

Scope of Supply/Bill of Material & Mounting Drawings

Part Number: K-VS19-01-01-SL / K-VS19-01-02

Part Description: Head Light Guard – KAWASAKI VERSYS650 (15 – 20)

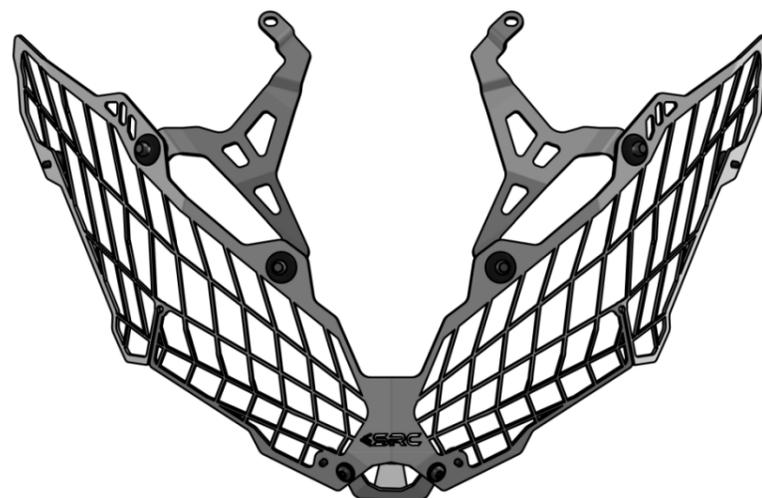
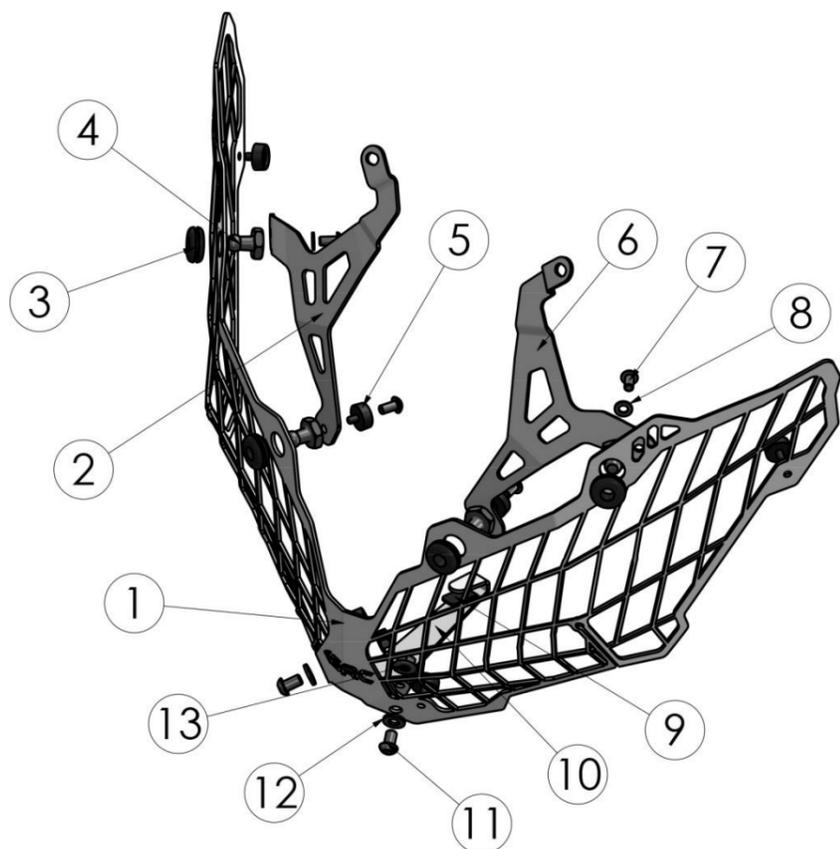
Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque * (N-M)	Remarks **
1	Head Light Guard	1		
2	Bracket RH	1		
3	Grommet	4		
4	Mounting Pin	4		
5	Rubber Spacer	6		
6	Bracket LH	1		
7	Screw M5x10	4	5 - 6	Use Liquid Thread Locker
8	Washer M5	2		
9	Rubber Tape	1		
10	Bottom Plate	1		
11	Screw M6x10	2	9 - 10	Use Liquid Thread Locker
12	Washer M6	2		
13	Nut M6	2	9 - 10	Use Liquid Thread Locker

