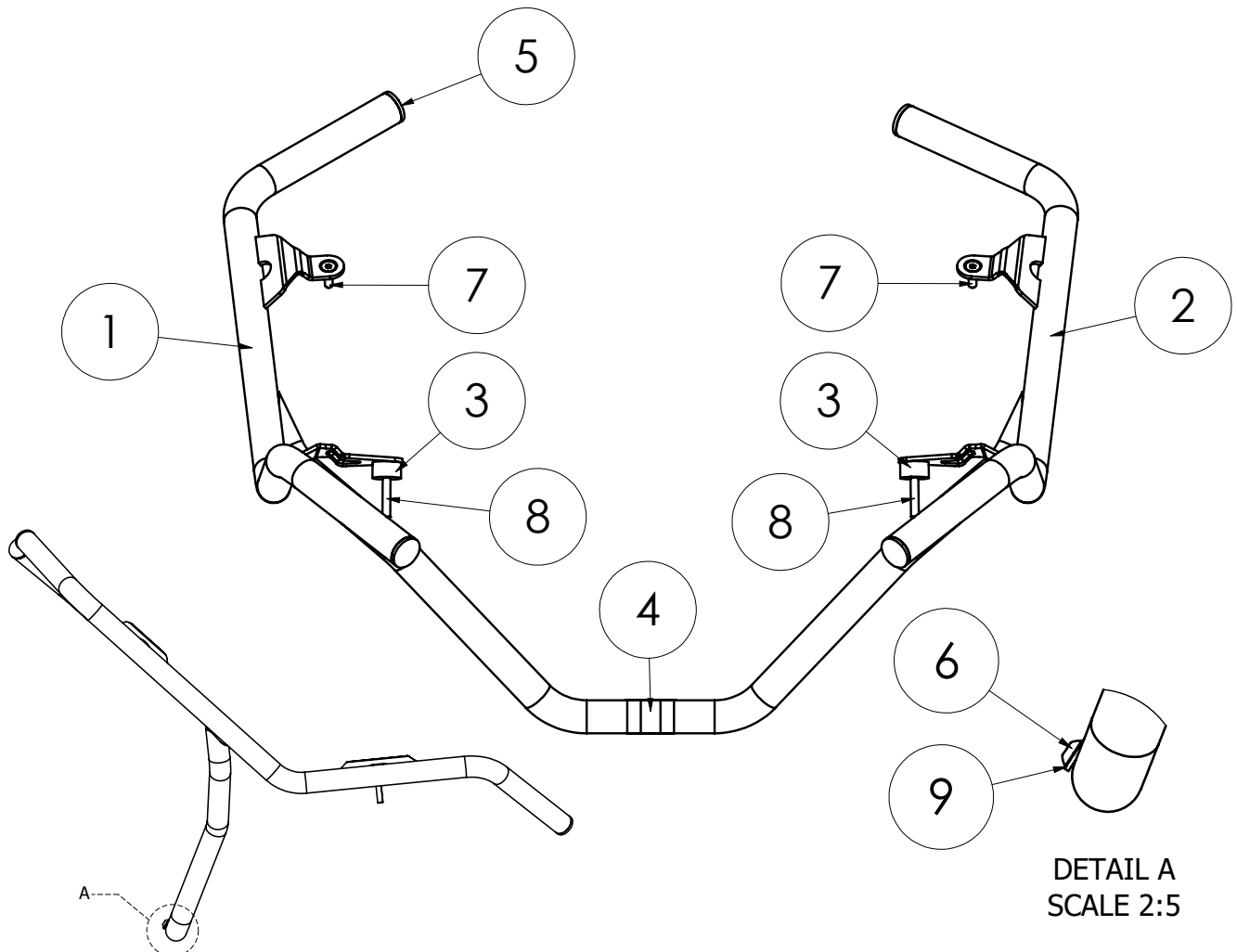


Part Number:

Part Description: CRASH BAR BOTTOM HONDA FORZA 750

Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	Crash bar LH	1		
2	Crash bar RH	1		
3	Bush OD22xD7xL12	2		
4	Pin Joint crash bar	1		
5	End cap	4		
6	Socket button head screw M6x15	2		Use Liquid Thread Locker
7	Socket countersunk head screw M6x20	2		Use Liquid Thread Locker
8	Socket countersunk head screw M6x45mm	2		Use Liquid Thread Locker
9	Washer M6	2		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

