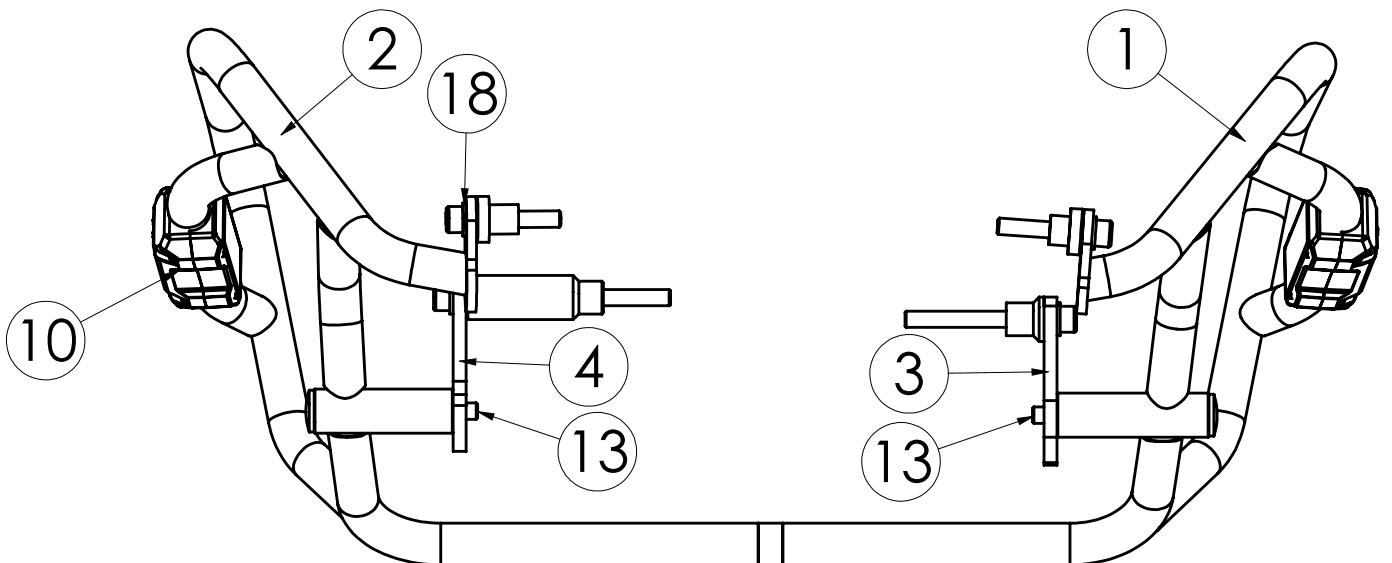
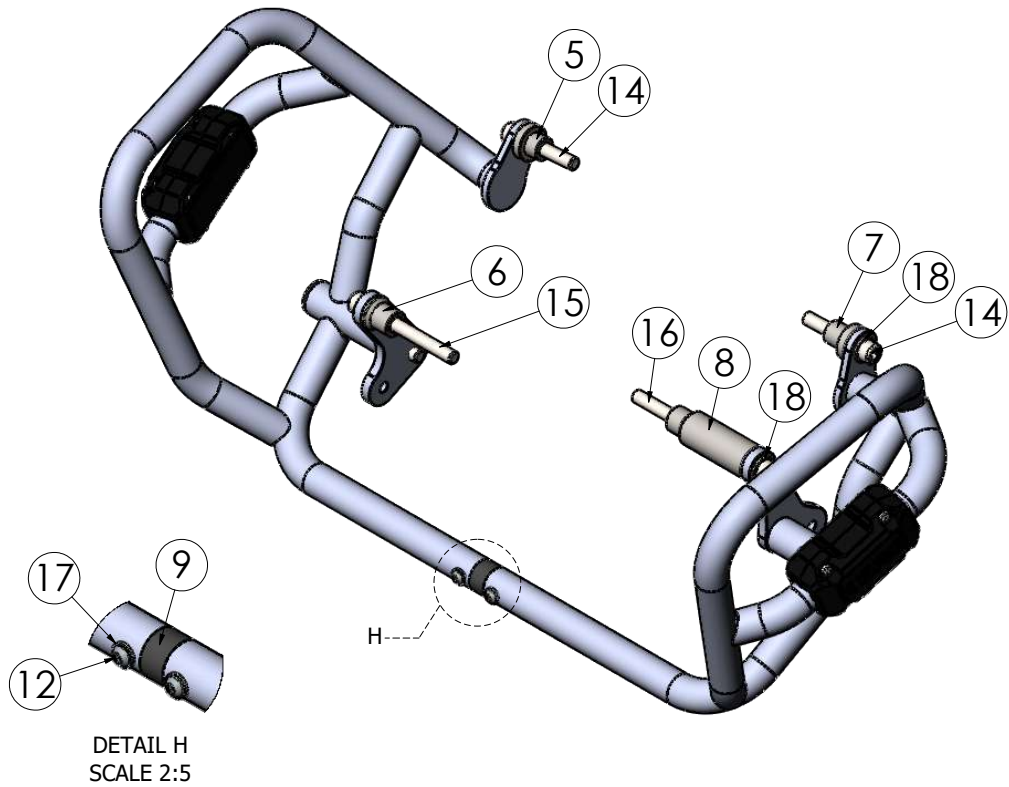
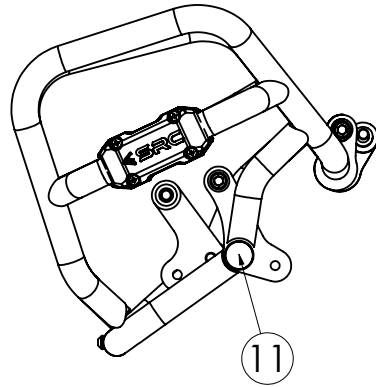


Part Number:

Part Description: CRASH BAR TRIUMPH TIGER 900 GT PRO

### Installation / Parts List / Bill of Material for Mounting

| NO.                                                                            | Description                         | Quantity | Torque*(N-M) | Remarks**                |
|--------------------------------------------------------------------------------|-------------------------------------|----------|--------------|--------------------------|
| 1                                                                              | Crash bar RH                        | 1        |              |                          |
| 2                                                                              | Crash bar LH                        | 1        |              |                          |
| 3                                                                              | Plate RH                            | 1        |              |                          |
| 4                                                                              | Plate LH                            | 1        |              |                          |
| 5                                                                              | Bush AL OD28xID11xL20               | 1        |              |                          |
| 6                                                                              | Bush AL OD27xID11xL23               | 1        |              |                          |
| 7                                                                              | Bush AL OD28xID11xL26               | 1        |              |                          |
| 8                                                                              | Bush AL OD27xID11xL84               | 1        |              |                          |
| 9                                                                              | Pin pipe                            | 1        |              |                          |
| 10                                                                             | Sliders Guards                      | 2        |              |                          |
| 11                                                                             | End cap                             | 2        |              |                          |
| 12                                                                             | Socket button head screw M6x15      | 2        |              | Use Liquid Thread Locker |
| 13                                                                             | Socket head cap screw M10x35        | 2        |              | Use Liquid Thread Locker |
| 14                                                                             | Socket head cap screw M10x1.25 L60  | 2        |              | Use Liquid Thread Locker |
| 15                                                                             | Socket head cap screw M10x1.25 L95  | 1        |              | Use Liquid Thread Locker |
| 16                                                                             | Socket head cap screw M10x1.25 L135 | 1        |              | Use Liquid Thread Locker |
| 17                                                                             | Washer M6                           | 2        |              |                          |
| 18                                                                             | Washer M10                          | 4        |              |                          |
| SRC Design uses Metric System of Measurement and all dimensions in Millimeters |                                     |          |              |                          |
| Recommended to use the Torque specified in the table                           |                                     |          |              |                          |
| Denotes Usage of Liquid Thread Locker in specified Locations                   |                                     |          |              |                          |



## DESCRIPTION

|                                                                                                                                                         |                                                                                                                                                        |                                                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1</b><br> <b>Crash bar RH</b>                                       | <b>2</b><br> <b>Crash bar LH</b>                                      | <b>3</b><br> <b>Plate RH</b>                                          |
| <b>4</b><br> <b>Plate LH</b>                                           | <b>5</b><br> <b>Bush AL<br/>OD28xID11xL20</b>                         | <b>6</b><br> <b>Bush AL<br/>OD27xID11xL23</b>                         |
| <b>7</b><br> <b>Bush AL<br/>OD28xID11xL26</b>                         | <b>8</b><br> <b>Bush AL<br/>OD27xID11xL84</b>                        | <b>9</b><br> <b>Pin pipe</b>                                         |
| <b>10</b><br> <b>Sliders Guards</b>                                  | <b>11</b><br> <b>End cap</b>                                        | <b>12</b><br> <b>Socket<br/>button head<br/>screw M6x15</b>         |
| <b>13</b><br> <b>Socket<br/>head cap<br/>screw M10x35</b>            | <b>14</b><br> <b>Socket<br/>head cap<br/>screw<br/>M10x1.25 L60</b> | <b>15</b><br> <b>Socket<br/>head cap<br/>screw<br/>M10x1.25 L95</b> |
| <b>16</b><br> <b>Socket<br/>head cap<br/>screw<br/>M10x1.25 L135</b> | <b>17</b><br> <b>Washer M6</b>                                      | <b>18</b><br> <b>Washer M8</b>                                      |

## ***TOOLS REQUIRED***



**Screwdriver**



**Hex wrench  
ITEM NO.  
5 mm**



**Hex wrench  
ITEM NO.  
8 mm**



**thread  
locked**

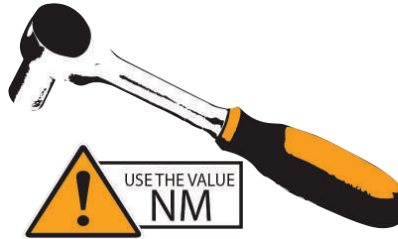


**socket wrench  
torque  
  
Torque**

## Torque Values to be used in Mounting Instructions



code

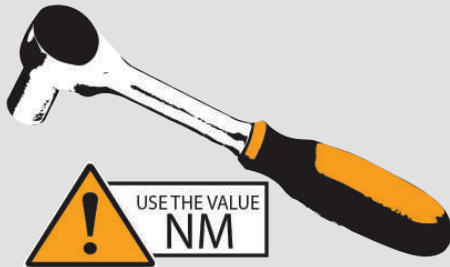


|       |      | M4   |       | M5   |       | M6   |        | M8   |        | M10  |        | M12  |        | M14  |        | M16  |        | M18  |         |
|-------|------|------|-------|------|-------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|---------|
|       | code | (cs) | (Fo)  | (cs) | (Fo)  | (cs) | (Fo)   | (cs) | (Fo)   | (cs) | (Fo)   | (cs) | (Fo)   | (cs) | (Fo)   | (cs) | (Fo)   | (cs) | (Fo)    |
| Inox  | A2   | 2.6  | —     | 5.1  | —     | 8.7  | —      | 21.2 | —      | 42   | —      | 73   | —      | 118  | —      | 180  | —      | 258  | —       |
| steel | 8.8  | 3    | 3,594 | 5    | 5,886 | 10   | 8,302  | 23   | 15,242 | 46   | 24,275 | 79   | 35,401 | 127  | 48,618 | 198  | 66,955 | 283  | 83,746  |
| steel | 10.9 | 4    | 5,279 | 8.1  | 8,645 | 14   | 12,194 | 34   | 22,388 | 67   | 35,655 | 116  | 51,995 | 187  | 71,408 | 291  | 98,340 | 402  | 119,454 |

Tensile load (Fo)

The force in newtons (N) which maintains pressure contact between assembled components

Tightening torque (Cs) [values are in N-m]



symbol (NM), refer to the reference value given in the table above for use in the required operation And safe in operation and accuracy in inserting parts.



