

Part Number:

Part Description: HEAD LIGHT GUARD HIMALAYAN 450

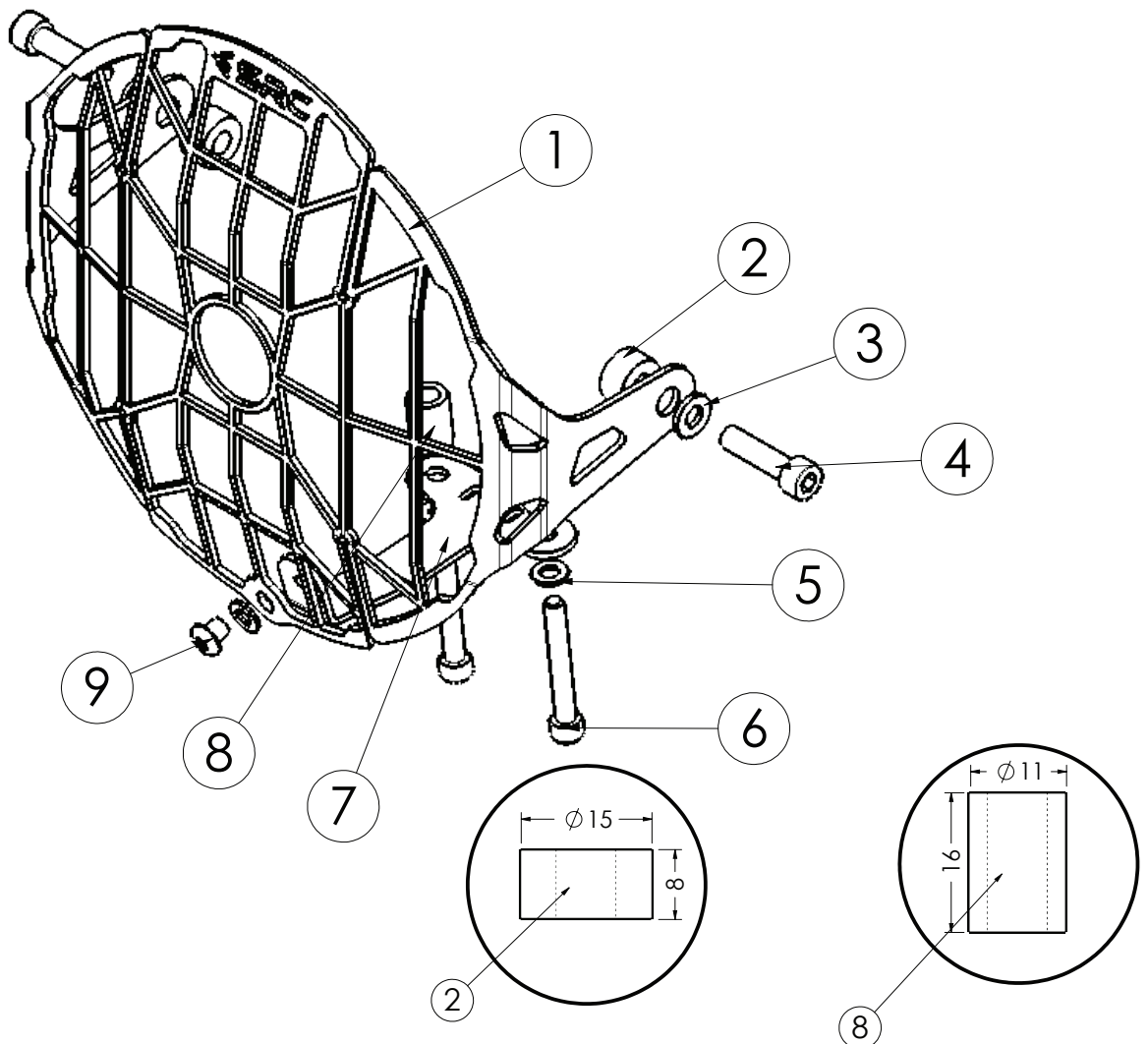
Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	Head light Guard	1		
2	Bush Delrin M6 15x8 mm	2		
3	Washer M6	2		
4	Socket head cap screw M6x25mm	2		Use Liquid Thread Locker
5	Washer M5	3		
6	Socket head cap screw M5x40mm	2		Use Liquid Thread Locker
7	AD RH Head Light Guard Himalayan 410 2022	1		
8	Bush Delrin M6 16x11 mm	2		
9	Socket button head screw M5x6mm	1		Use Liquid Thread Locker