1 	Crash bar LH	2 	Crash bar RH	3 	Bush OD22xID7xL12
4 	Pin Joint crash bar	5 	End cap	6 	Socket button head screw M6x15
7 	Socket countersunk head screw M6x20	8 	Socket countersunk head screw M6x45	9 	Washer M6

TOOLS REQUIRED

	Thread locked		Hex wrench ITEM NO. 5 mm		socket wrench torque  Torque
---	--------------------------	---	---	---	---

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

		M4		M5		M6		M8		M10		M12		M14		M16		M18	
		CODE	Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm
 BOLT HEAD CODE INOX STAINLESS STEEL STEEL STEEL		A2	2.6		5.1		8.7		21.2		42		73		118		180		258
		8.8	3		5		10		23		46		79		127		198		283
		10.9	4		8.1		14		34		67		116		187		291		402

Newton meter (symbol: N m or N·m) is the SI unit of torque.

One newton meter is defined as the torque resulting from a force of one newton applied perpendicularly to a moment arm of one meter in length.

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS



**USE THE SPECIFIED TORQUE (NM)
FOR SAFE AND PRECISE INSTALLATION.**



**THREADLOCKER PRIMARILY FUNCTIONS TO
PREVENT THE LOOSENING OF BOLTS, SCREWS,
OR OTHER THREADED FASTENERS.**

Step 1

LEFT RIGHT

**Install Bracket arm
as illustrated left - right**

**THIS LABEL INDICATES THE CURRENT
STEP NUMBER IN THE PROCESS.**

**THIS IS A LABEL INDICATING THE LEFT
OR RIGHT SIDE OF THE VEHICLE.**

**THIS IS A LABEL INDICATING
THE INSTALLATION DETAILS.**

**THIS LABEL SERVES TO INDICATE
THE EQUIPMENT NUMBER.**

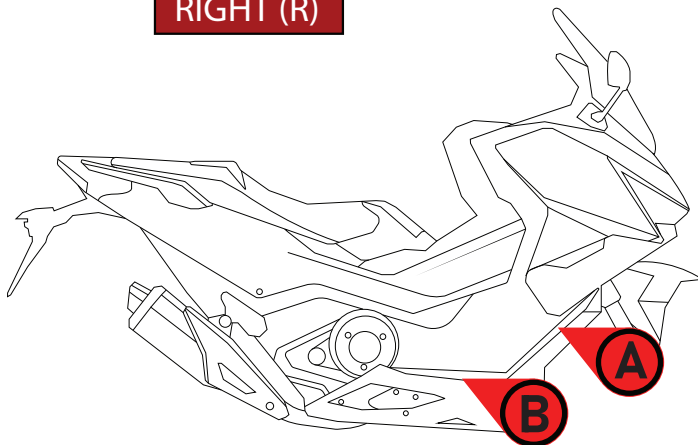
**THIS LABEL DENOTES THE LOCATION
AND DESIGNATED WORK AREA.**

1

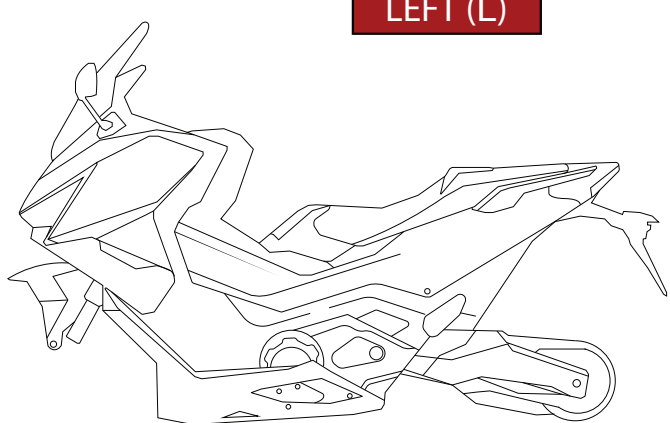
A

A B C D

RIGHT (R)