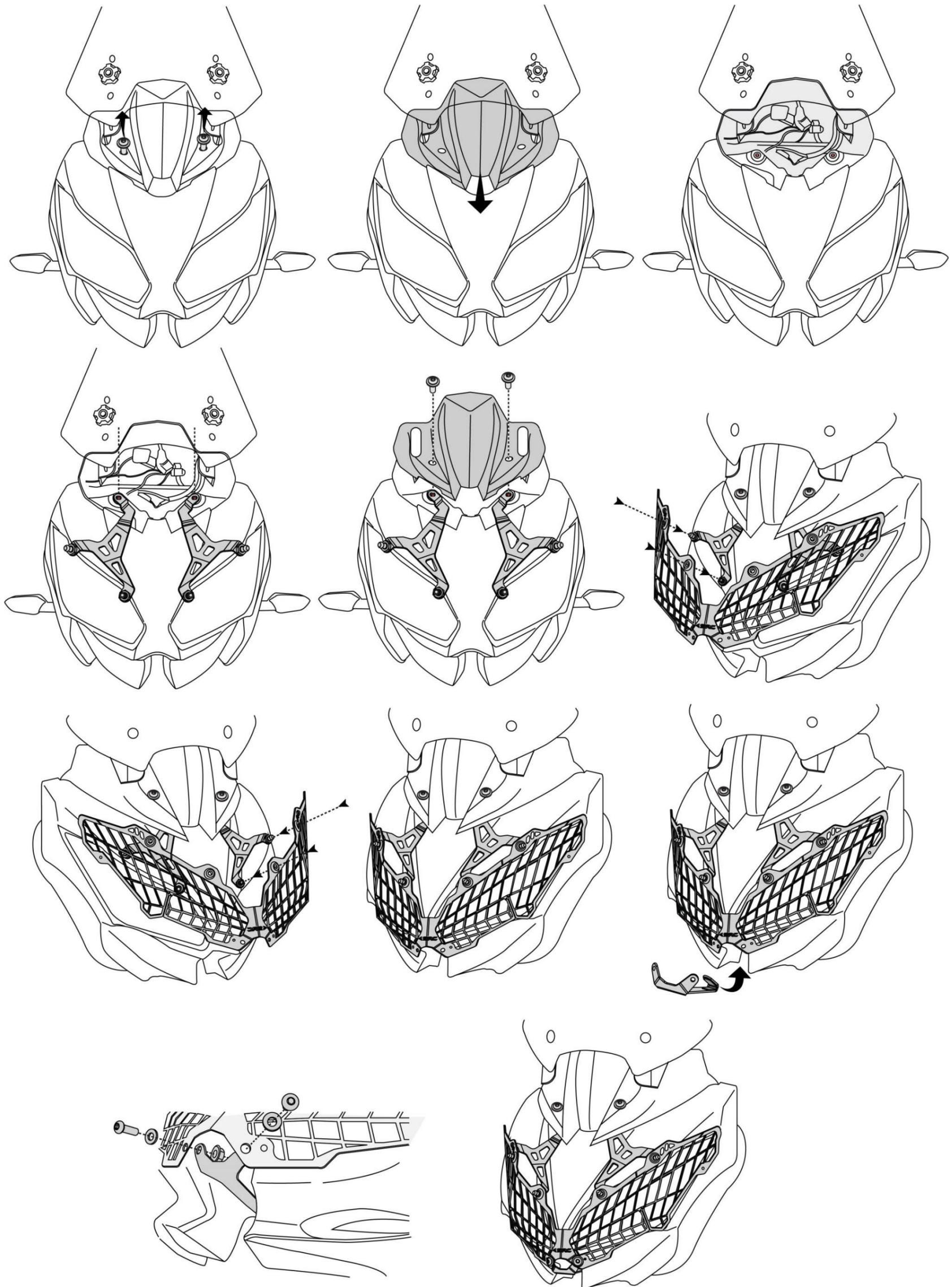
SRC Design uses Metric System of Measurement and all dimensions in Millimeters

* Recommended to use the Torque specified in the table

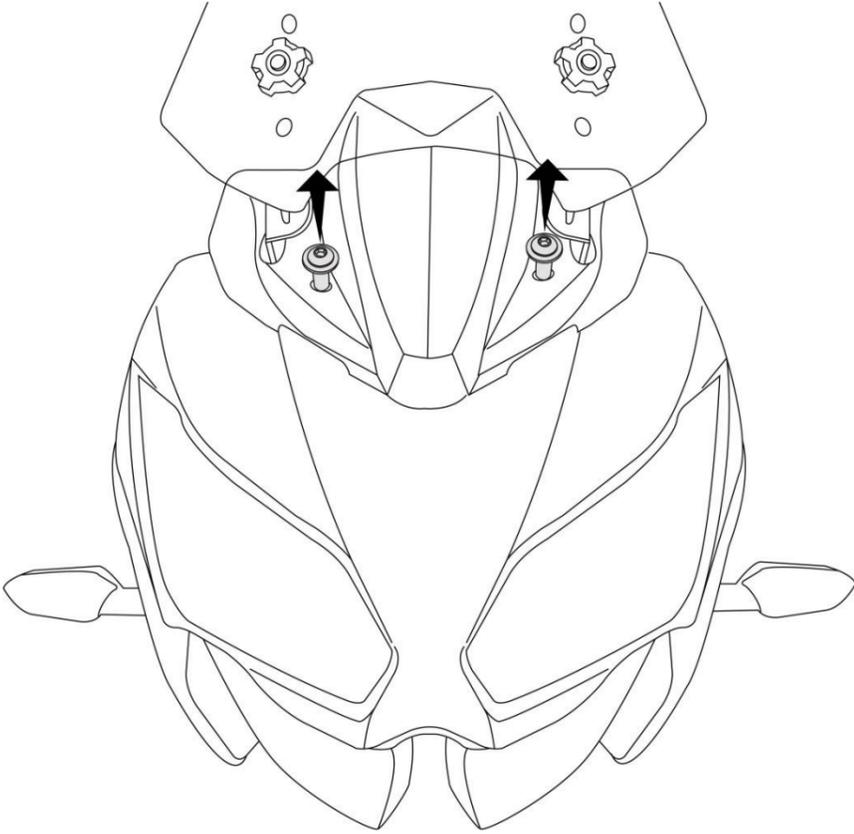
** Denotes Usage of Liquid Thread Locker in specified Locations