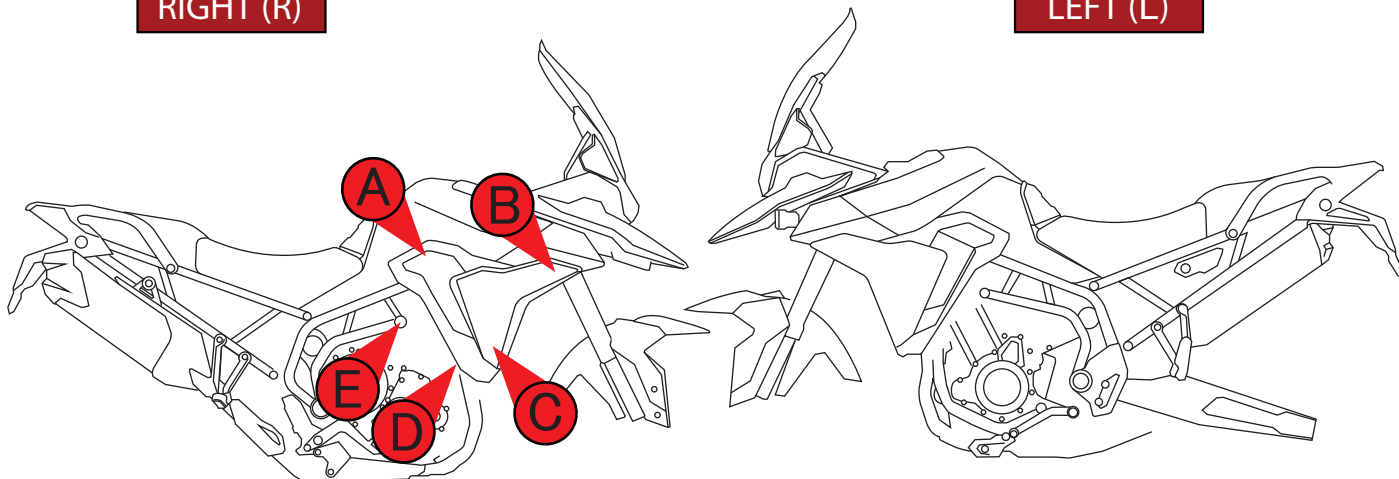
The tool in the picture is (thread locked). When you see this mark, please insert the medicine to the point where the nut is to be inserted for the firmness and accuracy of the insertion work.



Please check and check again to make sure that all are inserted. Every piece and don't forget any step to be safe.

RIGHT (R)

LEFT (L)



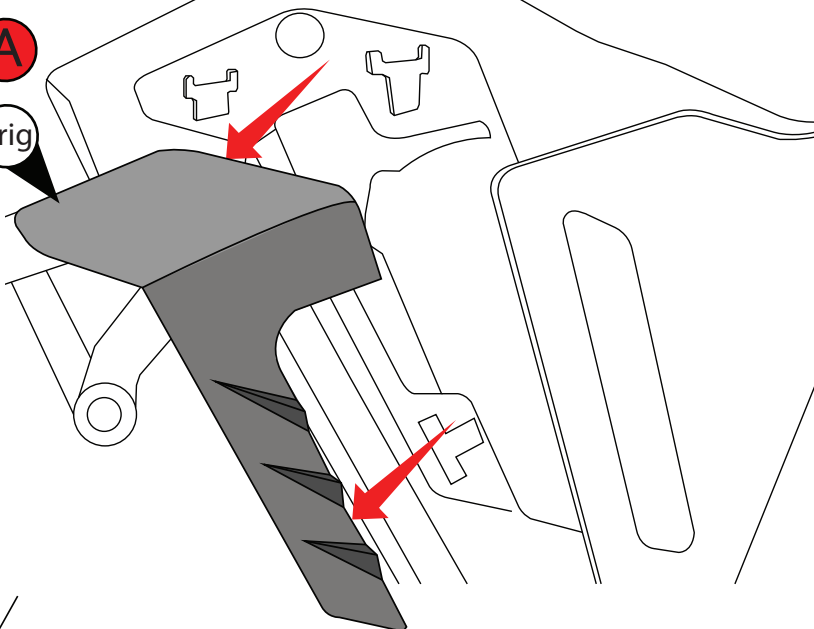
Step 1

RIGHT

Remove the Fairing as shown in the illustration.

A

orig

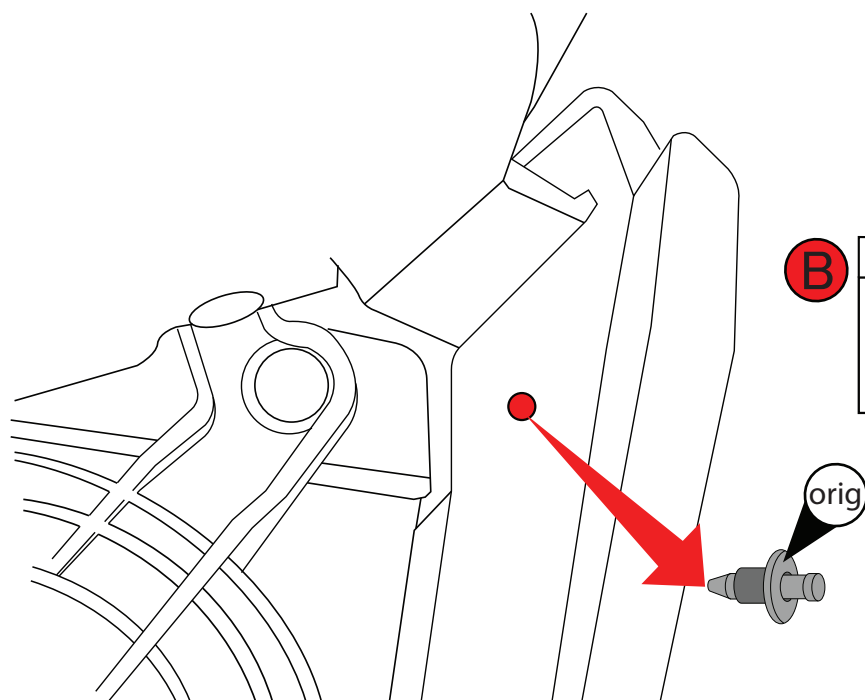


B

Step 2

RIGHT

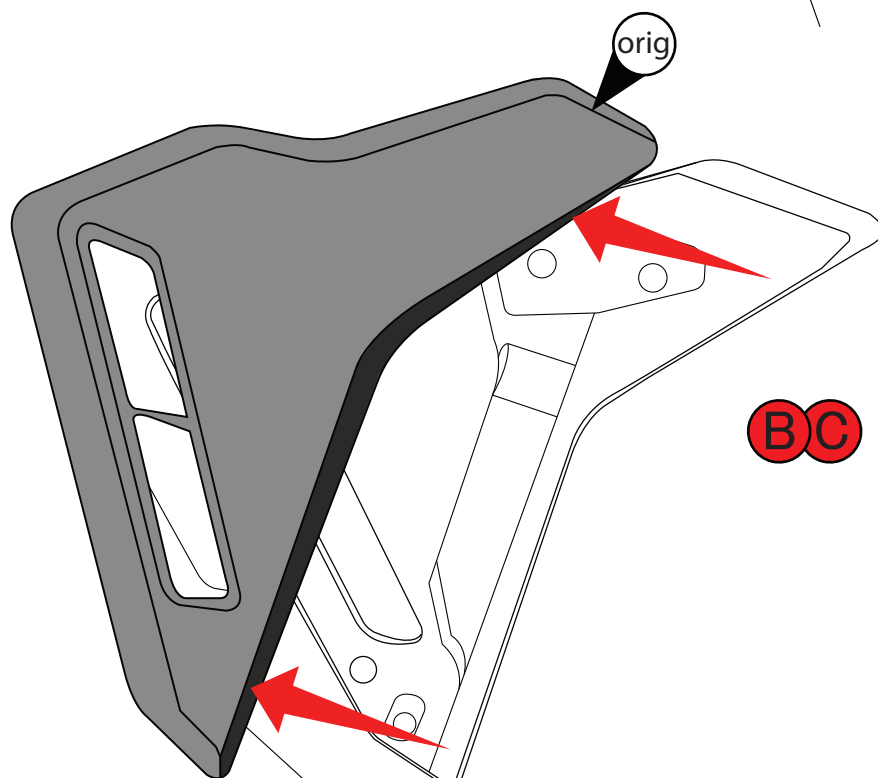
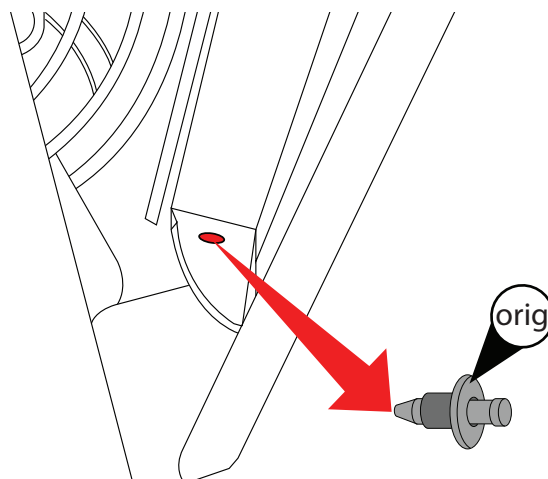
Remove the Fairing fastener as shown in the illustration.



**Step 3** **RIGHT**

Remove the Fairing fastener as shown in the illustration.

**C**



**BC**

**Step 4** **RIGHT**

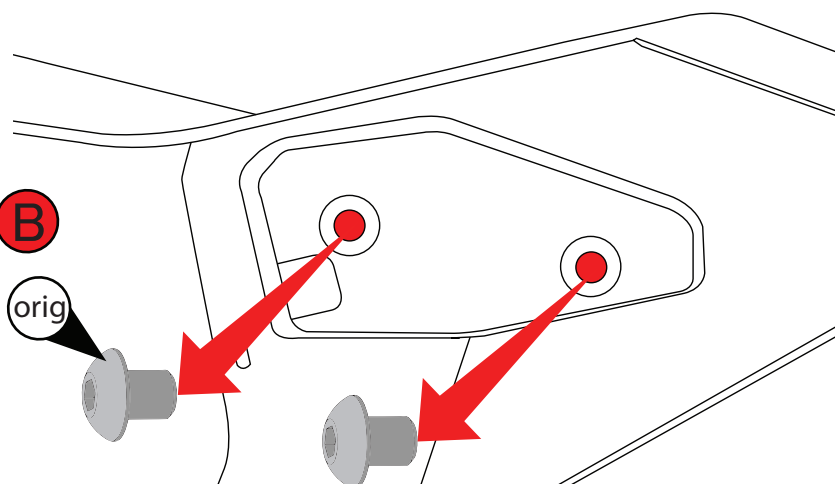
Remove the Fairing as shown in the illustration.

**Step 5** **RIGHT**

Remove the screws as shown in the illustration.

**B**

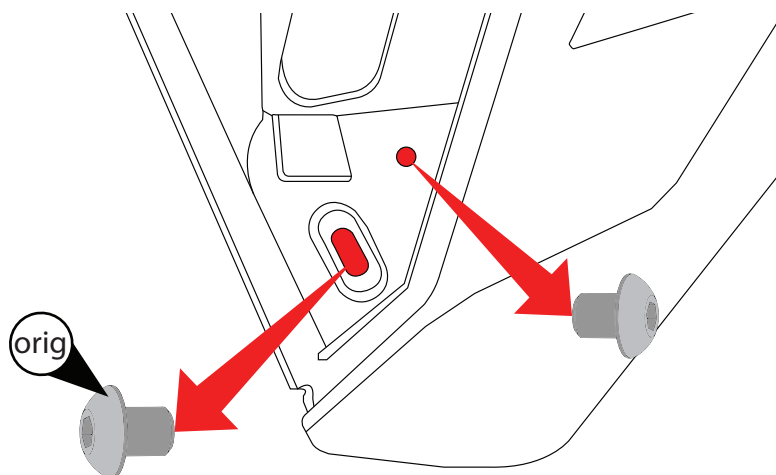
**orig**



**Step 6** **RIGHT**

Remove the screws  
as shown in the illustration.

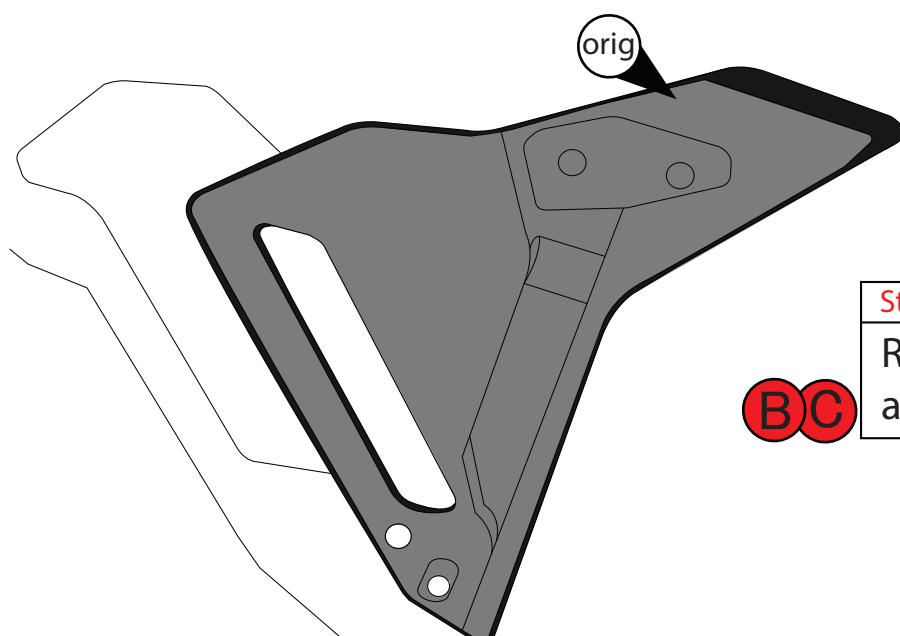
**C**



**Step 7** **RIGHT**

Remove the Fairing  
as shown in the illustration.

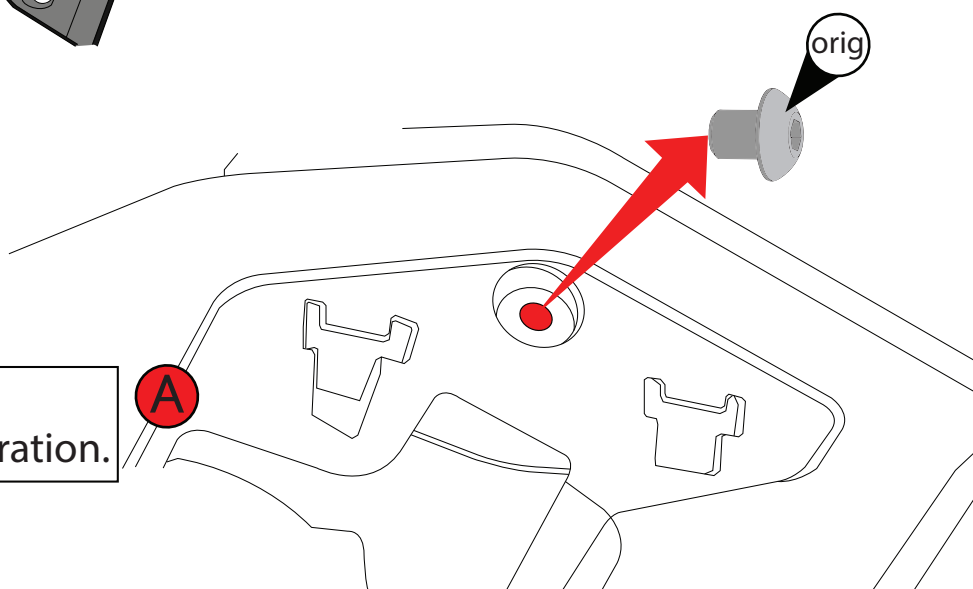
**BC**



**Step 8** **RIGHT**

Remove the screws  
as shown in the illustration.

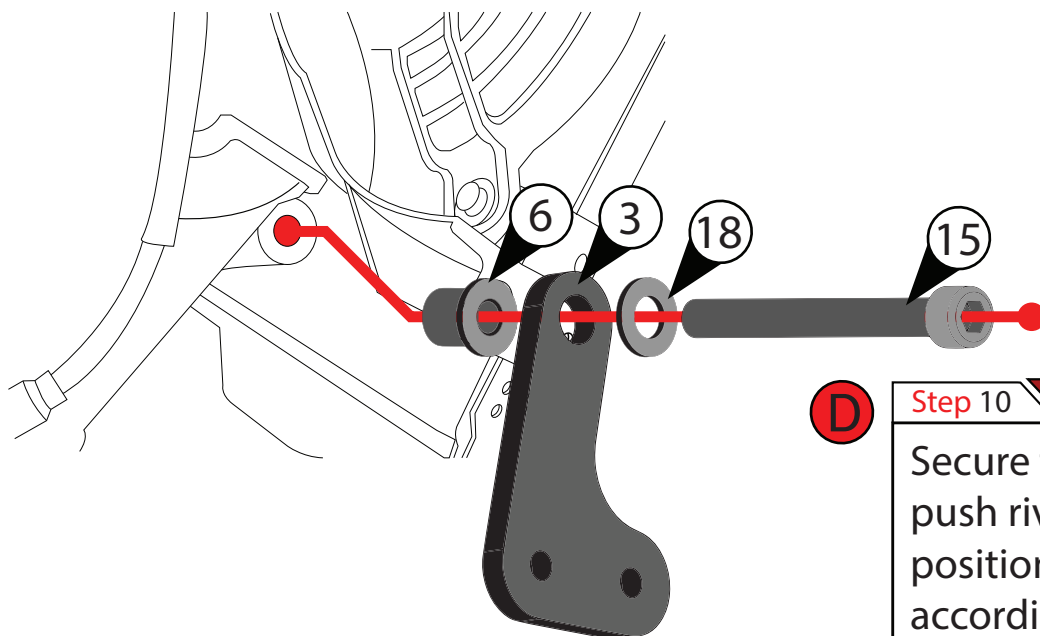
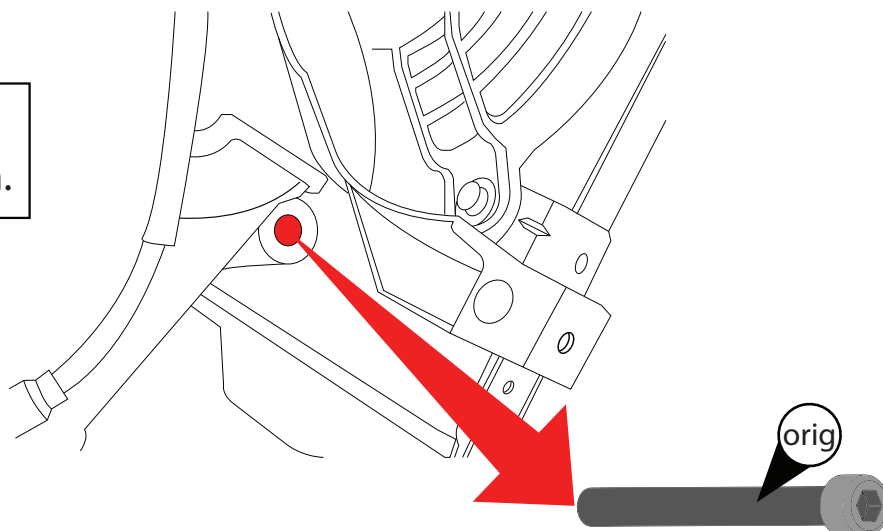
**A**



### Step 9 RIGHT

Remove the Original bolt as shown in the illustration.

**D**



**D**

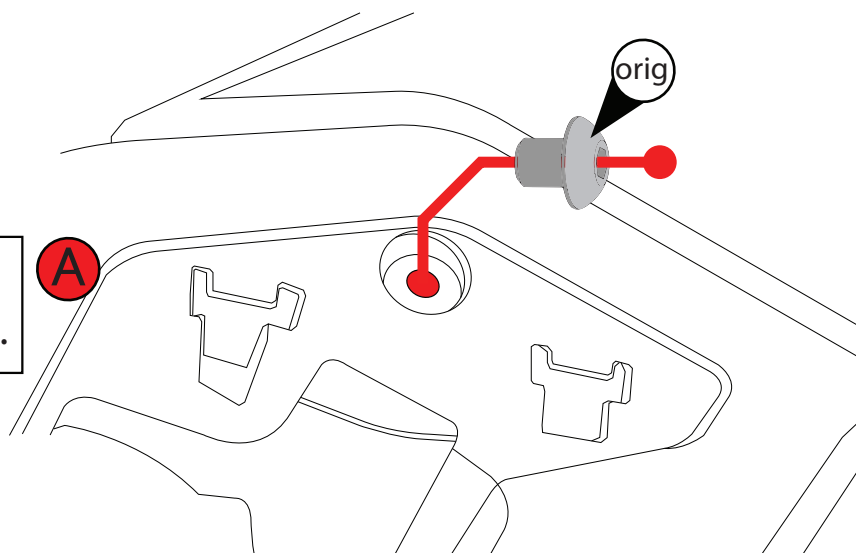
### Step 10 RIGHT

Secure the fairing using push rivets at positions 6, 3, 18, and 15 according to the diagram.

### Step 11 RIGHT

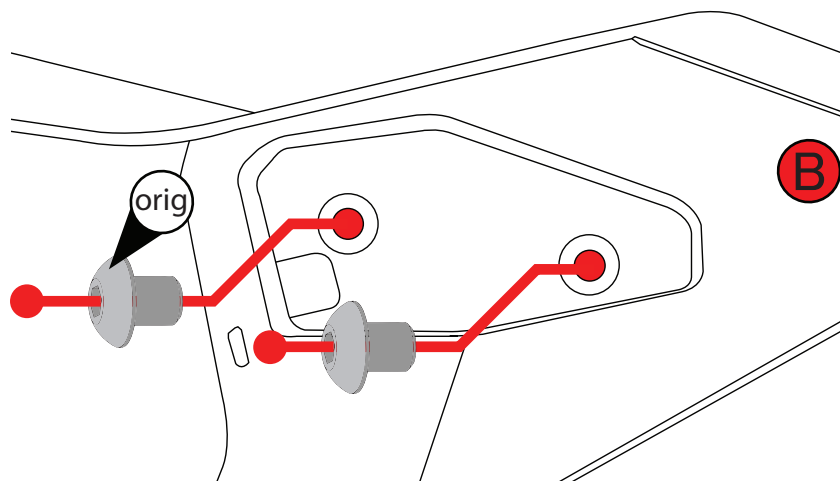
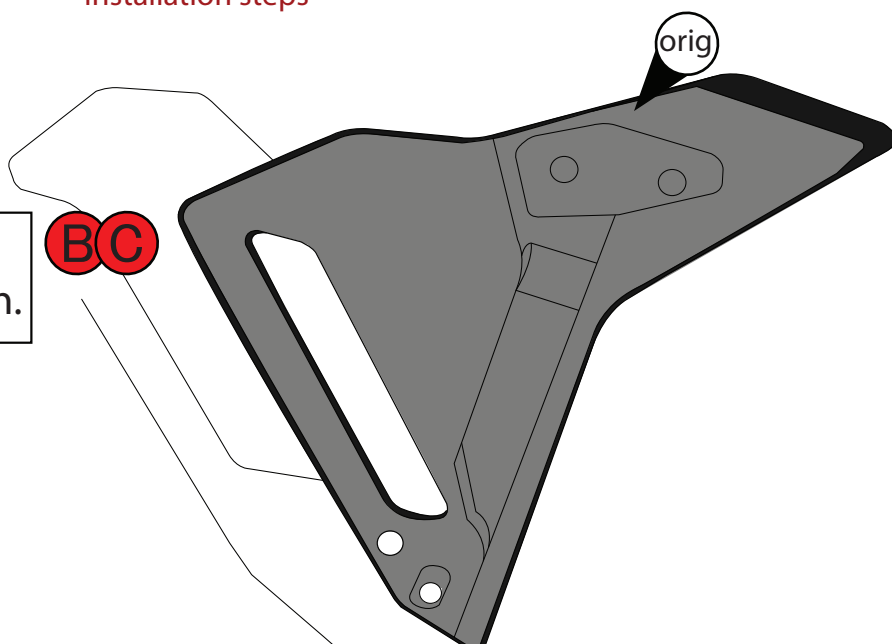
Install the screws as shown in the illustration.

**A**



**Step 12** RIGHT

Install the Fairing as shown in the illustration.

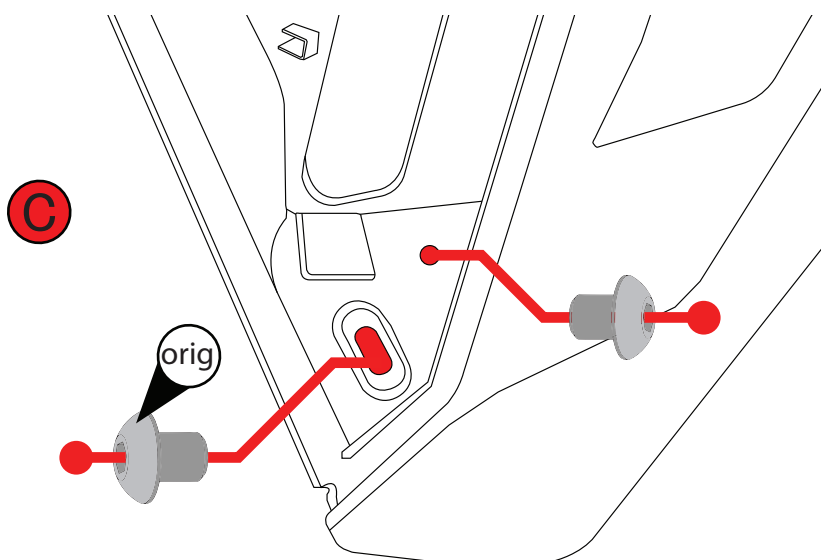


**Step 13** RIGHT

Install the Original screws as shown in the illustration.

**Step 14** RIGHT

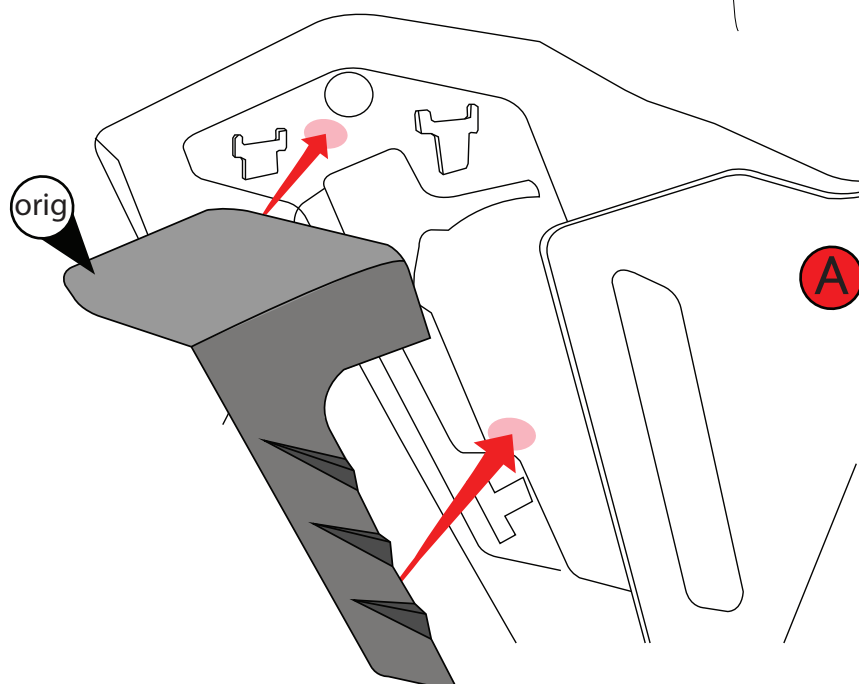
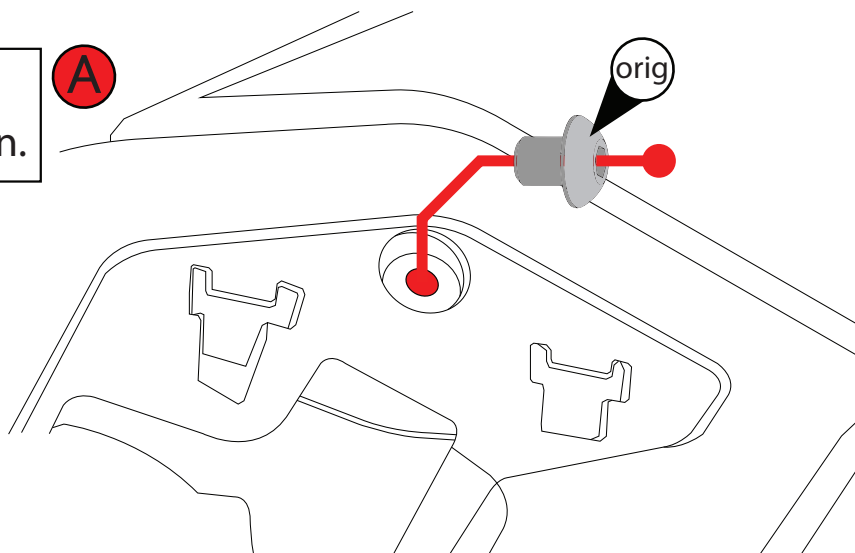
Install the Original screws as shown in the illustration.



### Step 15 **RIGHT**

Install the Original screws as shown in the illustration.

**A**



**A**

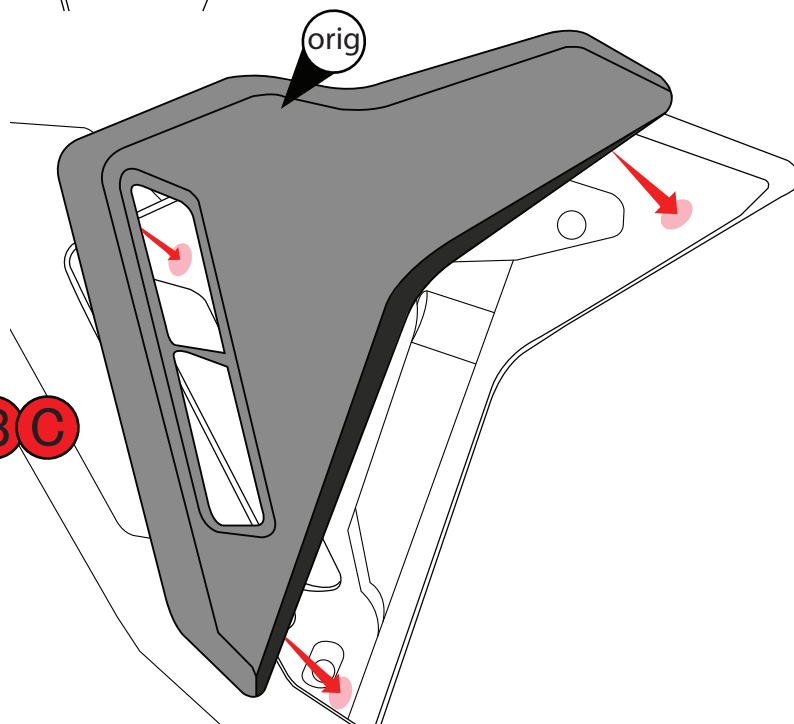
### Step 16 **RIGHT**

Install the Fairing as shown in the illustration.

### Step 17 **RIGHT**

Install the Fairing as shown in the illustration.

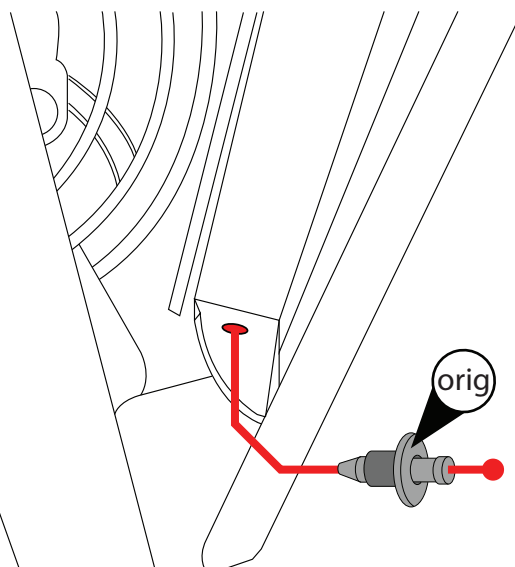
**BC**



### Step 18 **RIGHT**

Install the Fairing fastener as shown in the illustration.

**C**

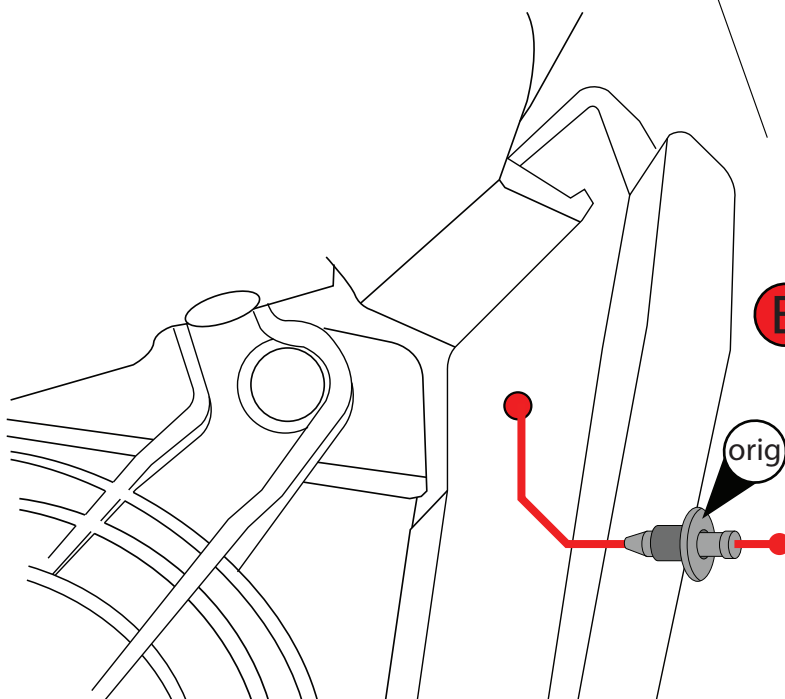


**B**

### Step 19 **RIGHT**

Install the Fairing fastener as shown in the illustration.