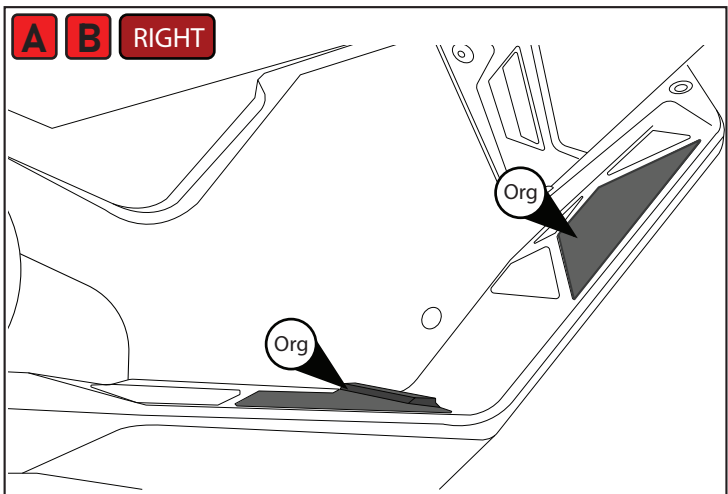


LEFT (L)



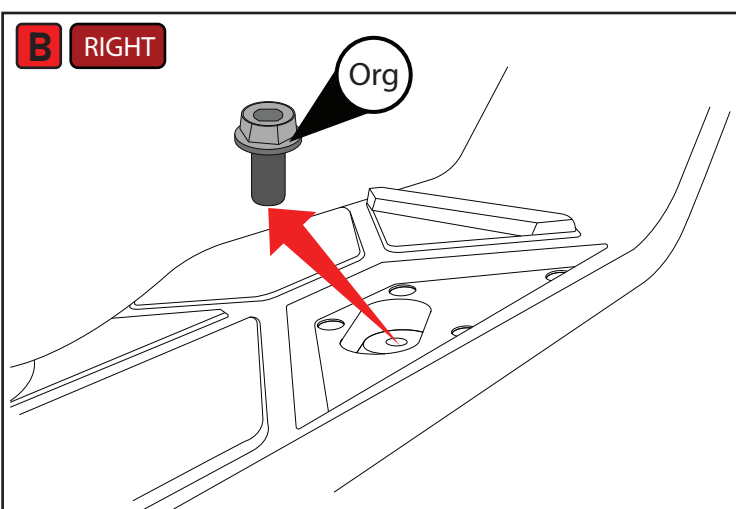
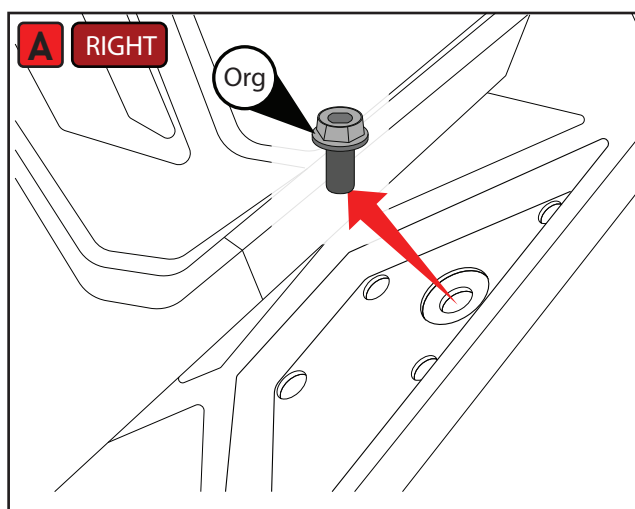
Step 1 RIGHT

Remove the footrest rubber as shown in the illustration.



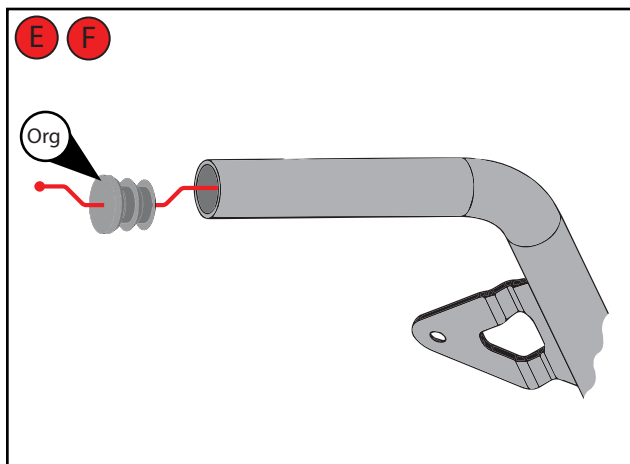
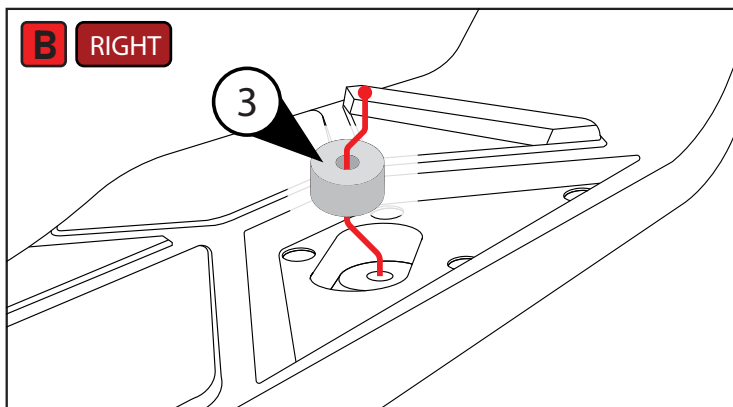
Step 2 RIGHT