MOUNTING DRAWINGS

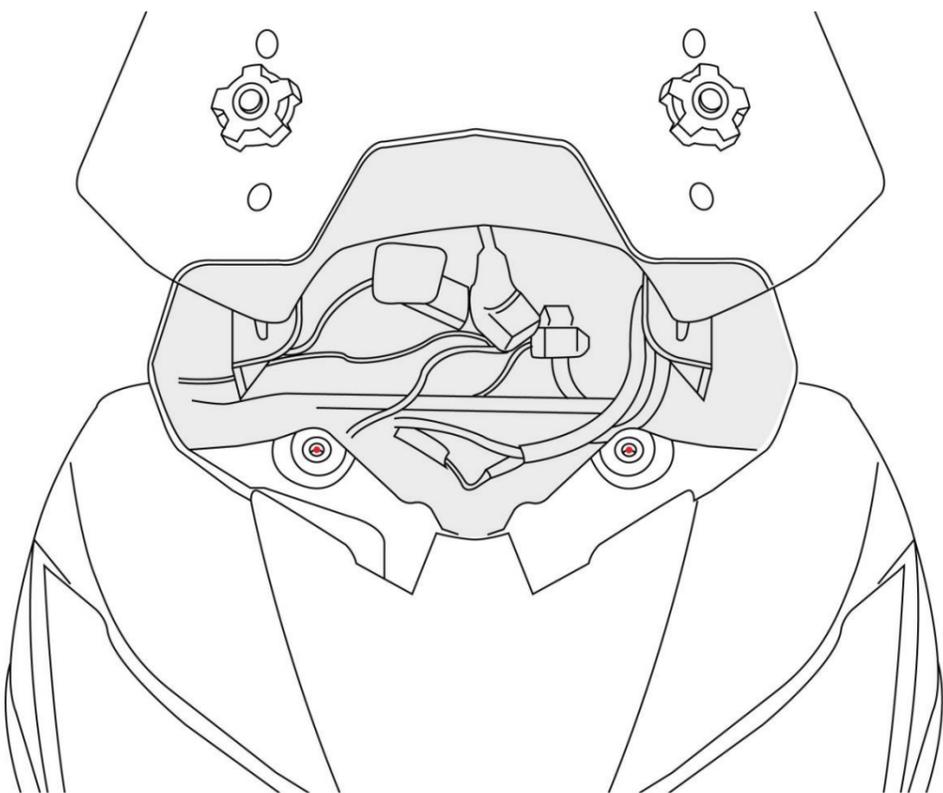
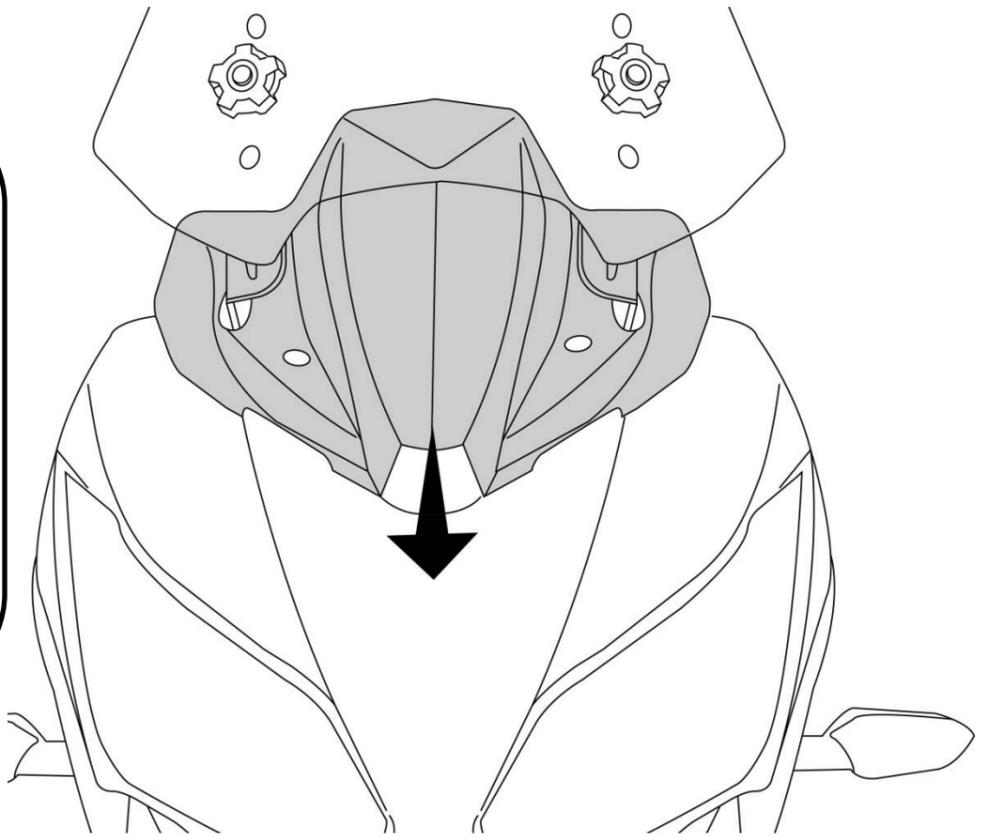


Mounting Instructions



Step 1:
Unscrew the 2 off Button Head cap screws along with 2 off Washers, which holds the Top cover housing the Wiring harness underneath it, as shown in the drawing to the left.
The 2 off hardware are to be used for fitting the Head Light Guard Bracketry.

Step 2:
Slide out the Top cover from its position, as shown. Since the screws and washers are unscrewed out, it will be easy to slide out the Top cover.



In the drawing to the left, (as shown in Red colour), are the two Mounting holes, which will be used for Mounting/fitting the bracketry.

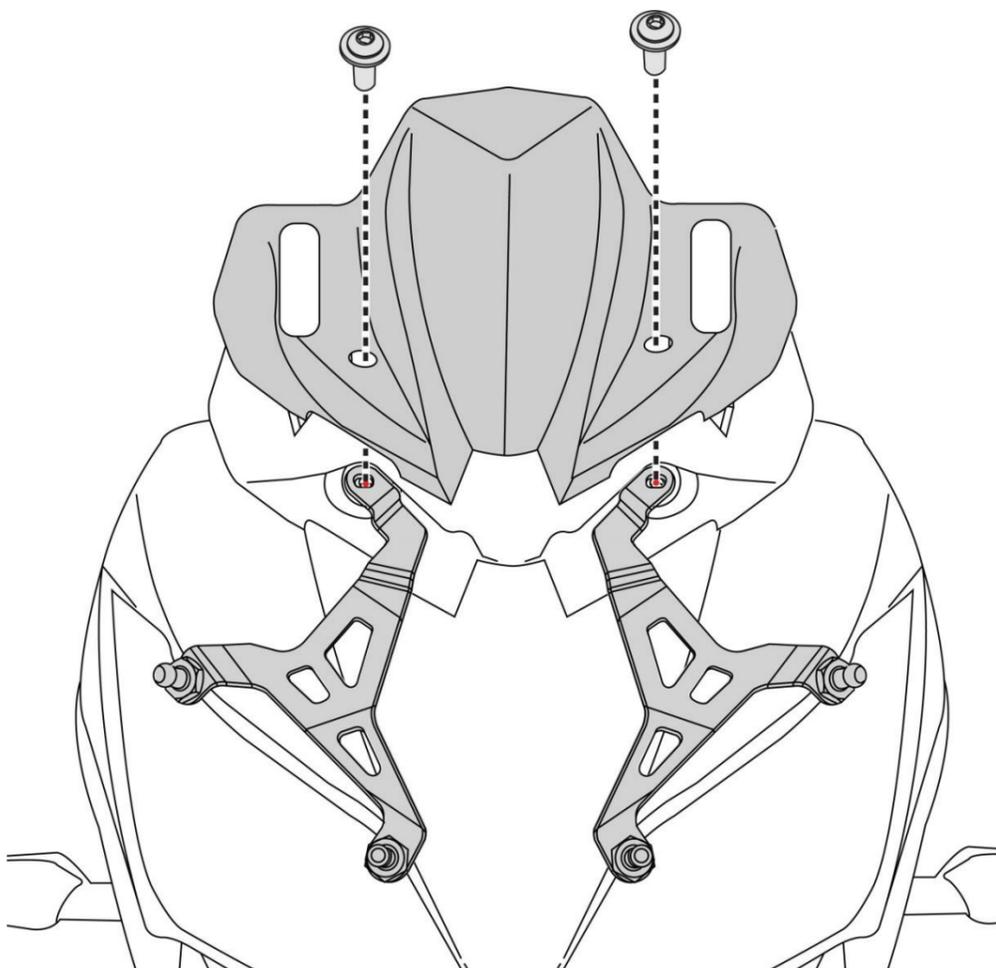
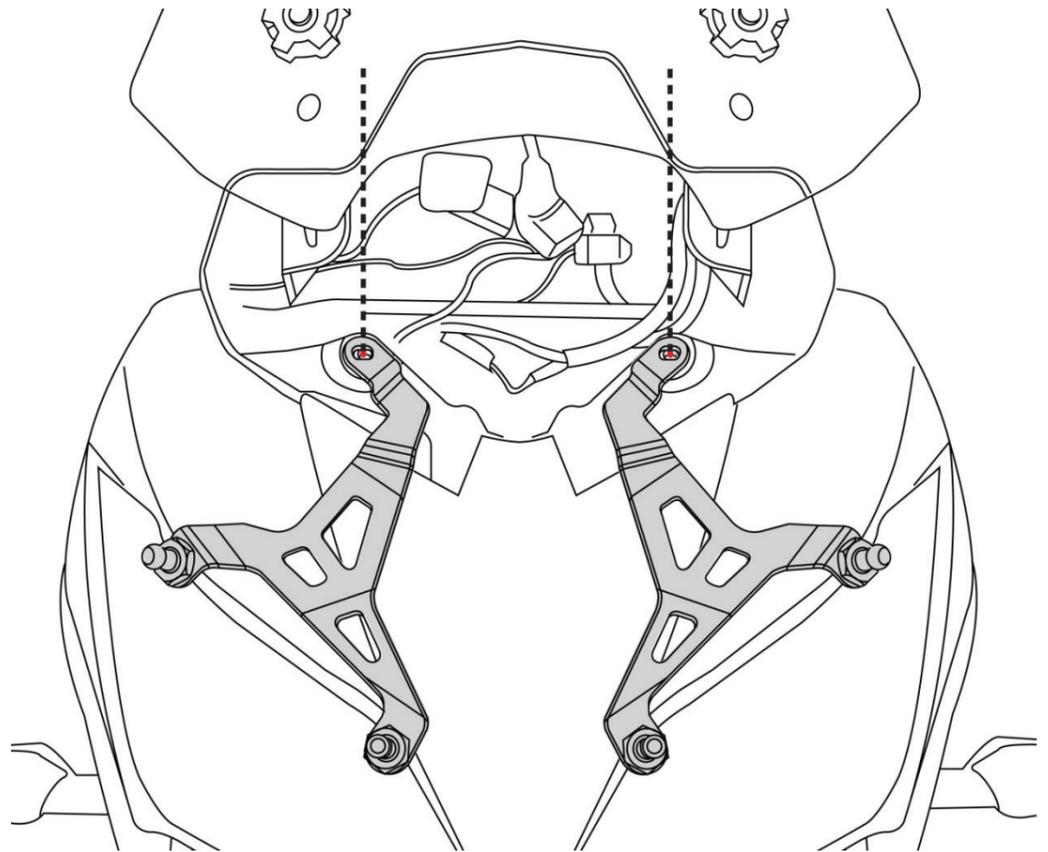
Step 3:

