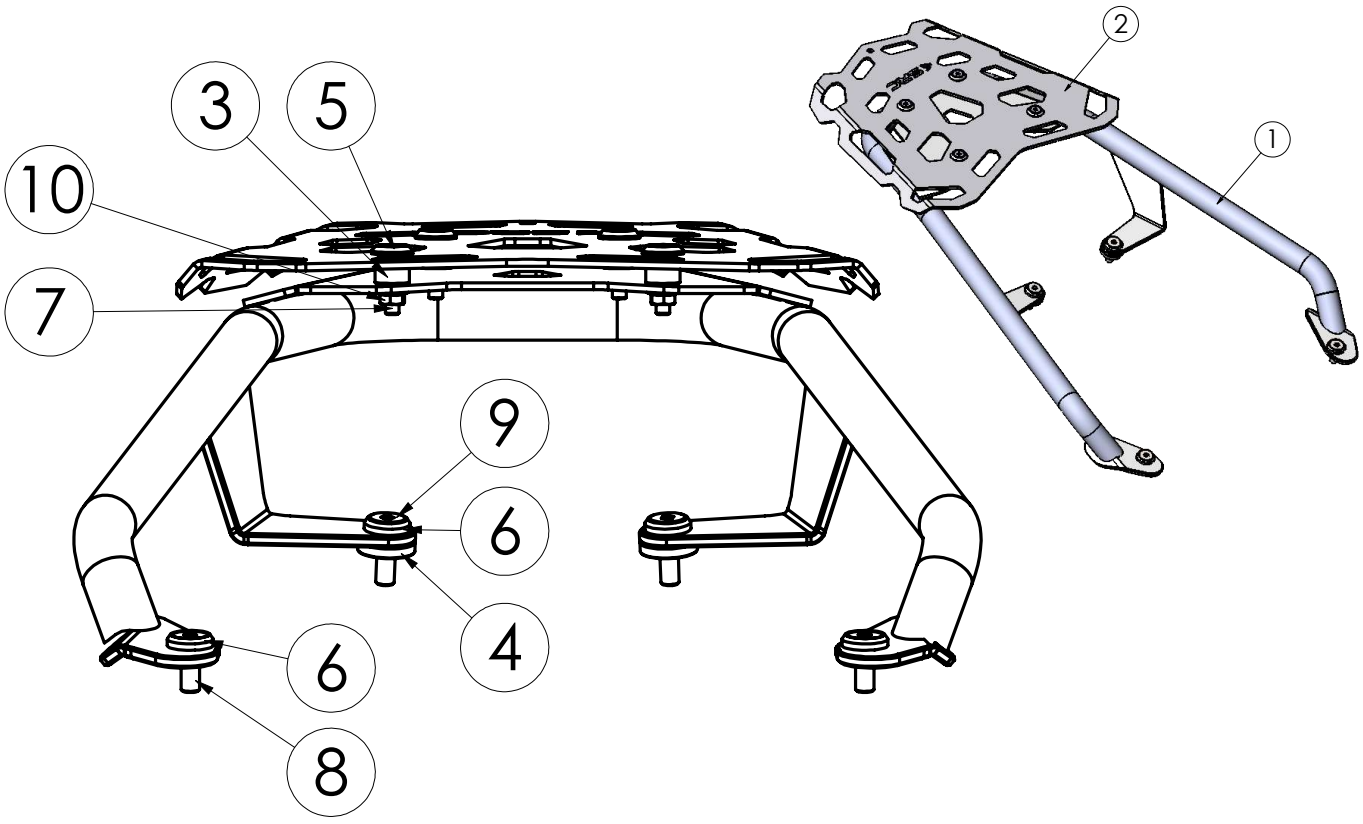
Part Number:
Part Description: TOP RACK HONDA FORZA 750

Installation / Parts List / Bill of Material for Mounting

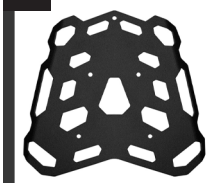
NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	Frame Top rack	1		
2	Top plate	1		
3	Bush AL OD15xID7xH10	4		
4	Bush AL OD25xID9xL5	2		
5	Countersunk Washer M6	4		
6	Countersunk Washer M8	4		
7	Socket countersunk head screw M6x30	4		Use Liquid Thread Locker
8	Socket countersunk head screw M8x25	2		Use Liquid Thread Locker
9	Socket countersunk head screw M8x30	2		Use Liquid Thread Locker
10	Hex flange nut gradea M6	4		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

1 

Frame Top rack

2 

Top plate

3 

Bush AL OD15xID7xH10

4 

Bush AL OD25xID9xL5

5 

Countersunk Washer M6

6 

Countersunk Washer M8

7 

Socket countersunk head screw M6x30

8 

Socket countersunk head screw M8x25

9 

Socket countersunk head screw M8x30

10 

Hex flange nut gradea M6

TOOLS REQUIRED

Hex wrench
ITEM NO.
4 mm

Hex wrench
ITEM NO.
5 mm

socket wrench
torque
-
Torque

Thread
locked

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

BOLT HEAD CODE

	CODE	M4 Nm		M5 Nm		M6 Nm		M8 Nm		M10 Nm		M12 Nm		M14 Nm		M16 Nm		M18 Nm	
INOX STAINLESS STEEL	A2	2.6		5.1		8.7		21.2		42		73		118		180		258	
STEEL	8.8	3		5		10		23		46		79		127		198		283	
STEEL	10.9	4		8.1		14		34		67		116		187		291		402	

Newton meter (symbol: N m or N·m) is the SI unit of torque.
One newton meter is defined as the torque resulting from a force of one newto applied perpendicularly to a moment arm of one meter in length.

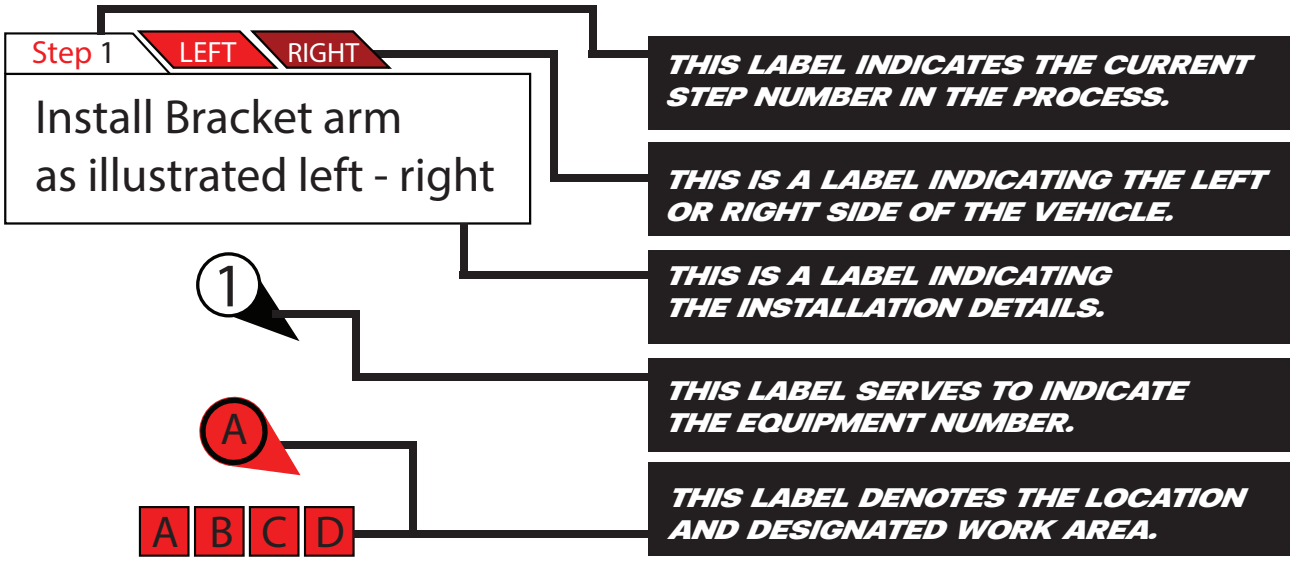
TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

TORQUE WRENCH

USE THE SPECIFIED TORQUE (NM) FOR SAFE AND PRECISE INSTALLATION.