**orig**

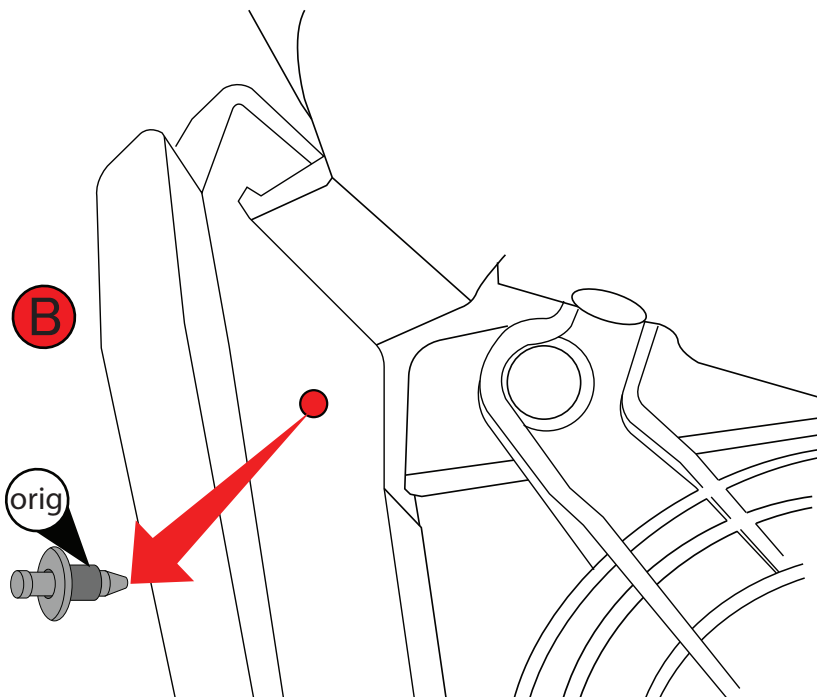


### Step 20 **LEFT**

Remove the Fairing fastener as shown in the illustration.

**B**

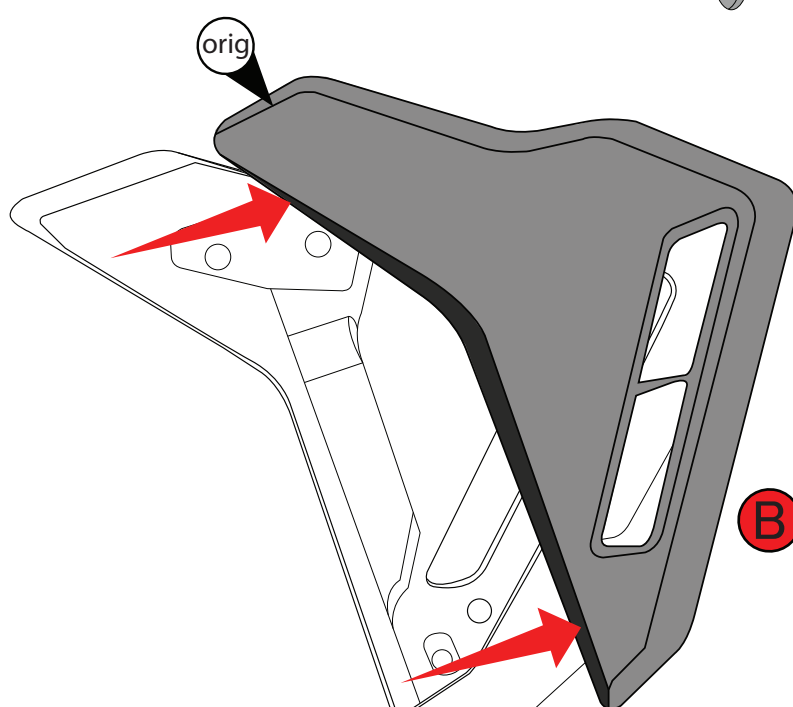
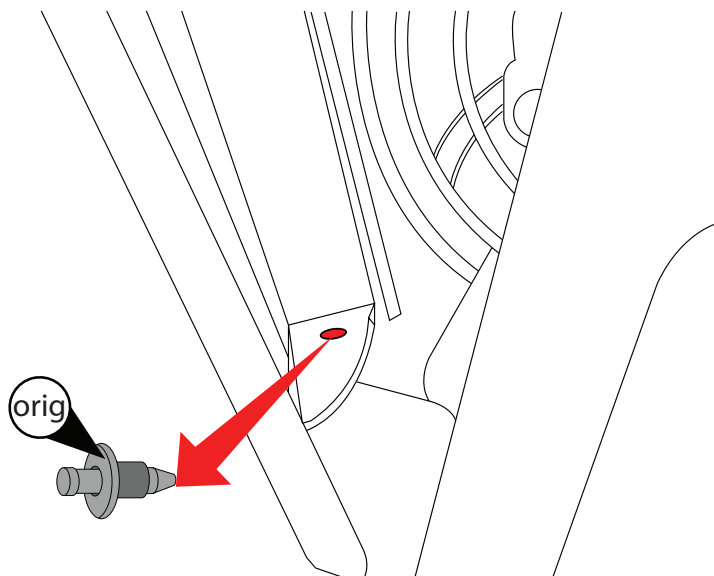
**orig**



**Step 21** **LEFT**

Remove the Fairing fastener as shown in the illustration.

**C**



**B C**

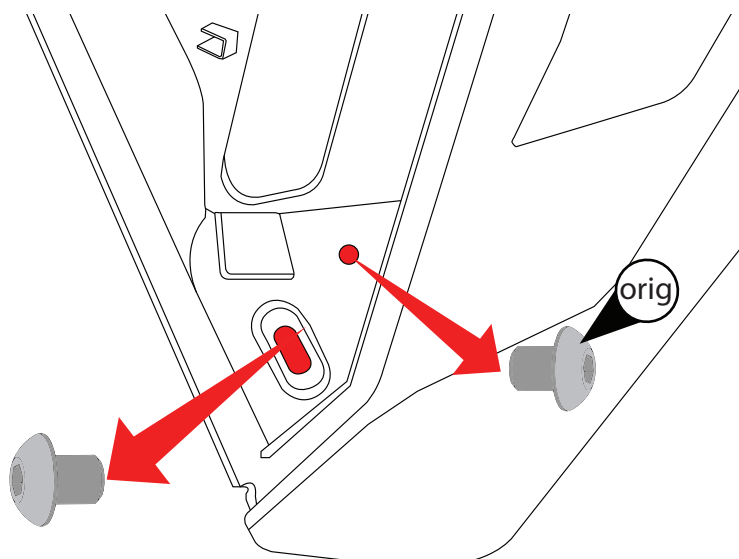
**Step 22** **LEFT**

Remove the Fairing as shown in the illustration.

**Step 23** **LEFT**

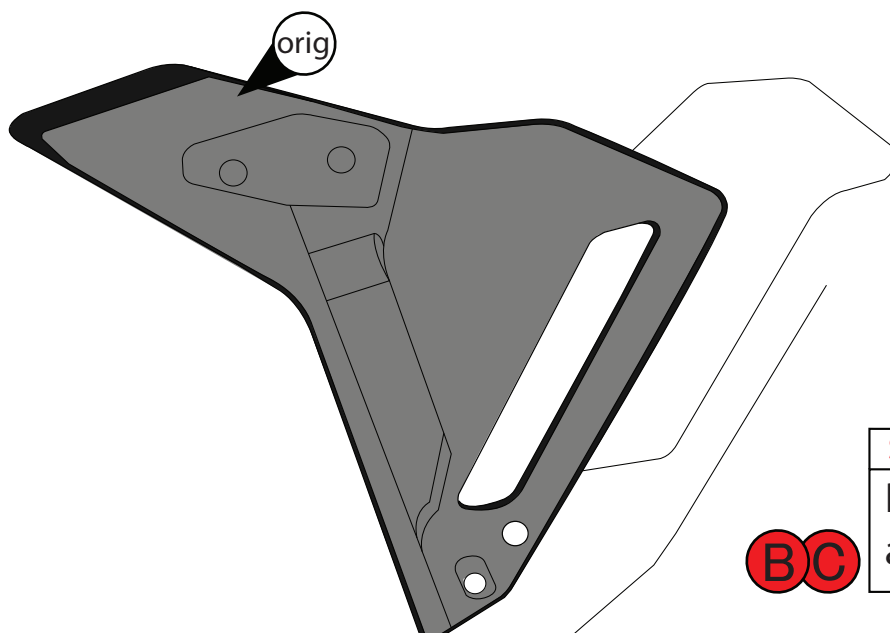
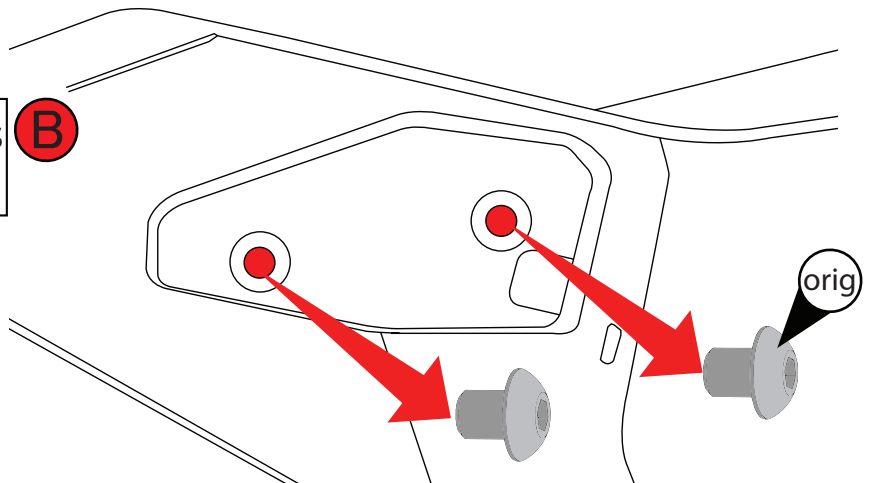
Remove the Original screws as shown in the illustration.

**C**



**Step 24** **LEFT**

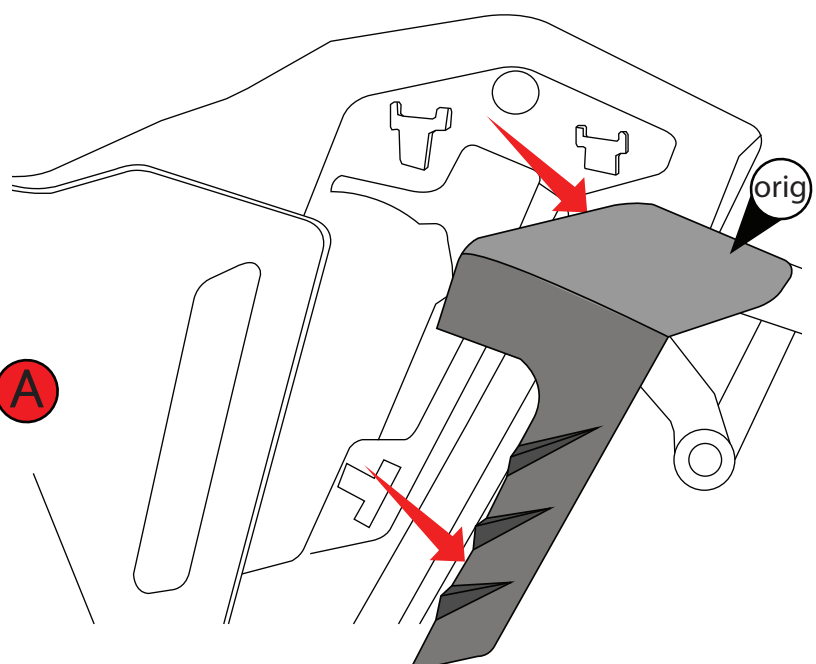
Remove the Original screws as shown in the illustration.



**Step 25** **LEFT**

Remove the Fairing as shown in the illustration.

**BC**



**Step 26** **LEFT**

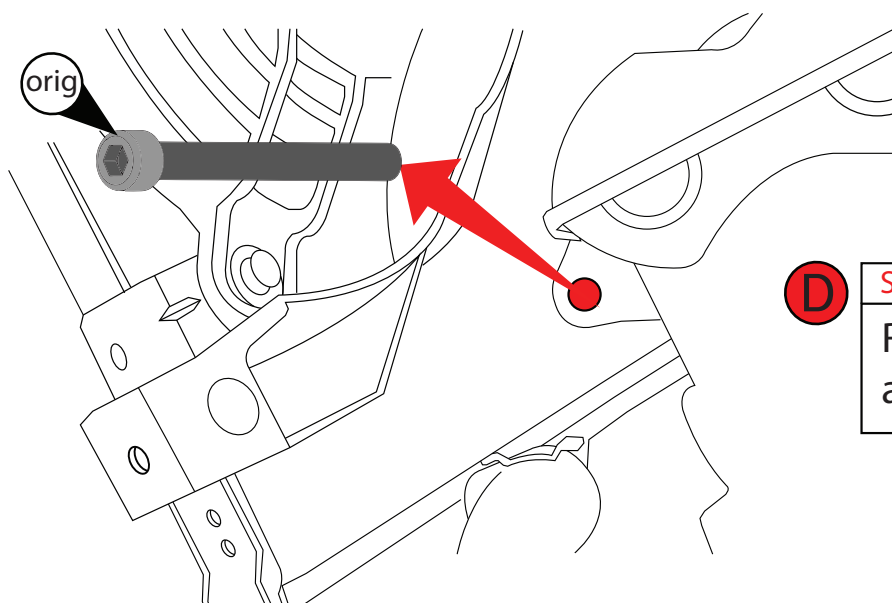
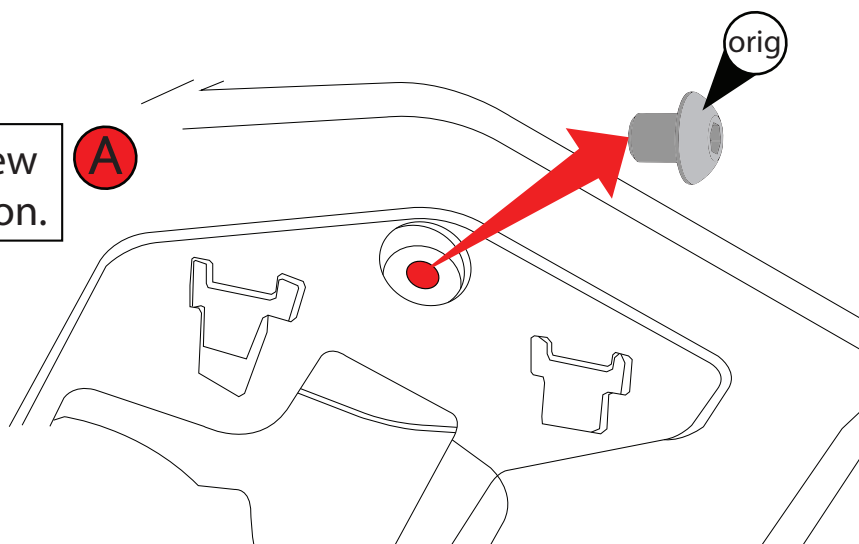
Remove the Fairing as shown in the illustration.

**A**



**Step 27** **LEFT**

Remove the Original screw as shown in the illustration.

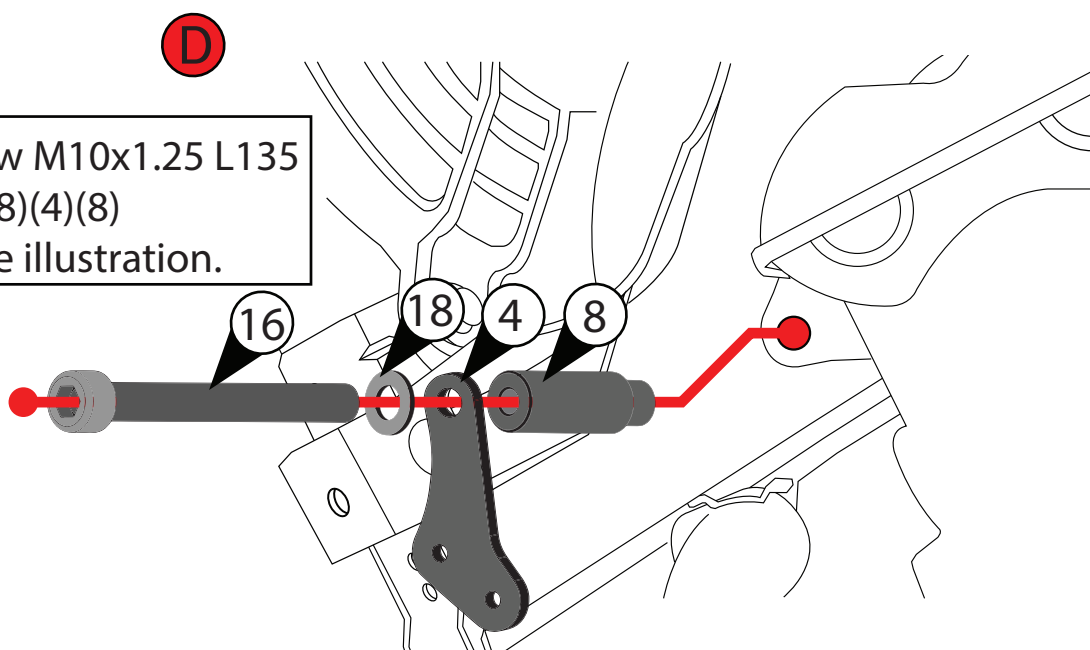


**Step 28** **LEFT**

Remove the Original bolt as shown in the illustration.

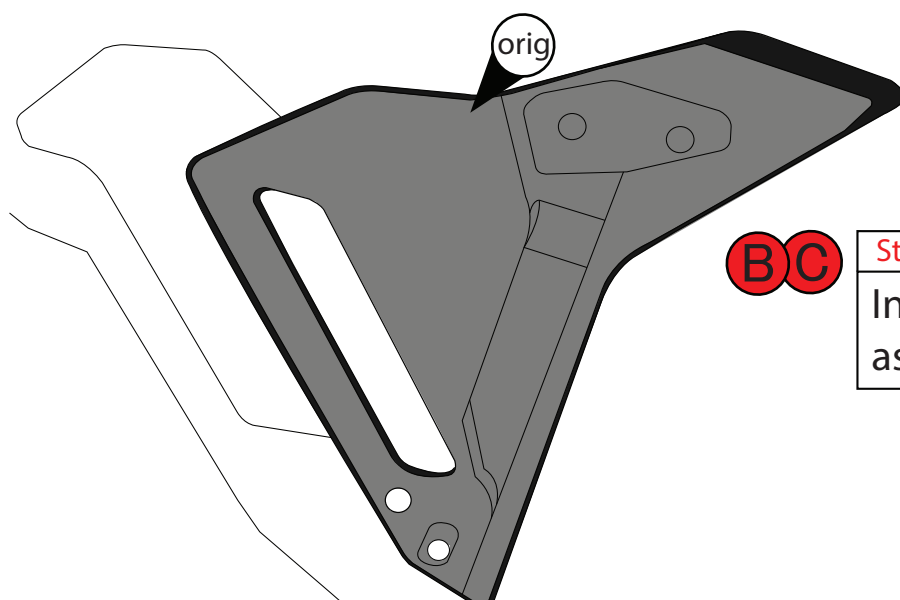
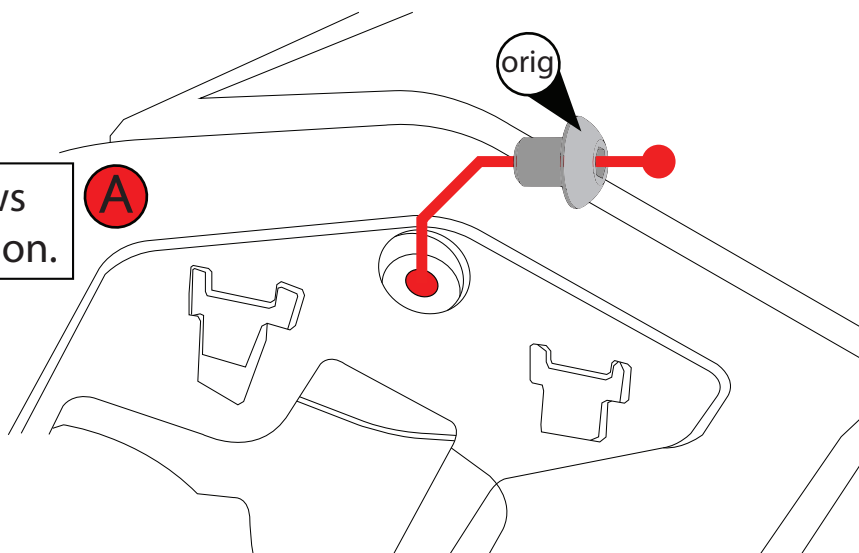
**Step 29** **LEFT**

Install the screw M10x1.25 L135 (16) and No. (18)(4)(8) as shown in the illustration.



**Step 30** **LEFT**

Install the Original screws as shown in the illustration.

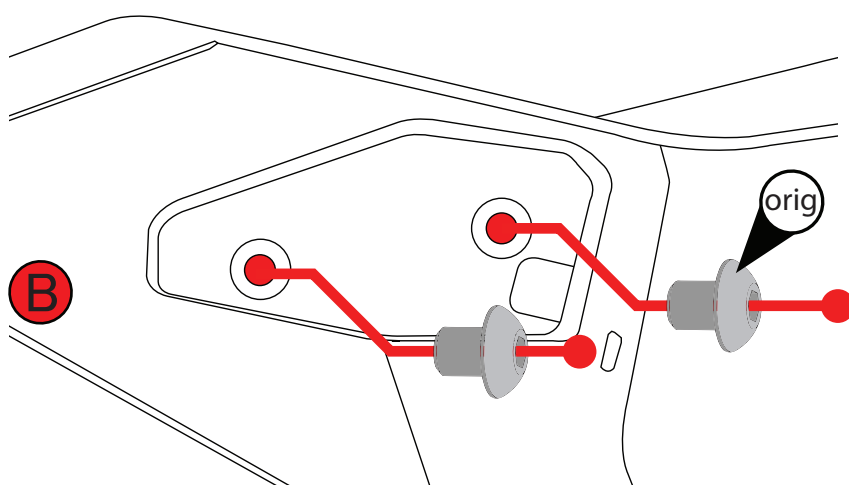


**Step 31** **LEFT**

Install the Fairing as shown in the illustration.