Orient and Align the Bracket RH (2) and Bracket LH (6), as shown, and position the mounting holes in line with the Mounting holes underneath, as shown.

Before Step 3, it is necessary to assemble Off-line the Mounting Pins (4) – 4 off to the Bracket RH (2) and Bracket LH (6).

Mount the Rubber Spacer (5) – 1 off to each of the brackets to the rear side of the Mounting Pins (4), using Screw M5 x 10 (7). The position is to be away from the centre and secure the threads in the Mounting Pins.

Use another set of Screw M5 x 10 (7) to secure the Mounting Pins, along with M5 Delrin Washer (8) – 2 off.

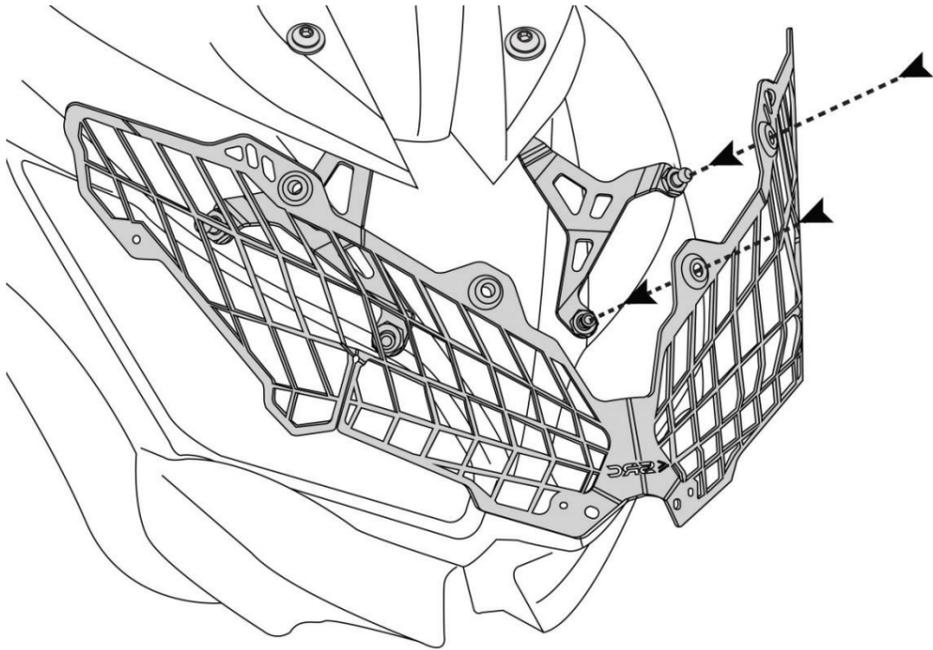


Step 4:

Slide-in the 2 off Button head Screws and Washer and put back the Top cover and align the mounting holes and secure the threads underneath.

Do not fully tighten the threads at this stage.

The screws can be tightened after ensuring Mounting/Visual Orientation of the Head Light Guard.

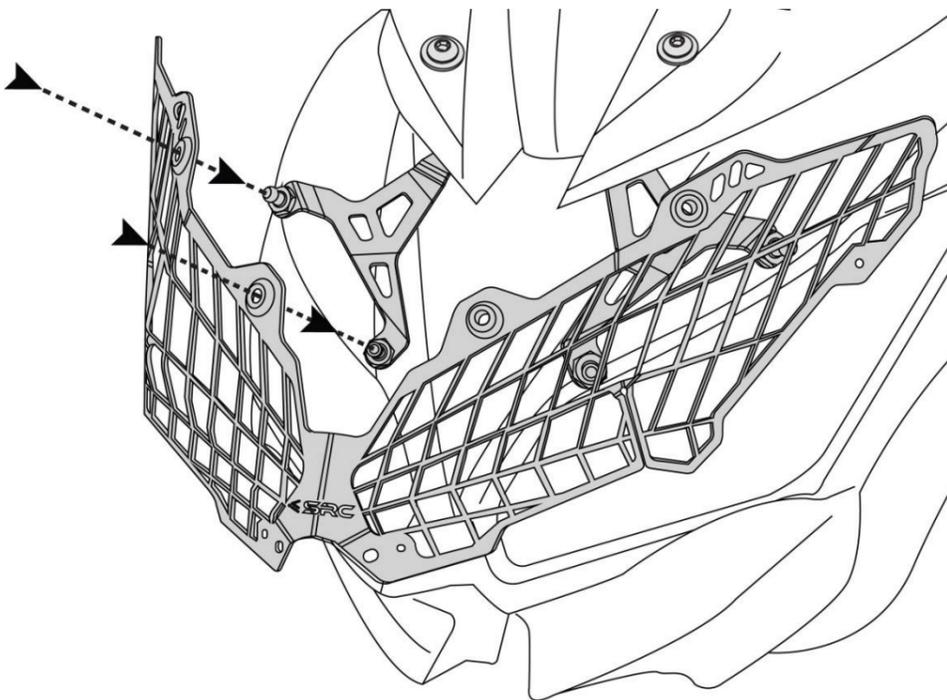


Step 5:

Orient and Align the Left-Hand side of the Head Light Guard (1), as shown, and slide-in the Rubber Spacer (5) – 2 off on each of the brackets, to the farther side of the brackets. This step again must be completed off-line, before bringing the Head Light Guard for mounting.

The Grommet (3) – 4 off can be slid into each mounting hole on top side of the Bracket LH and Bracket RH.