THREADED LOCKED

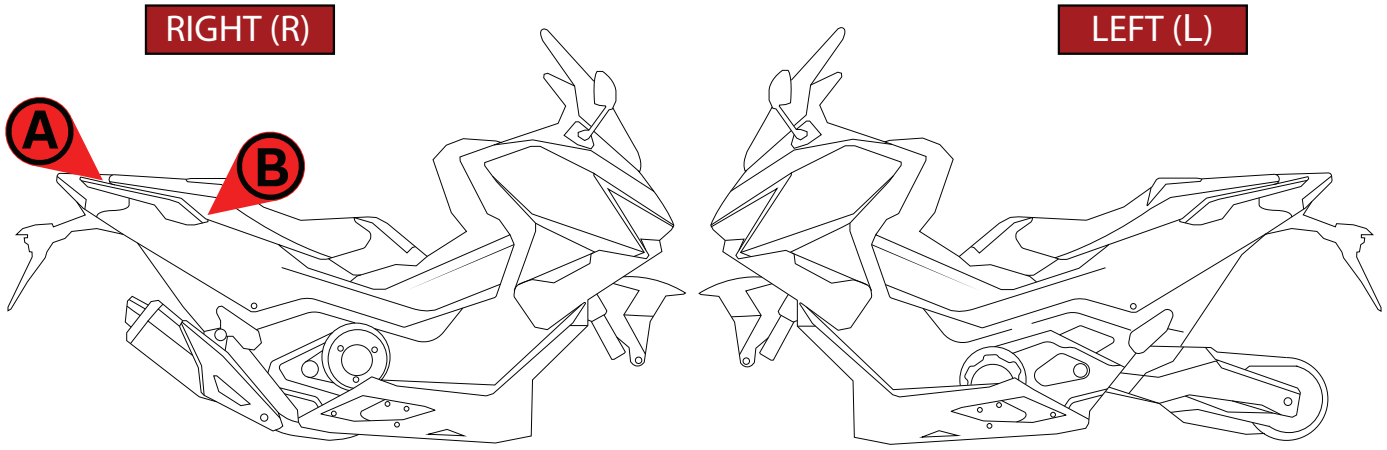
THREADLOCKER PRIMARILY FUNCTIONS TO PREVENT THE LOOSENING OF BOLTS, SCREWS, OR OTHER THREADED FASTENERS.



Design and Specification are subjected to change

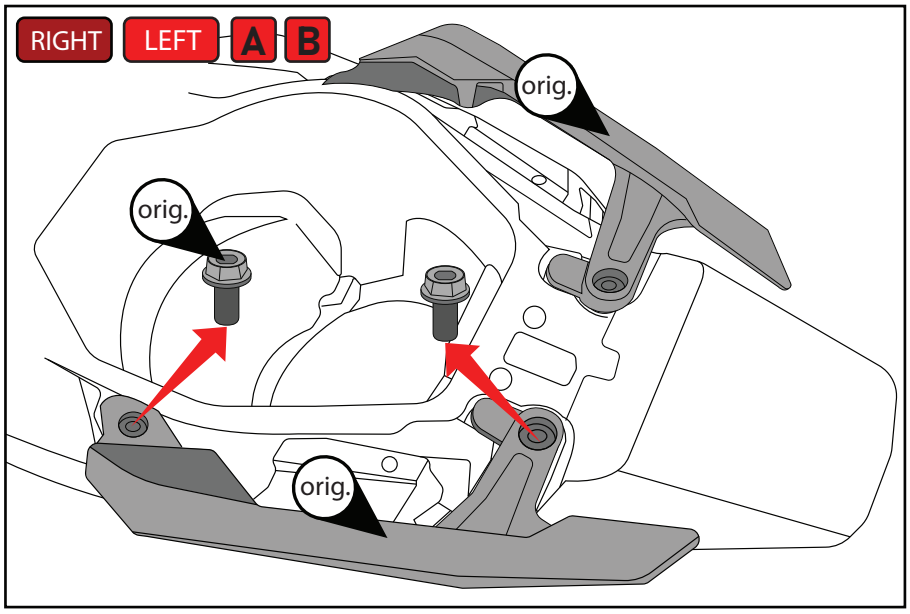
RIGHT (R)

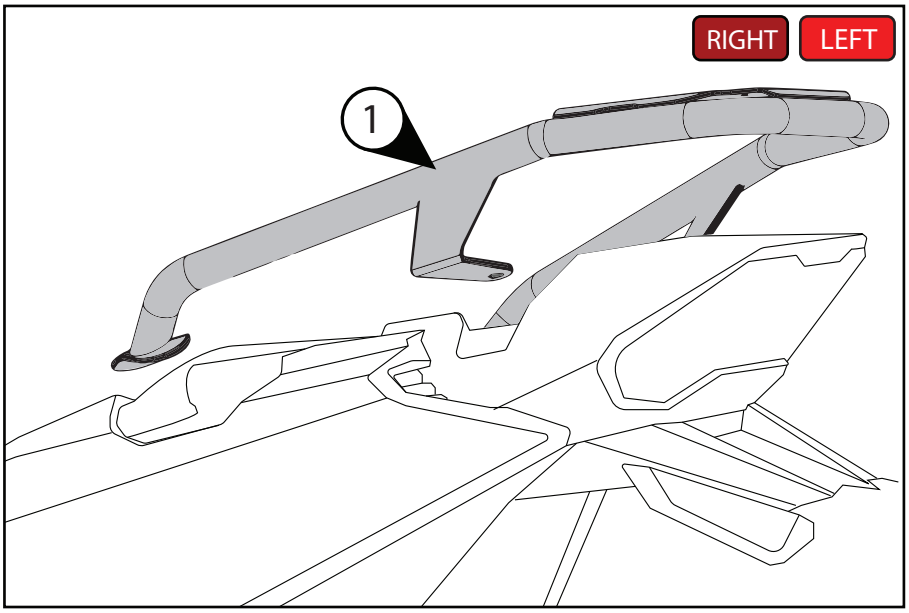
LEFT (L)



Step 1 RIGHT LEFT

Remove the original screws and the rear handle according to the illustration.