Remove the original bolt as shown in the illustration.



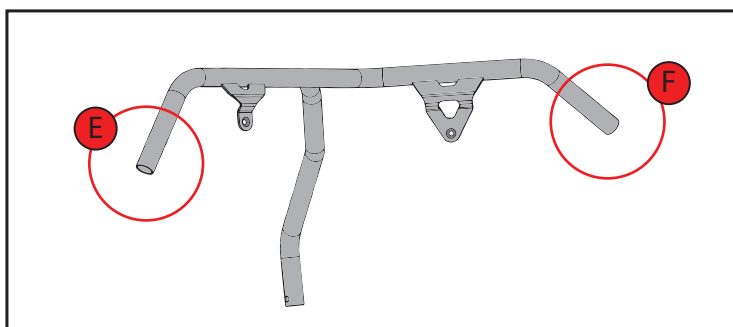
Step 3 RIGHT

Install the bush OD22×ID7×L12 as shown in the illustration.



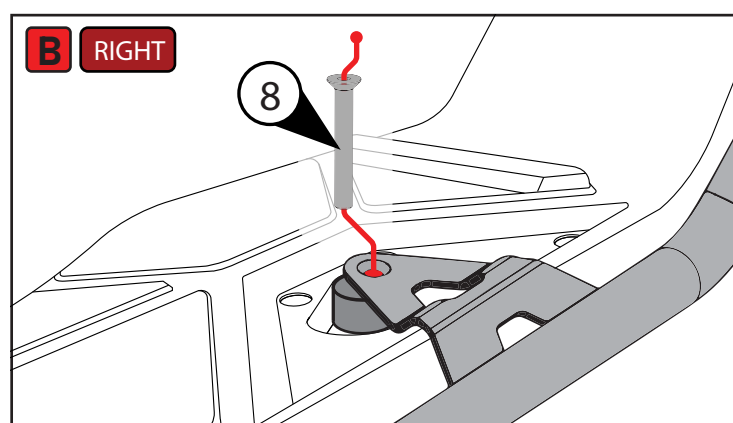
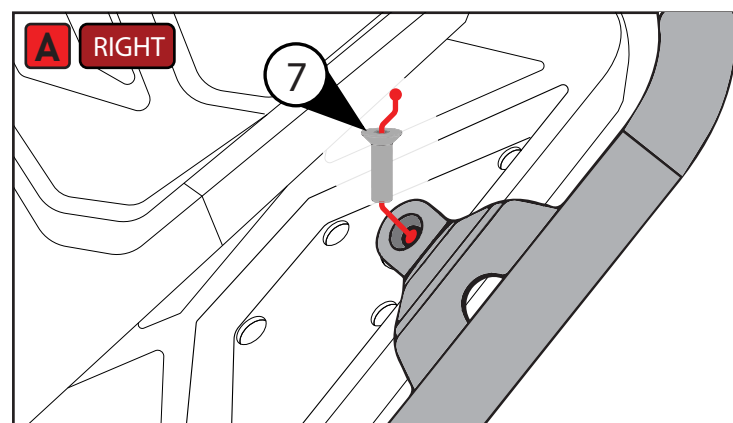
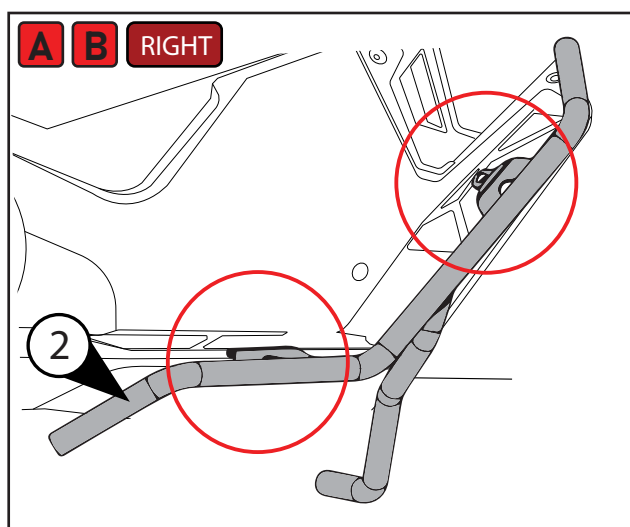
Step 4

Install the end cap at points E and F as shown in the illustration.



Step 5 RIGHT

At point A, install a screw M6×20 mm.
At point B, install a screw M6×45 mm.



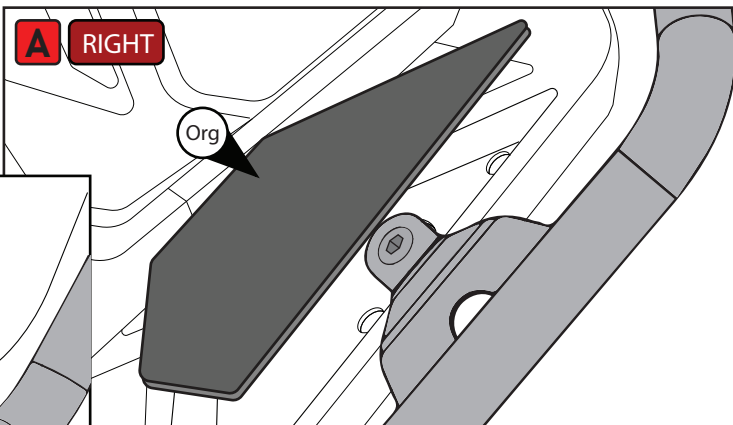
Step 6

RIGHT

Install the footrest rubber as shown in the illustration.

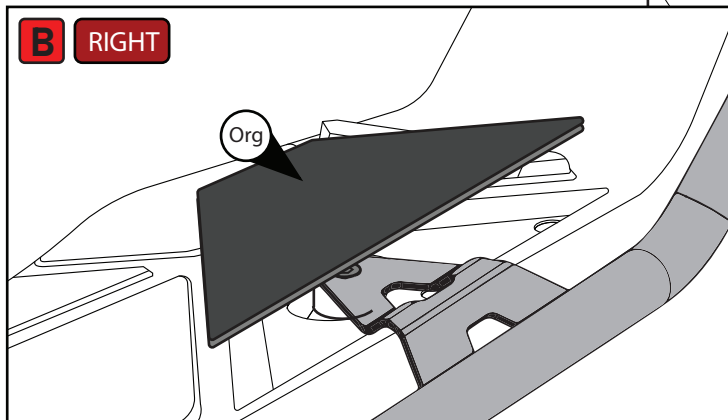
A

RIGHT



B

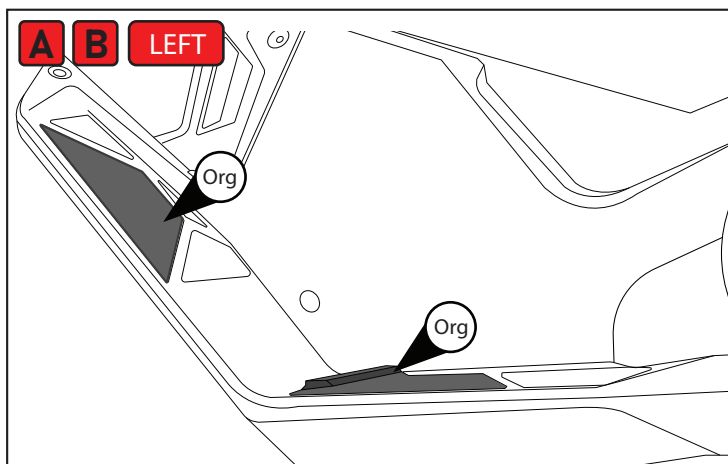
RIGHT



A

B

LEFT



Step 7

LEFT

Remove the footrest rubber as shown in the illustration.

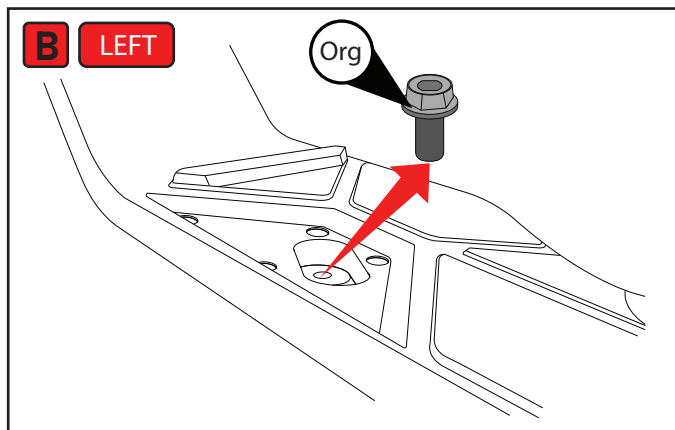
Step 8

LEFT

Remove the original bolt as shown in the illustration.

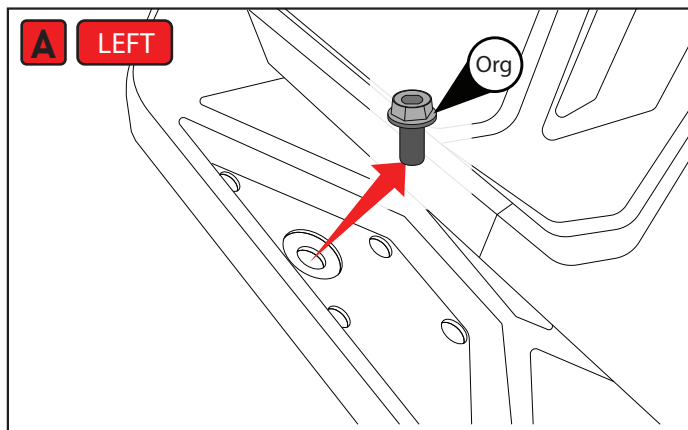
B

LEFT



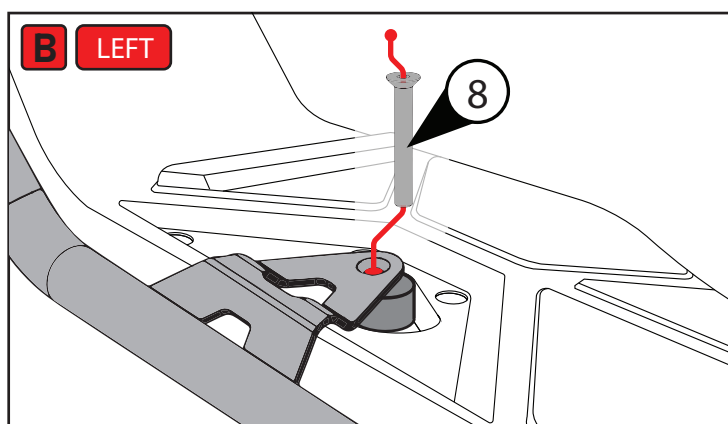
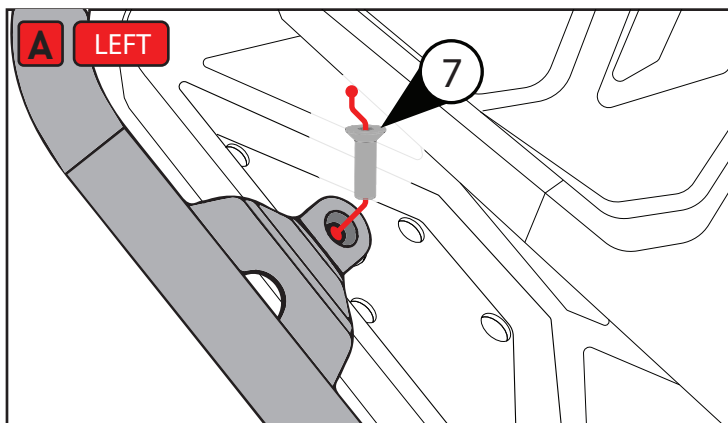
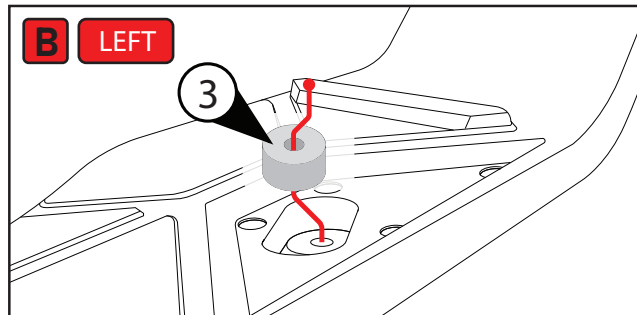
A

LEFT



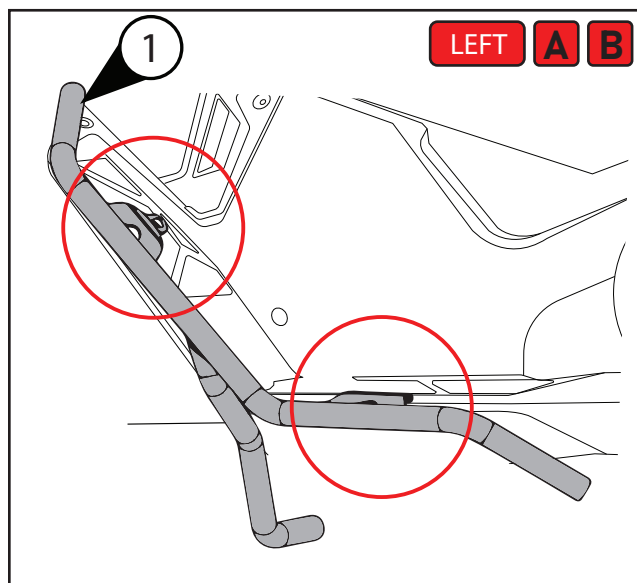
Step 9 **LEFT**

Install the bush OD22×ID7×L12 as shown in the illustration.



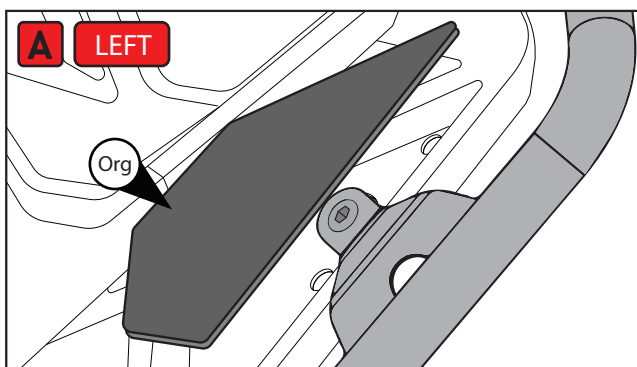
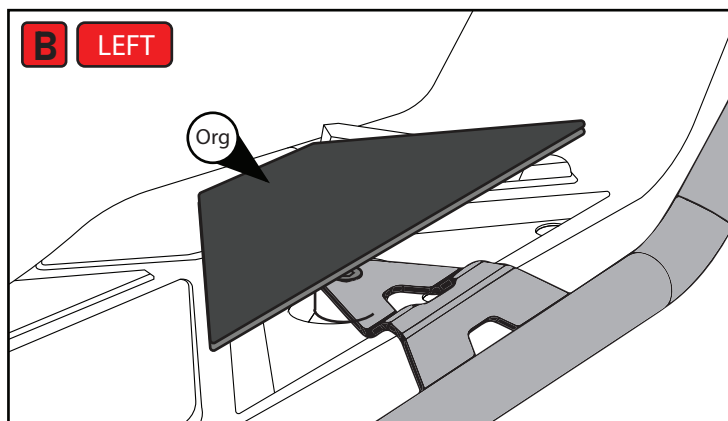
Step 10 **LEFT**

At point A,
install a screw M6×20 mm.
At point B,
install a screw M6×45 mm.



Step 11 **LEFT**

Install the footrest rubber as shown in the illustration.



GENERAL INSTRUCTIONS

- 1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.***
- 2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.***
- 3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.***
- 4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.***
- 5. Using proper tools and having an assistant during installation is recommended for better results.***
- 6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.***
- 7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.***
- 8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.***