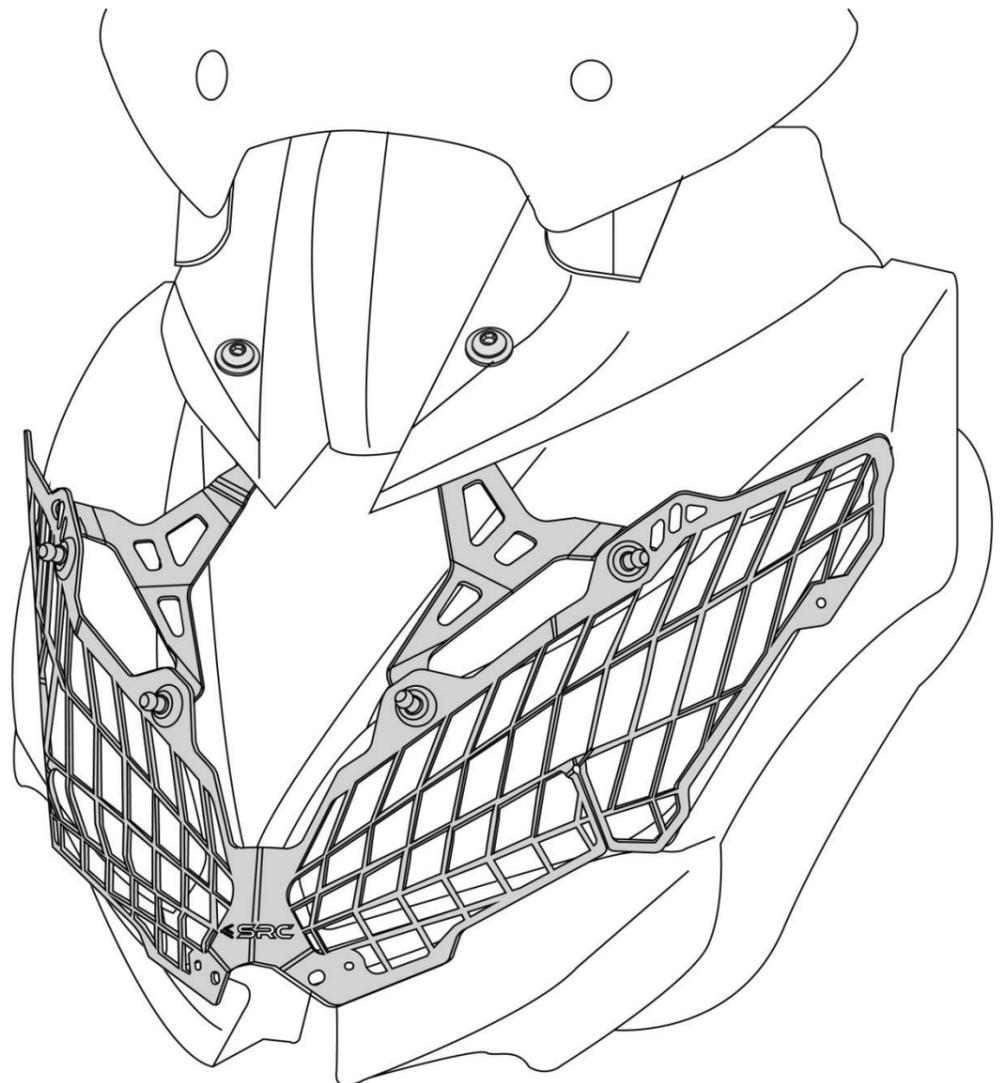
The mounting pins closely hug the bore of the Rubber grommet and the back-taper portion of the bullet nose, holds the Grommet in its place, which in turn, hold the Head Light Guard in its place.

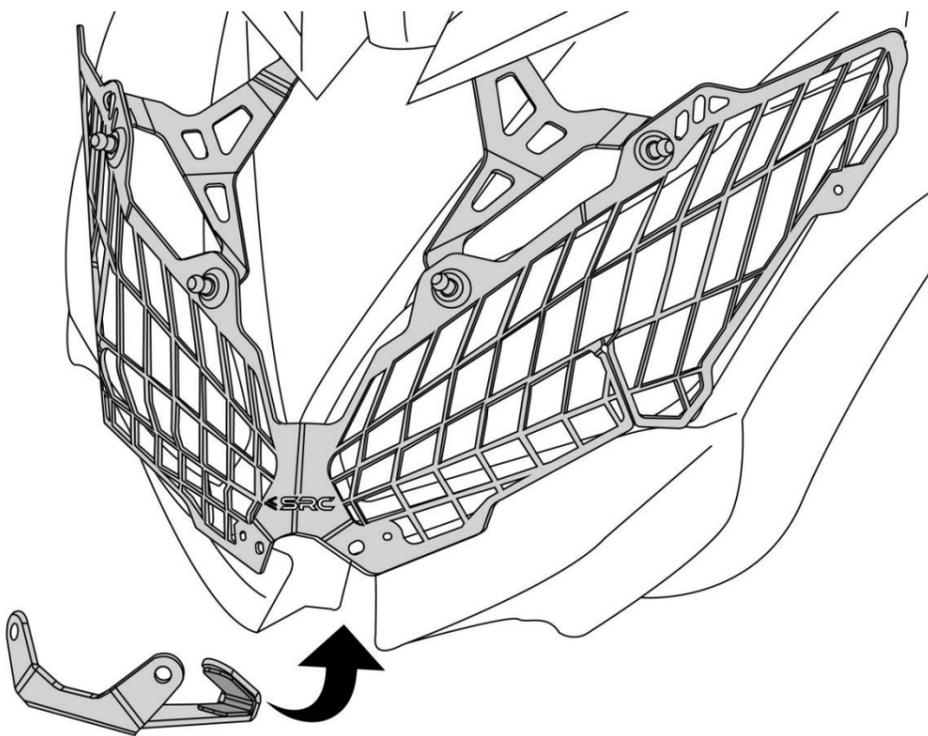


Step 6:

This step is a repeat of Step 5, to be followed for mounting the Grommet hole to the Mounting pins.

“As is mounted condition” of Head Light Guard is as shown in the drawing to the right.