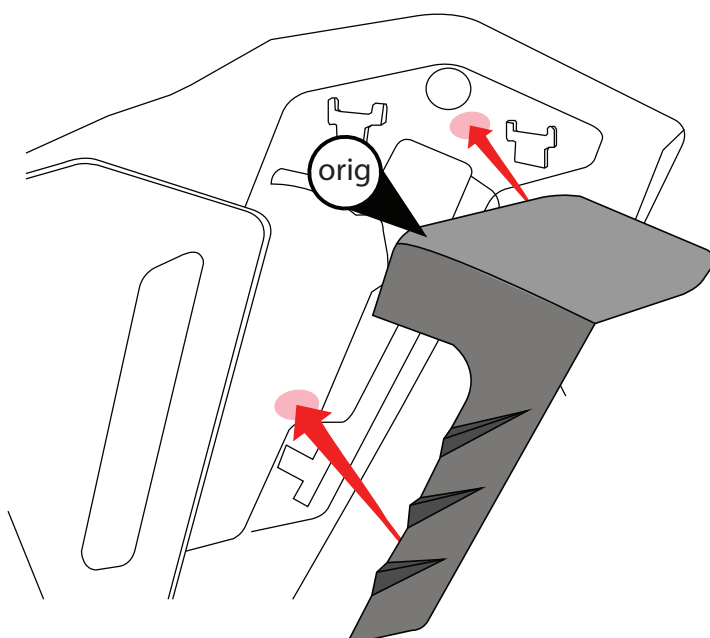
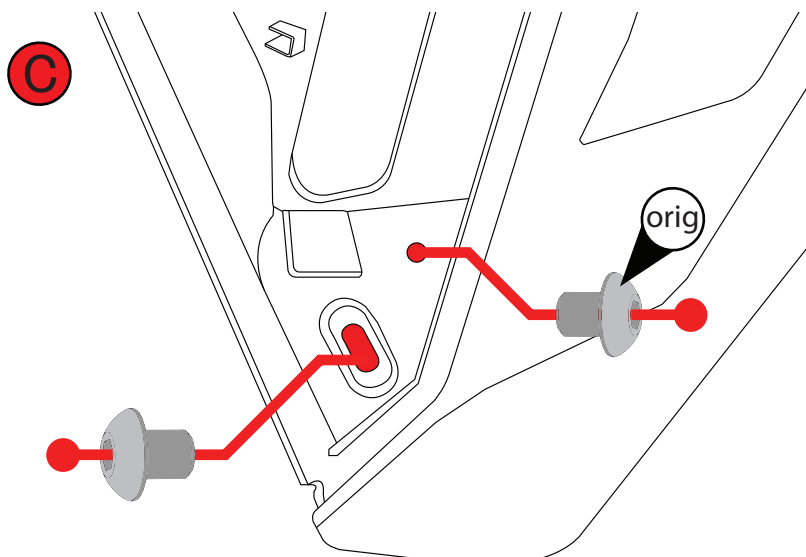
**Step 32** **LEFT**

Install the Original screws as shown in the illustration.



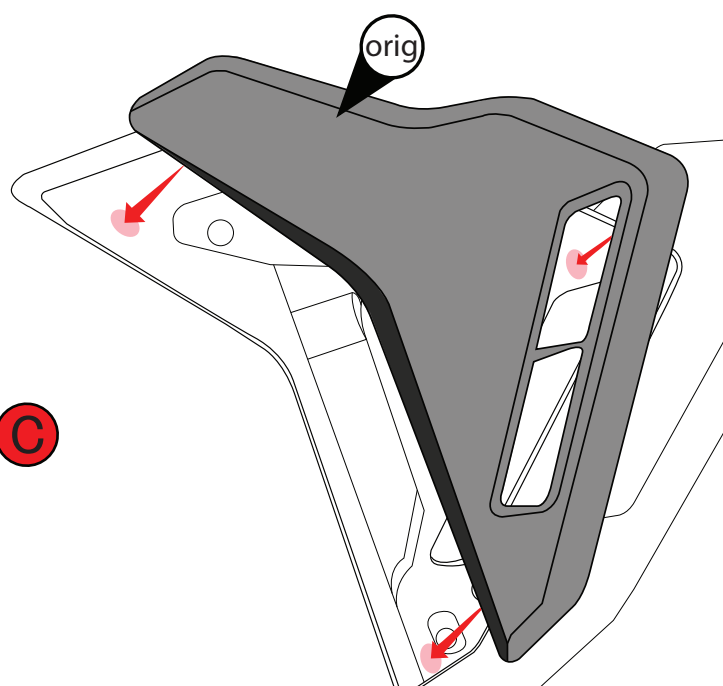
### Step 33 **LEFT**

Install the Original screws as shown in the illustration.



### Step 34 **LEFT**

Install the Fairing as shown in the illustration.

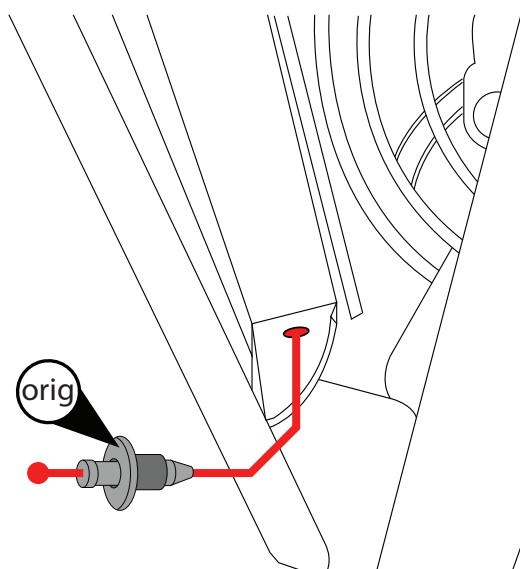
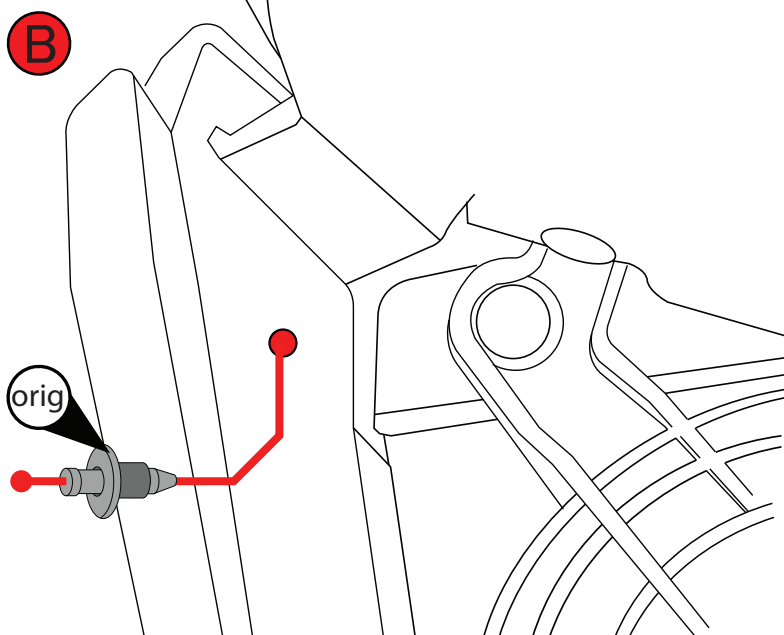


### Step 35 **LEFT**

Install the Fairing as shown in the illustration.

### Step 36 **LEFT**

Install the Fairing fastener as shown in the illustration.

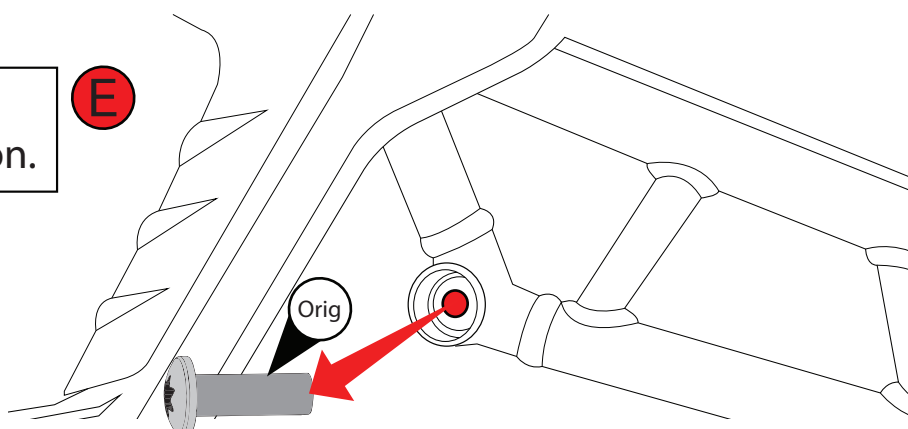


### Step 37 **LEFT**

Install the Fairing fastener as shown in the illustration.

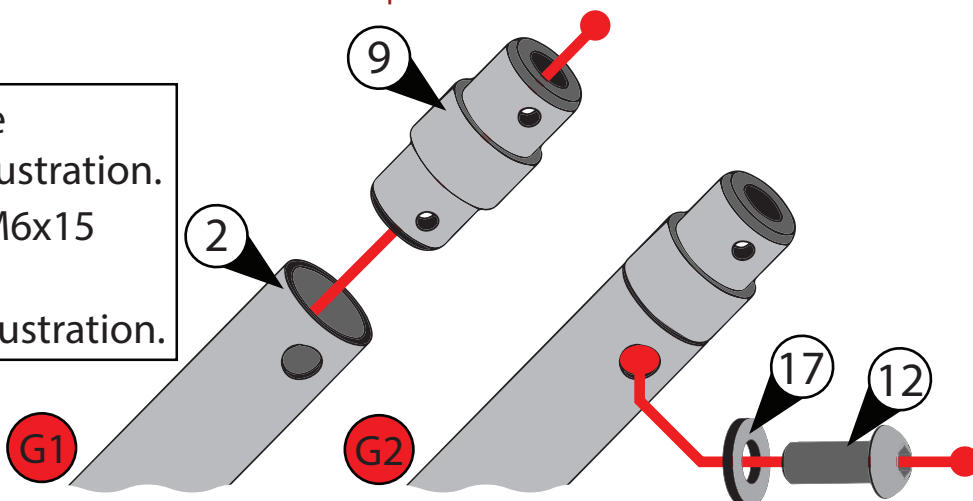
### Step 38 **RIGHT**

Remove the Original bolt as shown in the illustration.



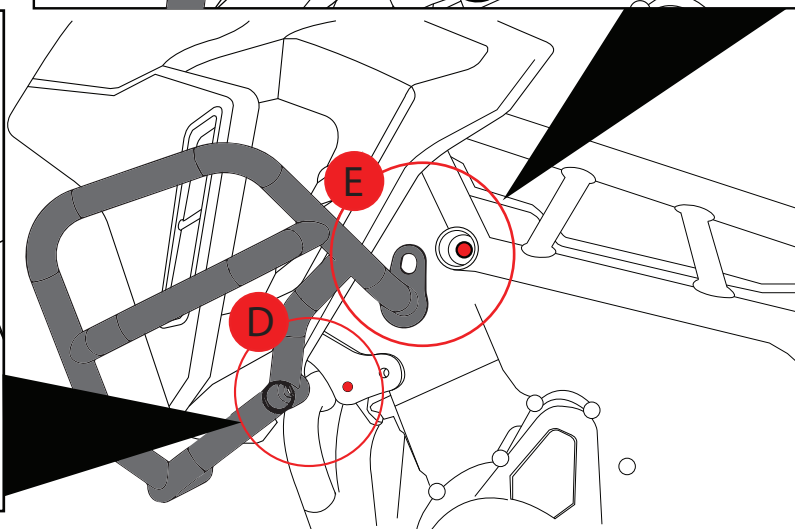
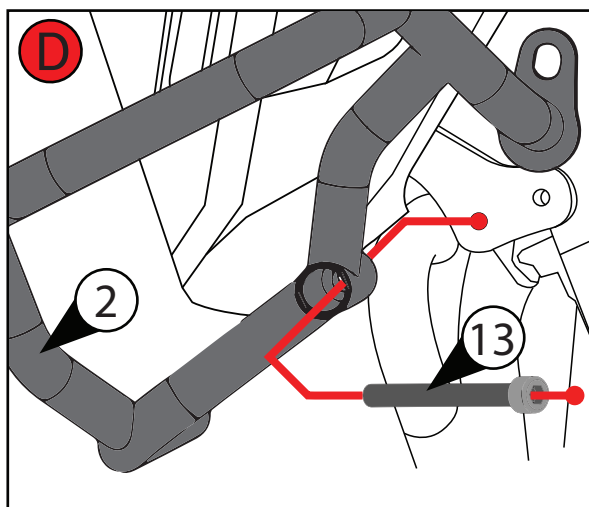
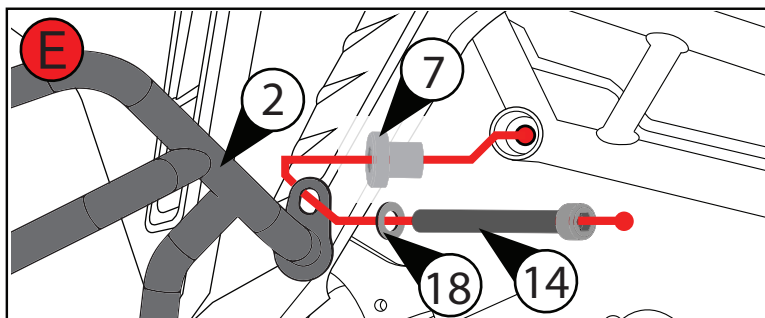
### Step 39 RIGHT

- G1** Install the Pin pipe as shown in the illustration.
- G1** Install the screw M6x15 ,Washer M6 as shown in the illustration.



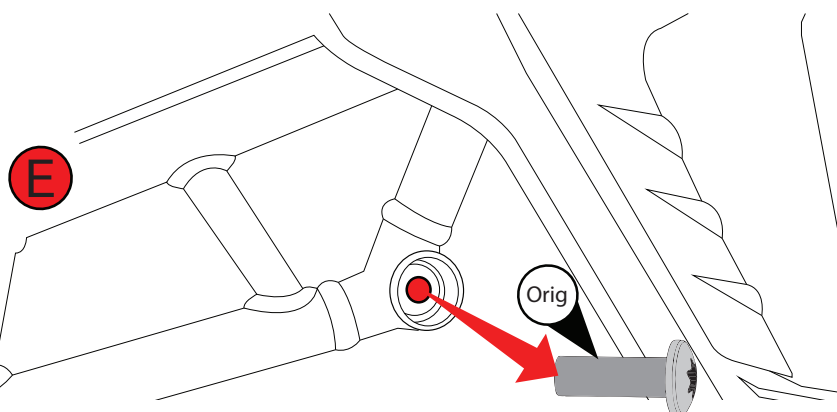
### Step 40 RIGHT

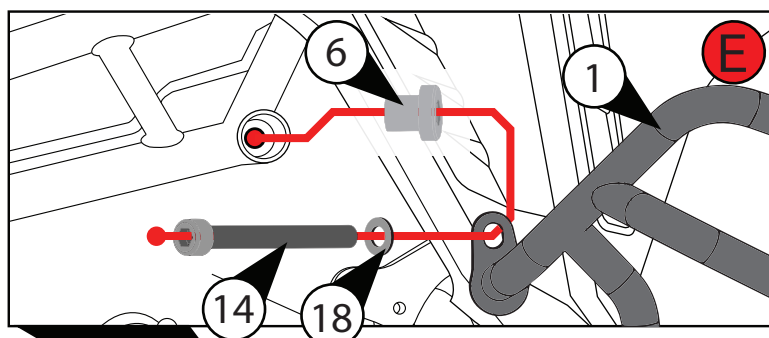
- D** Install the screw M10x35(13) as shown in the illustration.
- E** Install the screw M10x1.25 L60 (14) and (18)(7) as shown in the illustration.



### Step 41 LEFT

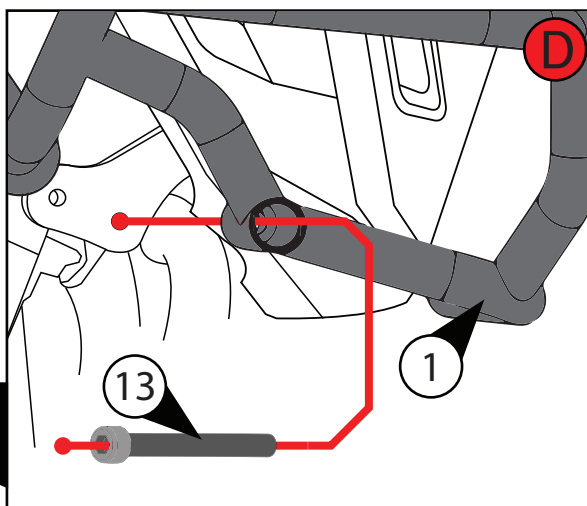
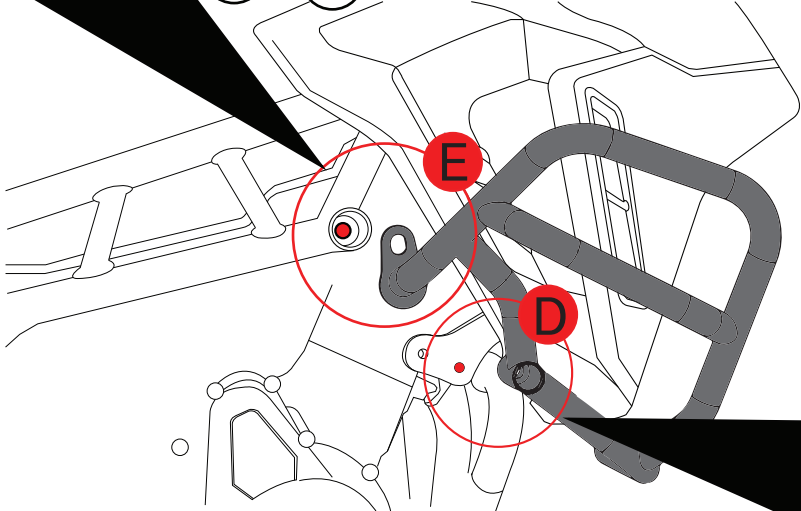
Remove the Original bolt as shown in the illustration.





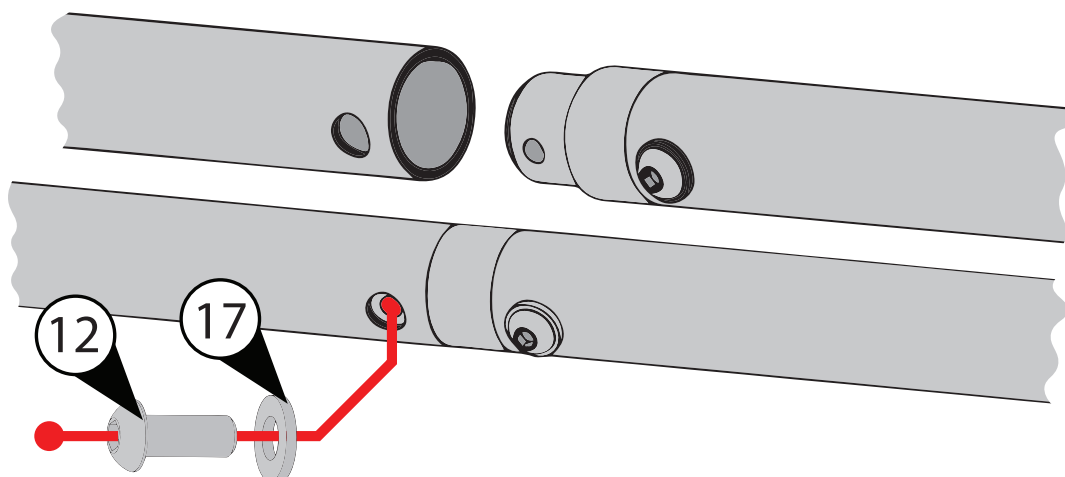
### Step 42 LEFT

- D** Install the screw M10x35(13) as shown in the illustration.
- D** Install the screw M10x1.25 L60(14) and (18)(7) as shown in the illustration.



### Step 43 RIGHT LEFT

Install the screw M6x15 (12) ,Washer M6 (17) as shown in the illustration.



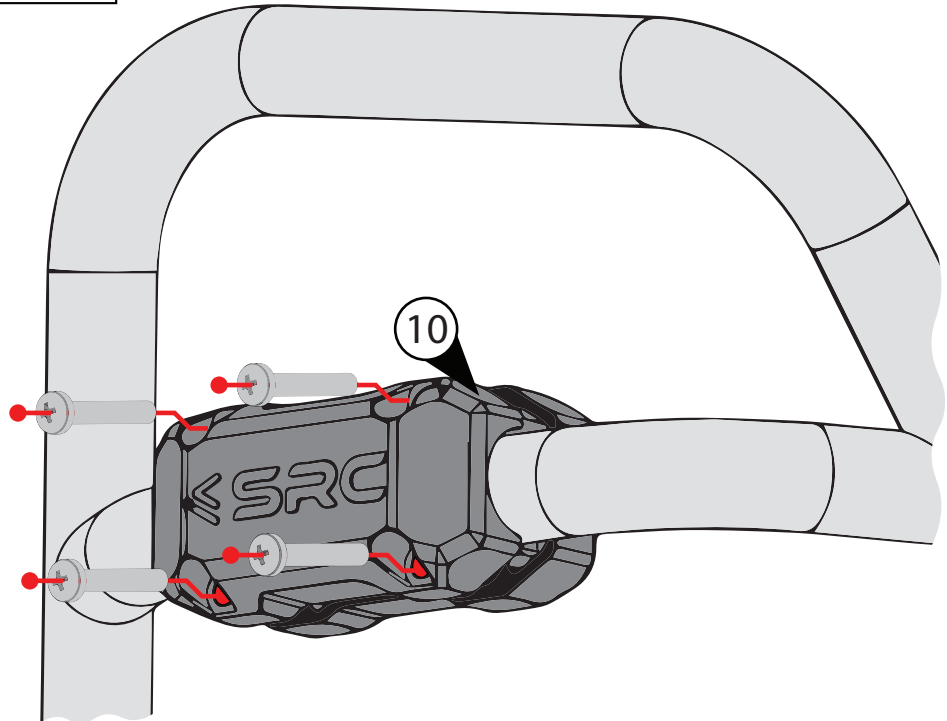
Step 44

RIGHT

LEFT

Install the Sliders Guards  
as shown in the illustration.

**C**



Step 45

RIGHT

LEFT

Install the End cap  
as shown in the illustration.

**D**