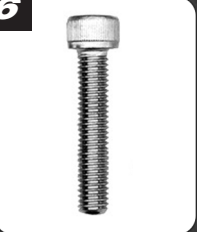



SRC Design uses Metric System of Measurement and all dimensions in Millimeters

Recommended to use the Torque specified in the table





Denotes Usage of Liquid Thread Locker in specified Locations



DESCRIPTION

 <p>1 Head light Guard</p>	 <p>2 Bush Delrin M6 15x8 mm</p>	 <p>3 Washer M6</p>
 <p>4 Socket head cap screw M6x25mm</p>	 <p>5 Washer M5</p>	 <p>6 Socket head cap screw M5x40mm</p>
 <p>7 AD RH Head Light Guard Himalayan 410 2022</p>	 <p>8 Bush Delrin M6 16x11 mm</p>	 <p>9 Socket button head screw M5x6mm</p>

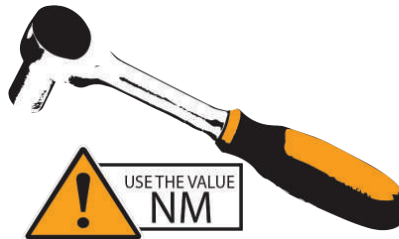
TOOLS REQUIRED

 <p>Hex wrench ITEM NO. 4 mm</p>	 <p>Hex wrench ITEM NO. 5 mm</p>	 <p>socket wrench torque Torque</p>
 <p>Thread locked</p>		

Torque Values to be used in Mounting Instructions

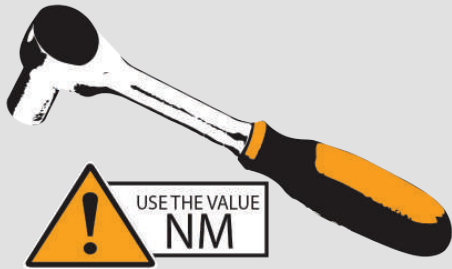


code



		M4		M5		M6		M8		M10		M12		M14		M16		M18	
	code	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)	(cs)	(Fo)
Inox	A2	2.6	—	5.1	—	8.7	—	21.2	—	42	—	73	—	118	—	180	—	258	—
steel	8.8	3	3,594	5	5,886	10	8,302	23	15,242	46	24,275	79	35,401	127	48,618	198	66,955	283	83,746
steel	10.9	4	5,279	8.1	8,645	14	12,194	34	22,388	67	35,655	116	51,995	187	71,408	291	98,340	402	119,454

Tensile load (Fo)
The force in newtons (N) which maintains pressure contact between assembled components
Tightening torque (Cs) [values are in N-m]



! symbol (NM), refer to the reference value given in the table above for use in the required operation And safe in operation and accuracy in inserting parts.

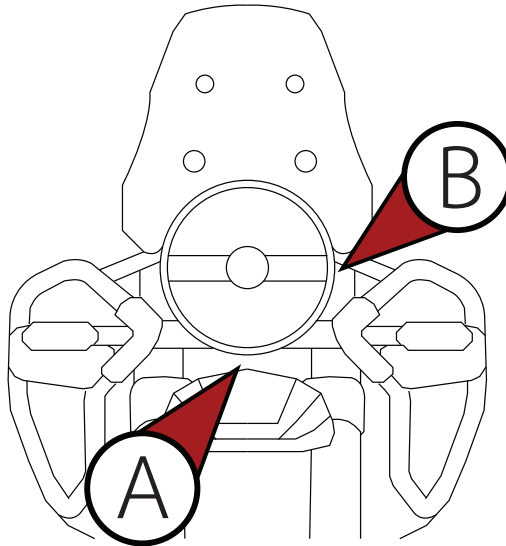


! The tool in the picture is (thread locked). When you see this mark, please insert the medicine to the point where the nut is to be inserted for the firmness and accuracy of the insertion work.

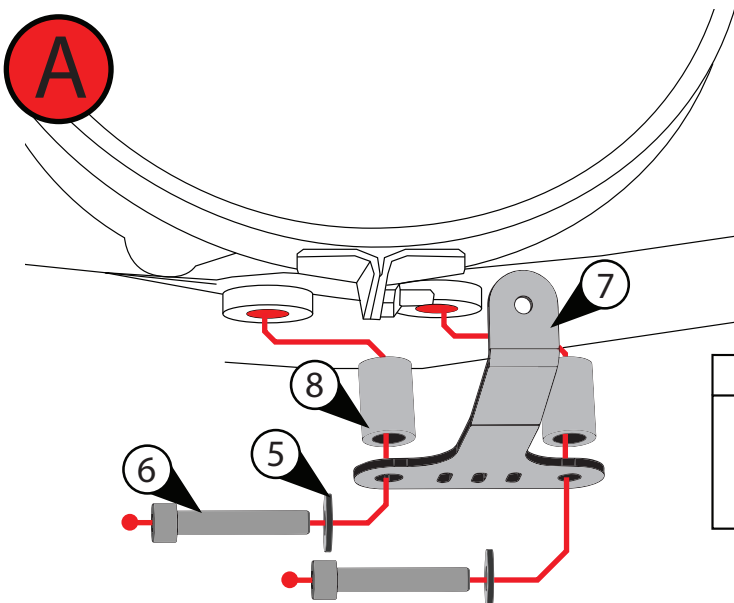
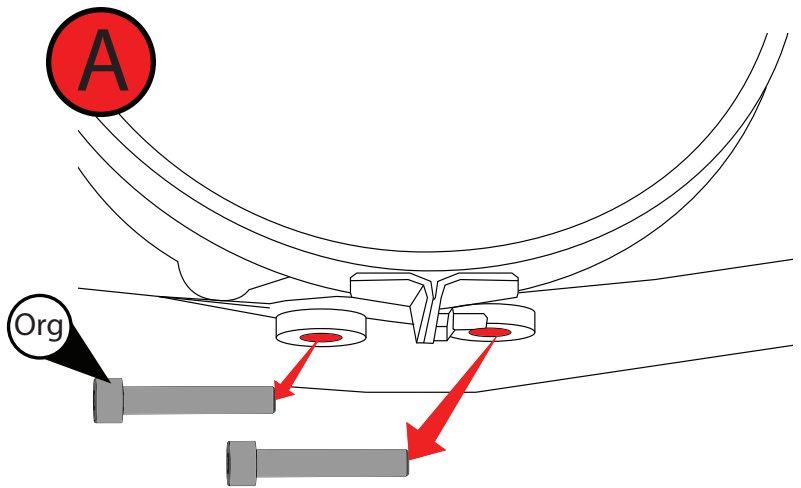
! Please check and check again to make sure that all are inserted. Every piece and don't forget any step to be safe.

RIGHT (R)

LEFT (L)



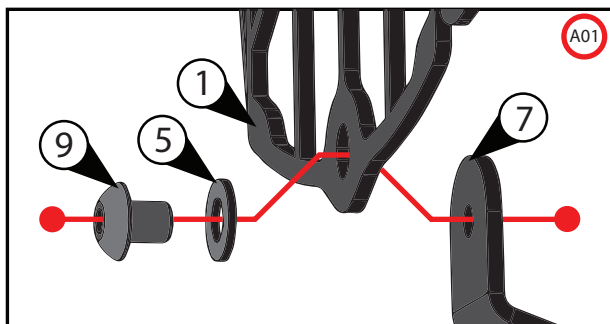
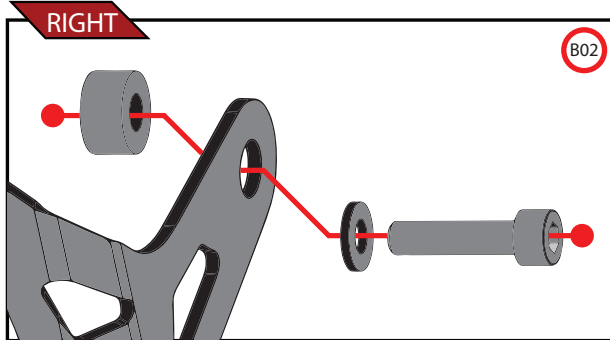
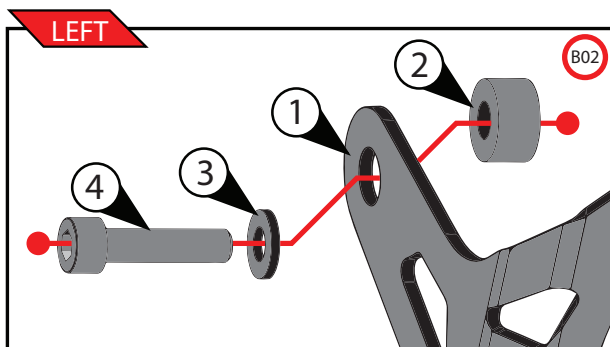
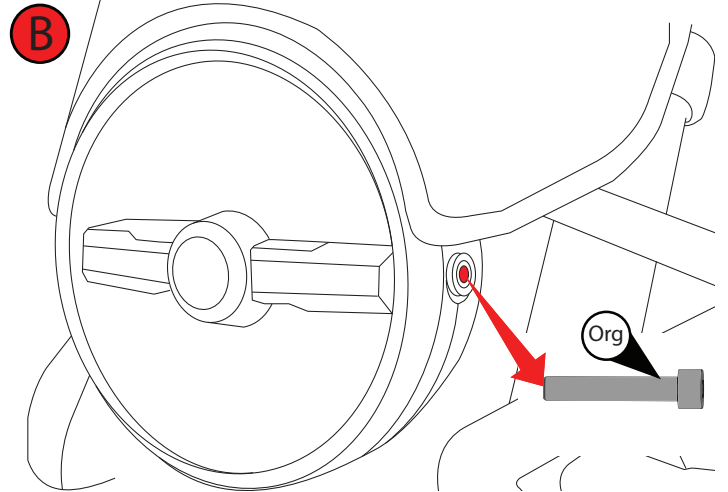
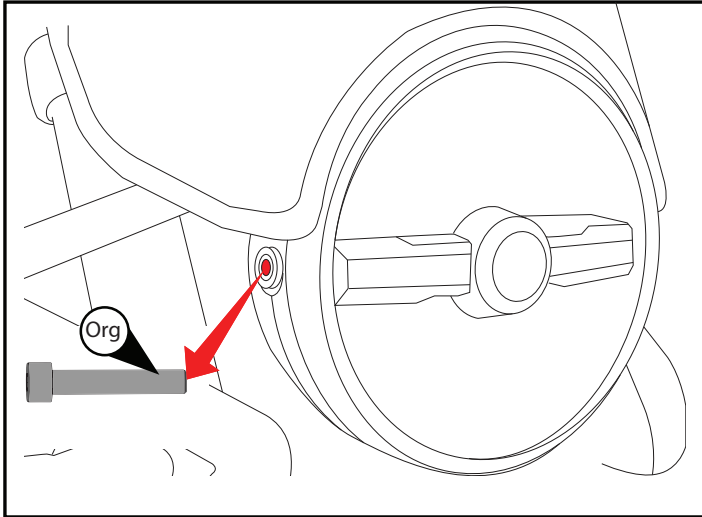
Step 1 LEFT RIGHT
Remove both original according to illustration