Step 7:

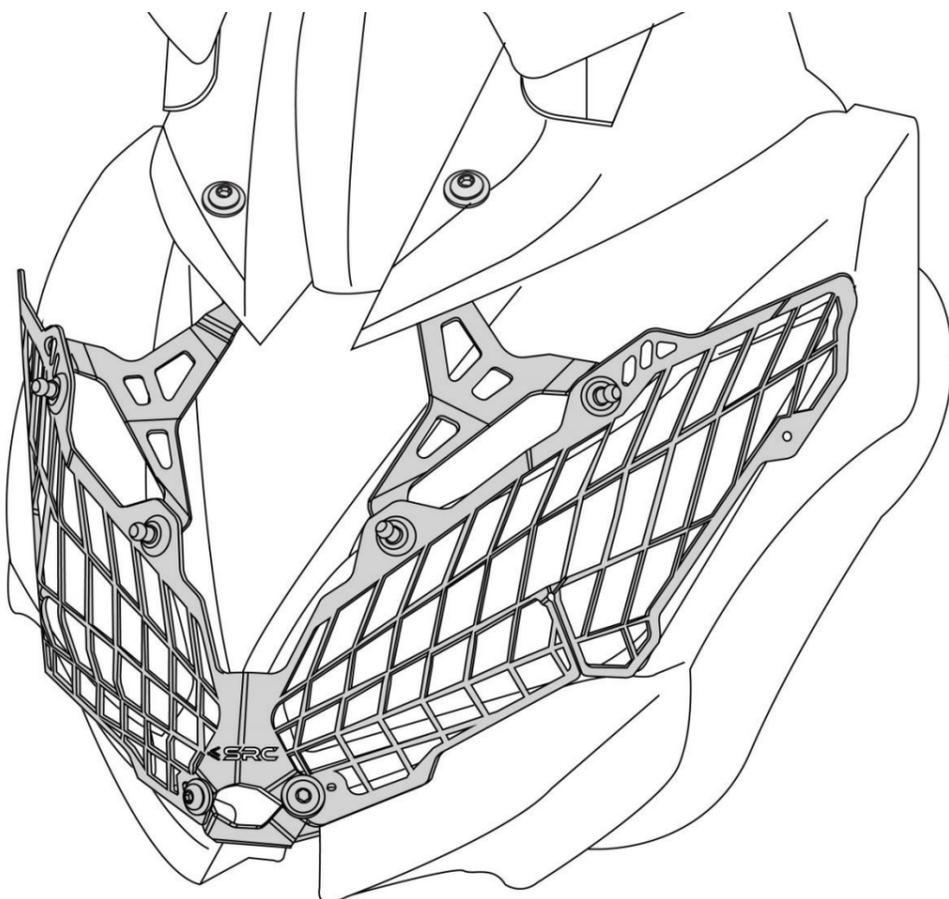
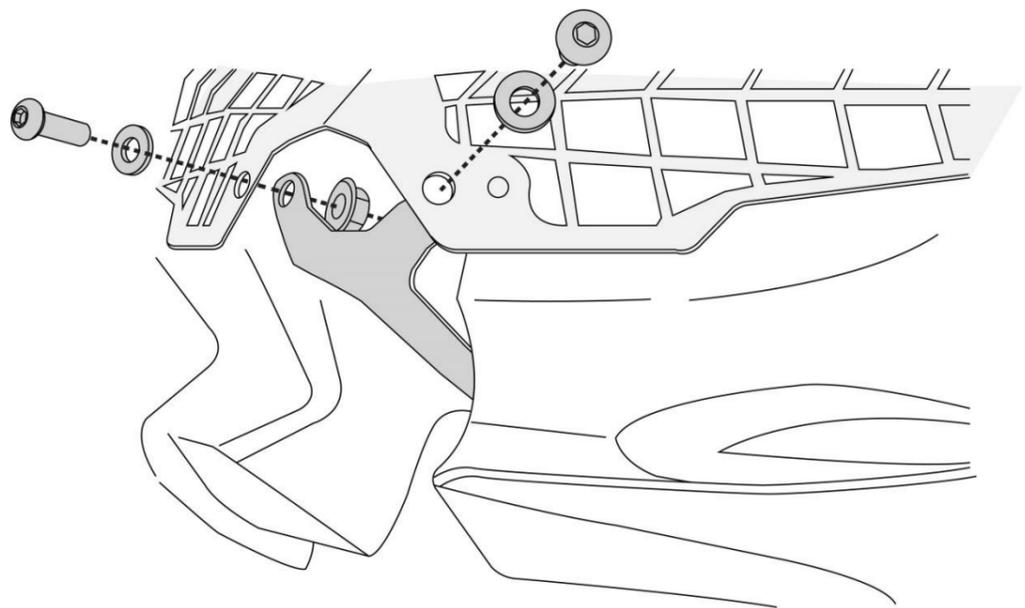
Orient and Align the Bottom Bracket (10) – 1 off, as shown.

The Bottom bracket will have a Rubber strip, which will be glued/affixed (as supplied by SRC), and the tongue like portion is hooked into the under side of the Metal cover. The Rubber strip prevents friction and scratches between metal to metal contact and also serves as a cushion.

Step 8:

Slip-in the Screw M6 x 10 (11) – 2 off and Washer M6 (12) – 2 off from the front and secure the bottom side mounting holes in the Head Light Guard (1) to the Bottom bracket (10), using Nut M6 (13) – 2 off.

The access to the tightening tool (can be a Double End Spanner) is to be between the narrow gap in the under-side.



The final mounted condition of Head Light Guard is as shown in the drawing to the left.



General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets