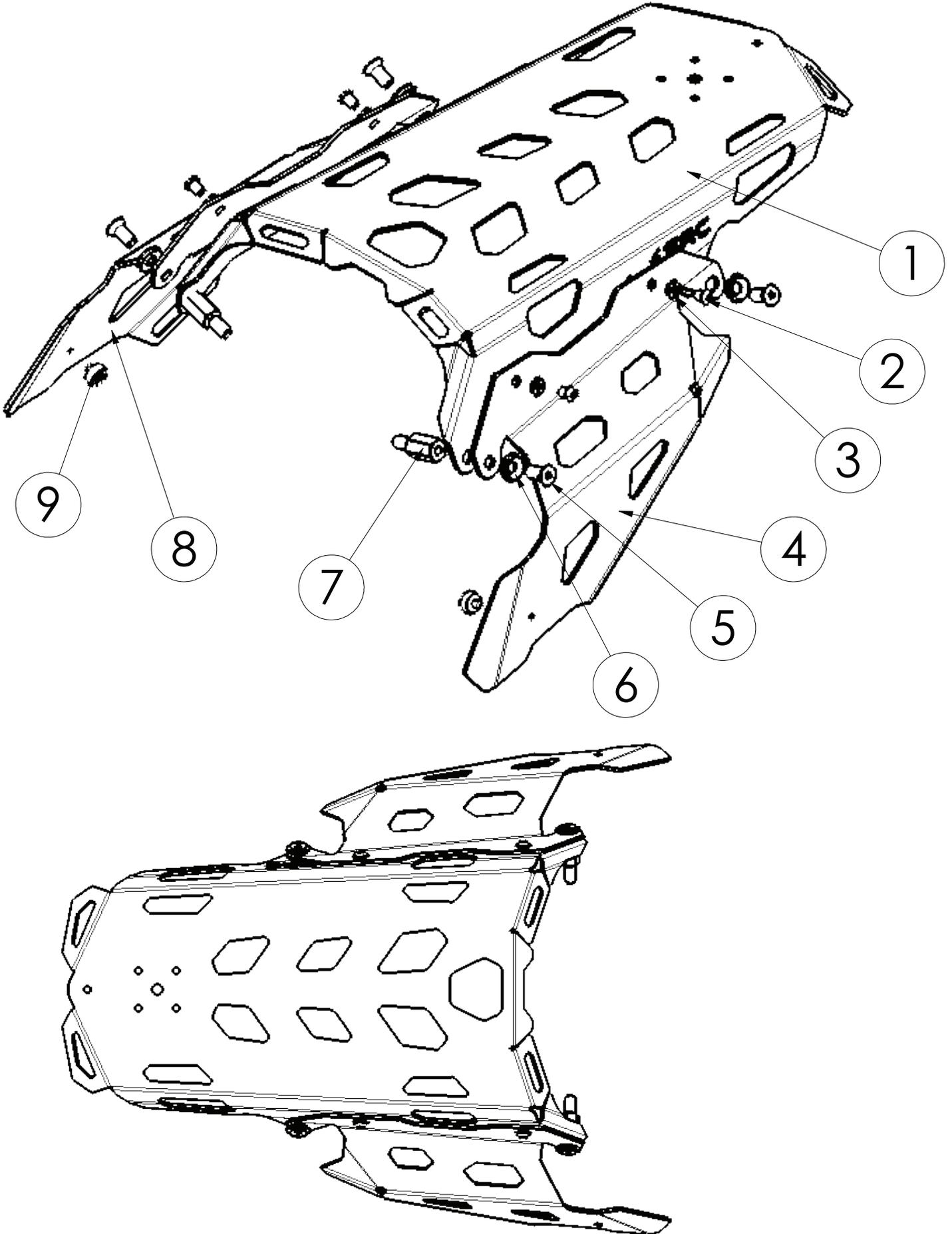


Part Number:

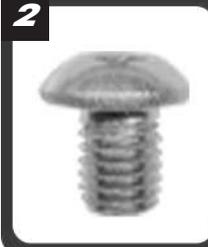
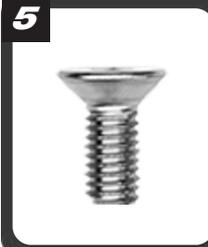
Part Description: SET RACK YAMAHA TENERE 700 2025

Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	top-case	1		
2	socket button head screw m6x10mm	4		Use Liquid Thread Locker
3	washer m6	4		
4	side rack lh	1		
5	socket countersunk head screw m8x20	4		Use Liquid Thread Locker
6	countersunk washer m8	4		
7	bush	4		
8	side rack rh	1		
9	rubber feet	2		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

	1 TOP-CASE		2 SOCKET BUTTON HEAD SCREW M6X10MM		3 WASHER M6
	4 SIDE RACK LH		5 SOCKET COUNTERSUNK HEAD SCREW M8X20		6 COUNTERSUNK WASHER M8
	7 BUSH		8 SIDE RACK RH		9 RUBBER FEET

TOOLS REQUIRED

	Hex wrench ITEM NO. 5 mm		Hex wrench ITEM NO. 6 mm		socket wrench torque Torque
	Thread locked				

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

BOLT HEAD CODE	M4		M5		M6		M8		M10		M12		M14		M16		M18	
	CODE	Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm
INOX STAINLESS STEEL	A2	2.6		5.1		8.7		21.2		42		73		118		180		258
STEEL	8.8	3		5		10		23		46		79		127		198		283
STEEL	10.9	4		8.1		14		34		67		116		187		291		402

**Newton meter (symbol: N m or N·m) is the SI unit of torque.
One newton meter is defined as the torque resulting from a force of one newton applied perpendicularly to a moment arm of one meter in length.**

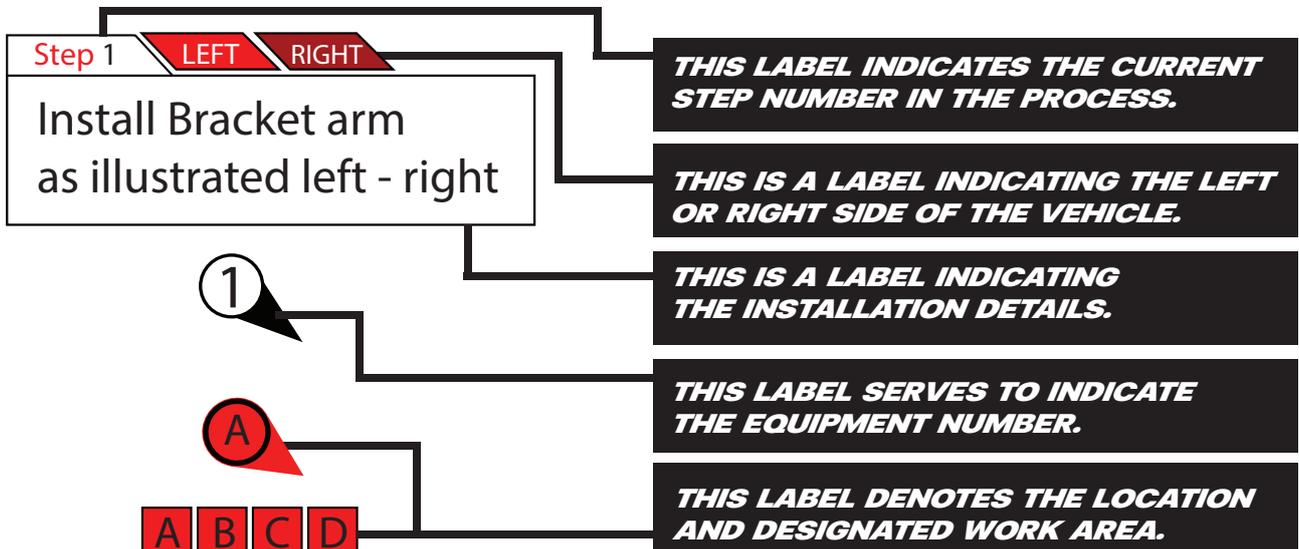
TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS



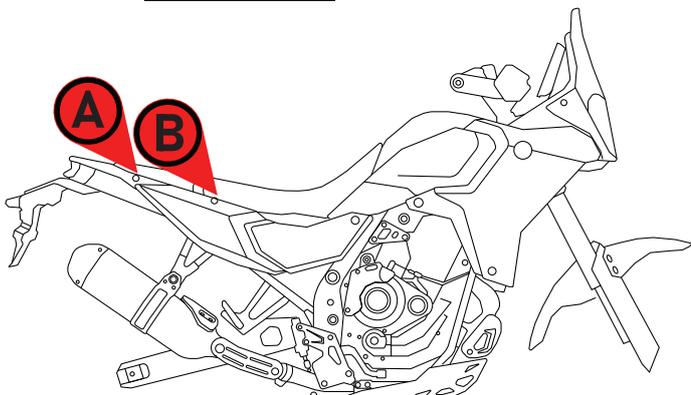
**USE THE SPECIFIED TORQUE (NM)
FOR SAFE AND PRECISE INSTALLATION.**



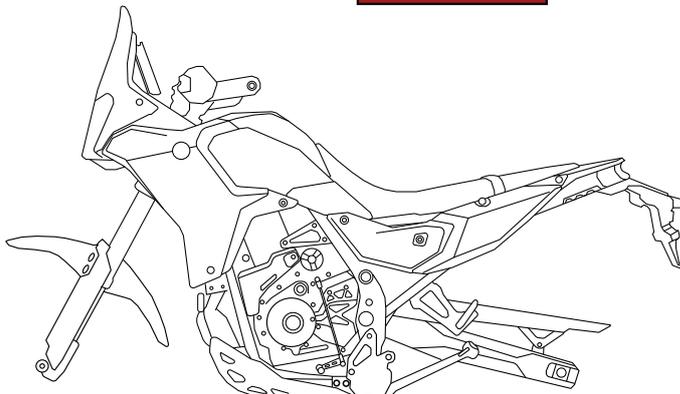
**THREADLOCKER PRIMARILY FUNCTIONS TO
PREVENT THE LOOSENING OF BOLTS, SCREWS,
OR OTHER THREADED FASTENERS.**



RIGHT (R)



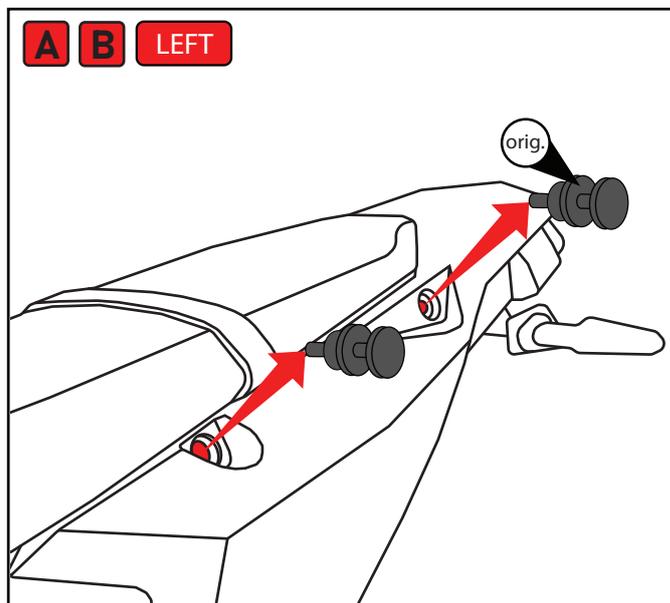
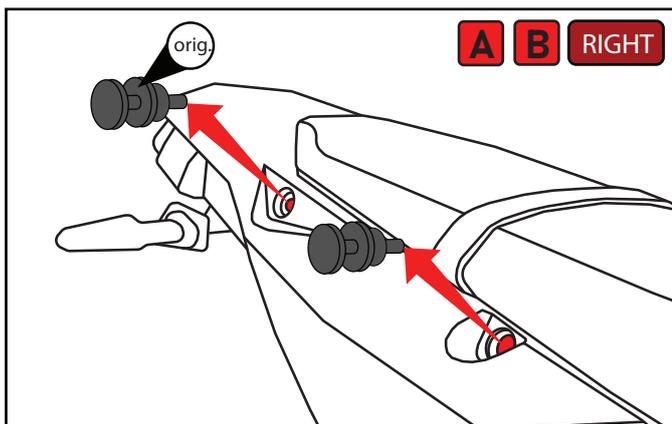
LEFT (L)