Step 2 LEFT RIGHT
Bring AD RH Head Light(7) and both as shown in the illustration

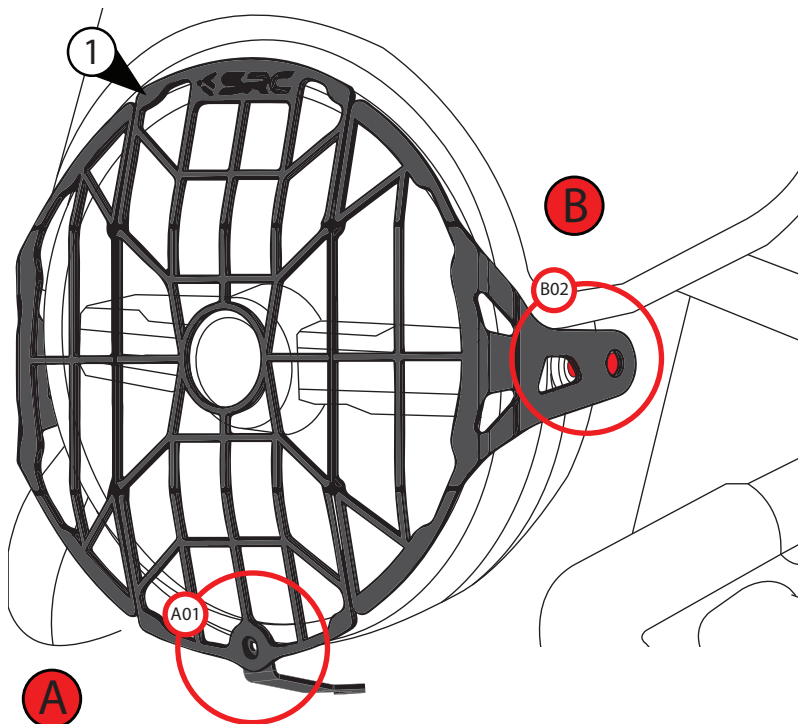
Step 3 LEFT RIGHT

Remove both original according to illustration



Step 4 LEFT RIGHT

- A01 Install (LEFT)(RIGHT) Head light Guard , Washer, Bush Delrin M6 15x8 mm, screw M6x25mm, as illustration
- B02 Install screw M5x6mm ,Washer , as illustration



- (1.) We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
- (2.) This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects
- (3.) SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
- (4.) We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
- (5.) If you have the appropriate tools and another person to assist you in the mounting, it will help.
- (6.) After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
- (7.) To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it.
- (8.) If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets

