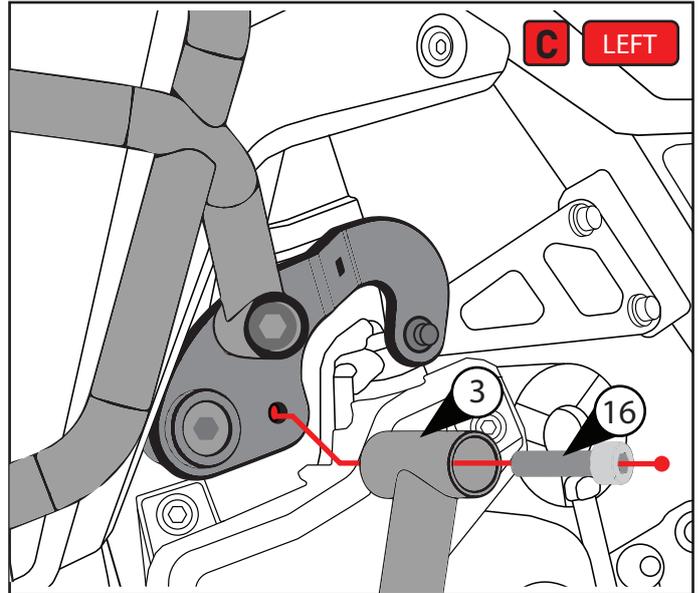
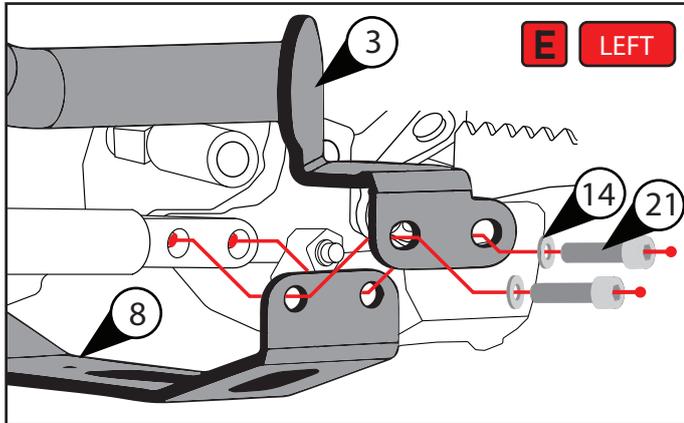
C Install the at item 16 as illustrated.



Step 18 RIGHT

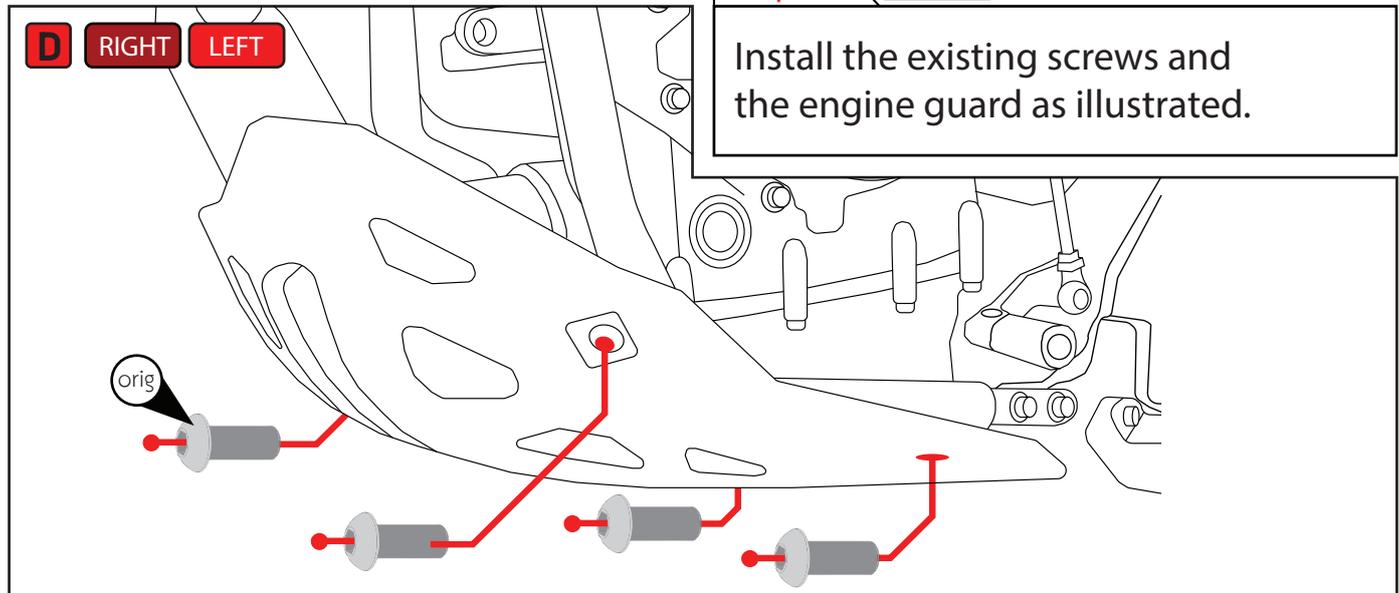
E Install the components at items 3, 8, 14, and 21 as illustrated.

C Install the at item 16 as illustrated.



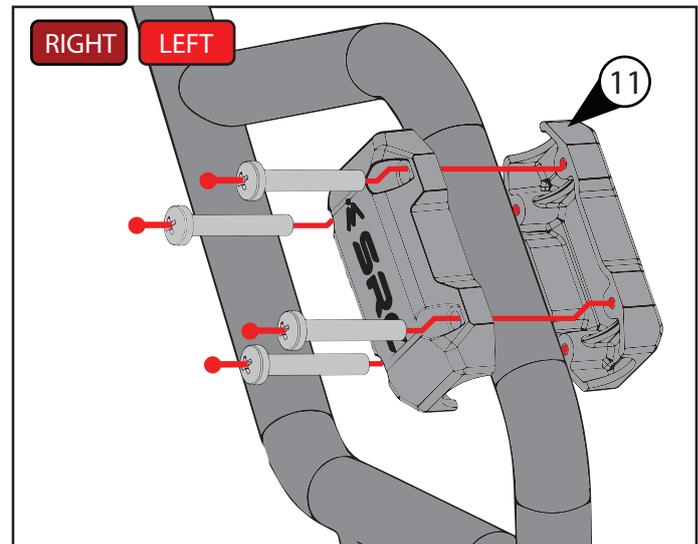
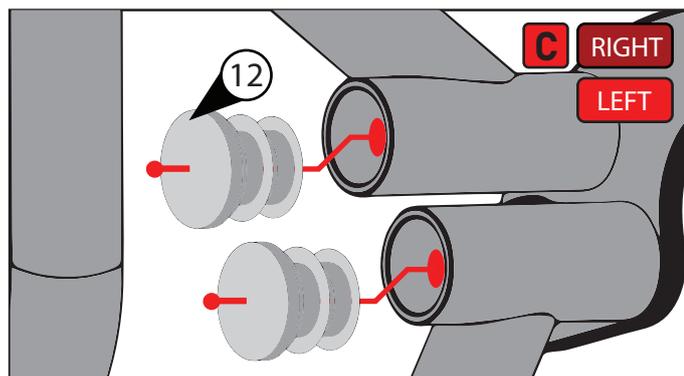
Step 19 RIGHT

Install the existing screws and the engine guard as illustrated.



Step 20 RIGHT

Install the End Cap Item 12 and Slider Guards Item 11 as illustrated.



GENERAL INSTRUCTIONS

- 1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.***
- 2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.***
- 3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.***
- 4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.***
- 5. Using proper tools and having an assistant during installation is recommended for better results.***
- 6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.***
- 7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.***
- 8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.***