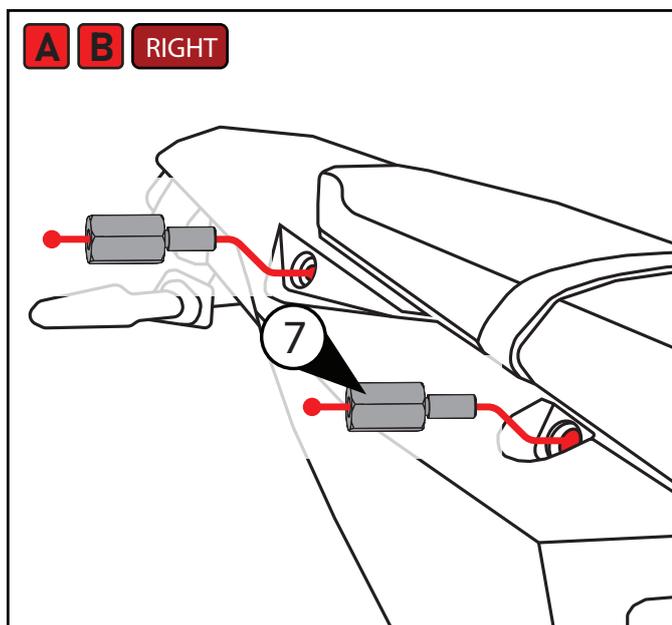
Step 1

RIGHT LEFT

Remove the original bushing bolt as shown in the illustration.



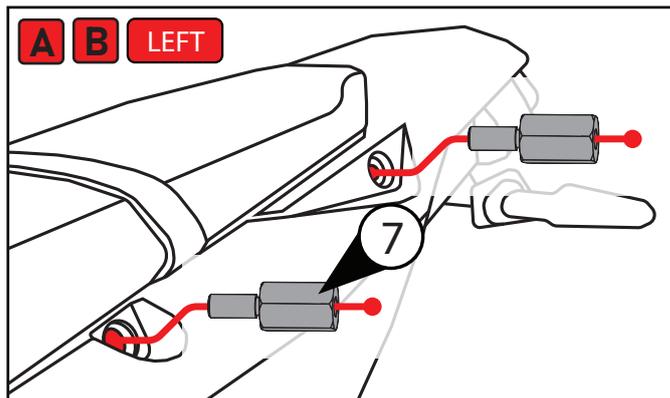
A B RIGHT



Step 2

RIGHT LEFT

Install parts No.7 on the left and right sides as shown in the illustration.

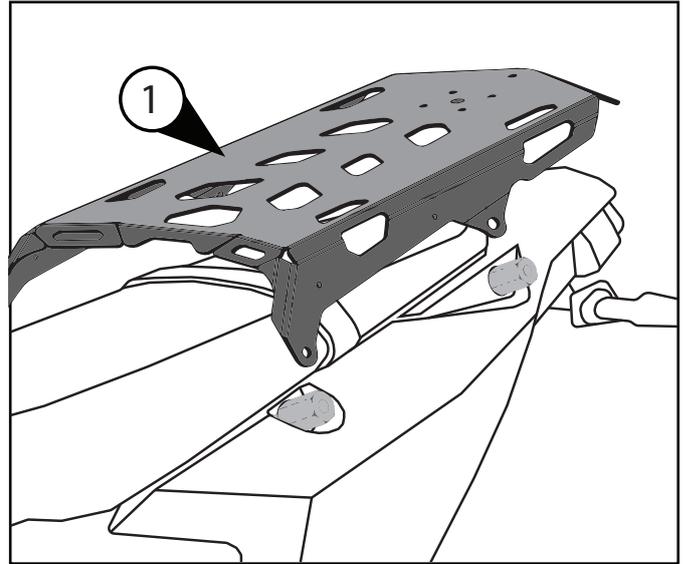


Step 3

RIGHT

LEFT

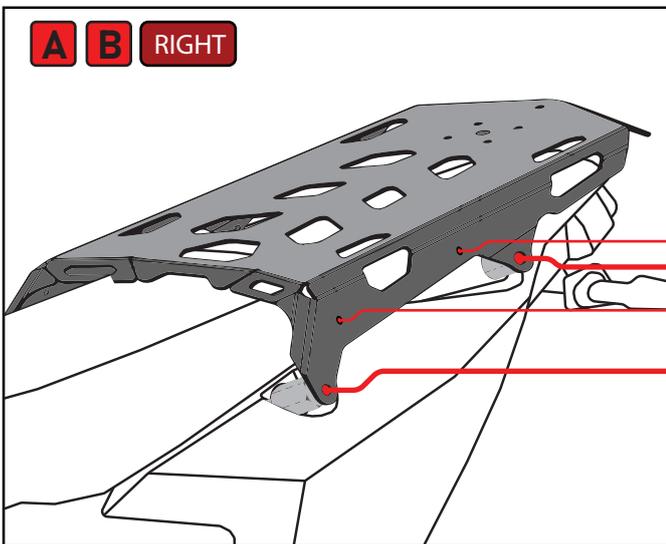
Install the top case (No.1) as shown in the illustration.



A

B

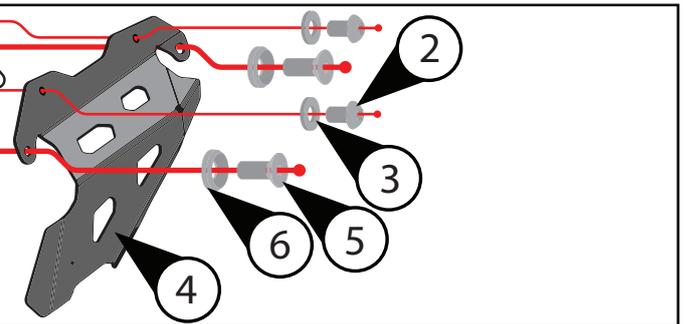
RIGHT



Step 4

LEFT

Install the parts as shown in the numbered illustration.



Step 5

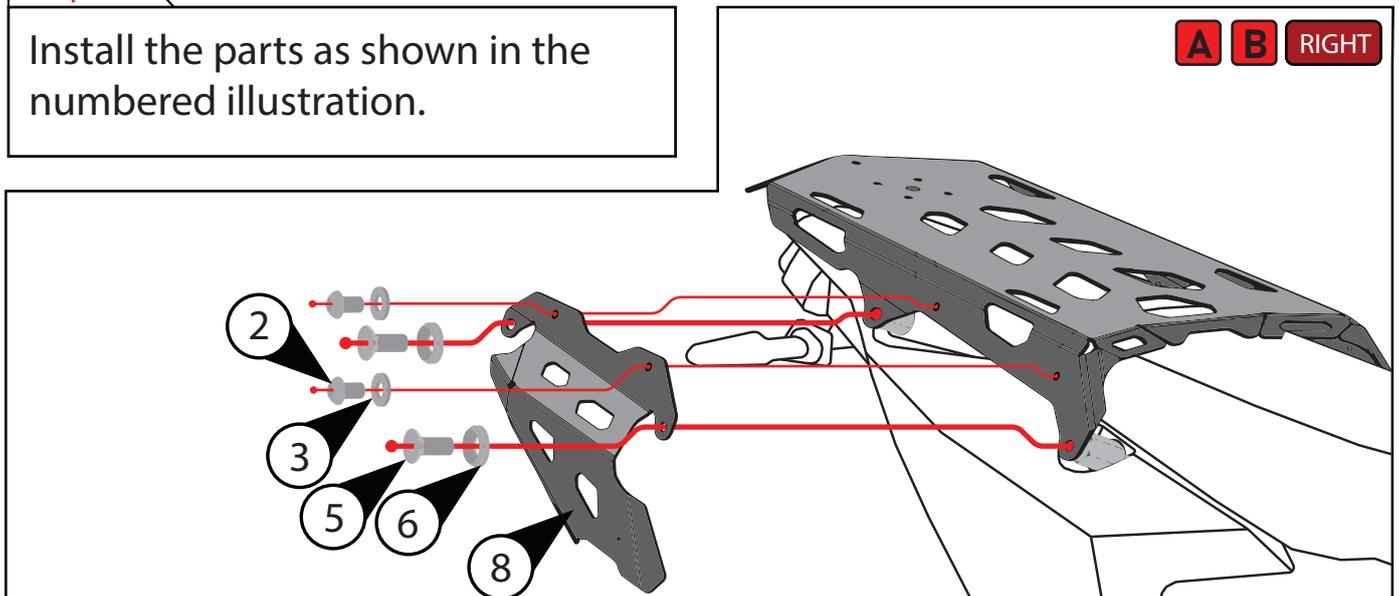
RIGHT

Install the parts as shown in the numbered illustration.

A

B

RIGHT



GENERAL INSTRUCTIONS

- 1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.***
- 2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.***
- 3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.***
- 4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.***
- 5. Using proper tools and having an assistant during installation is recommended for better results.***
- 6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.***
- 7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.***
- 8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.***