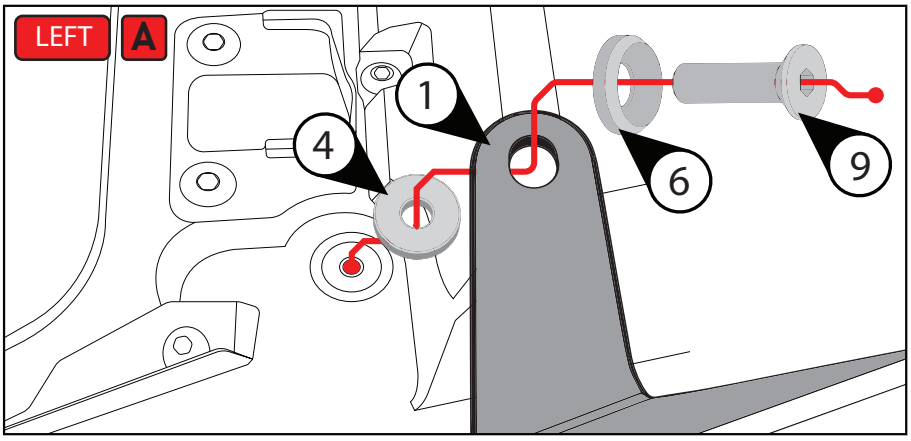


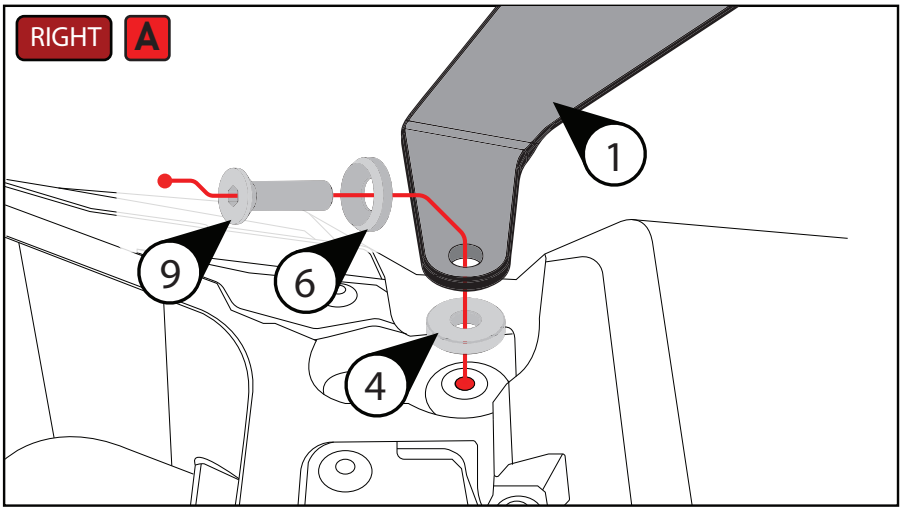
Step 2 RIGHT LEFT

Install the Frame Top rack as shown in the illustration.

Step 3 LEFT

Install the M8x30 screw, M8 countersunk washer, frame top rack, and AL bush (OD25xID9xL5) as illustrated.



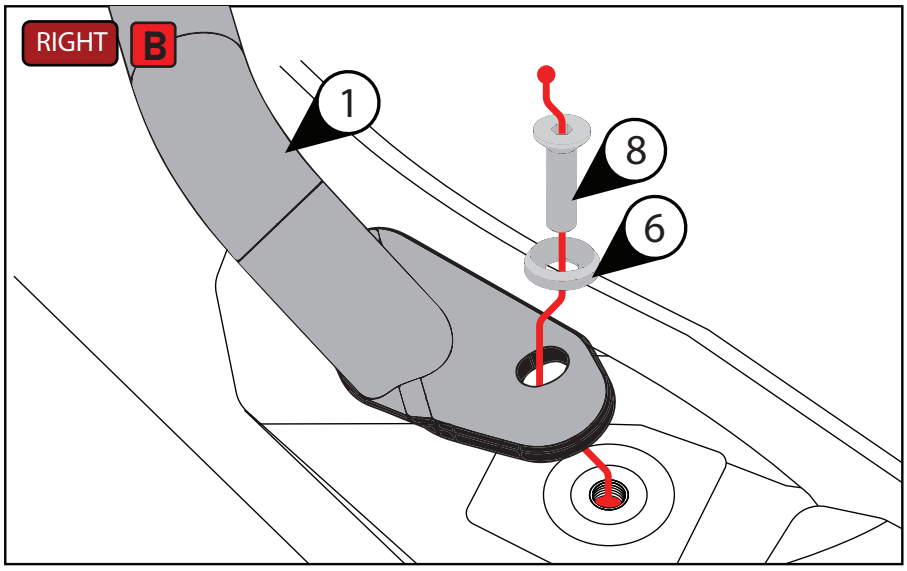


Step 4 RIGHT

Install the M8x30 screw, M8 countersunk washer, frame top rack, and AL bush (OD25xID9xL5) as illustrated.

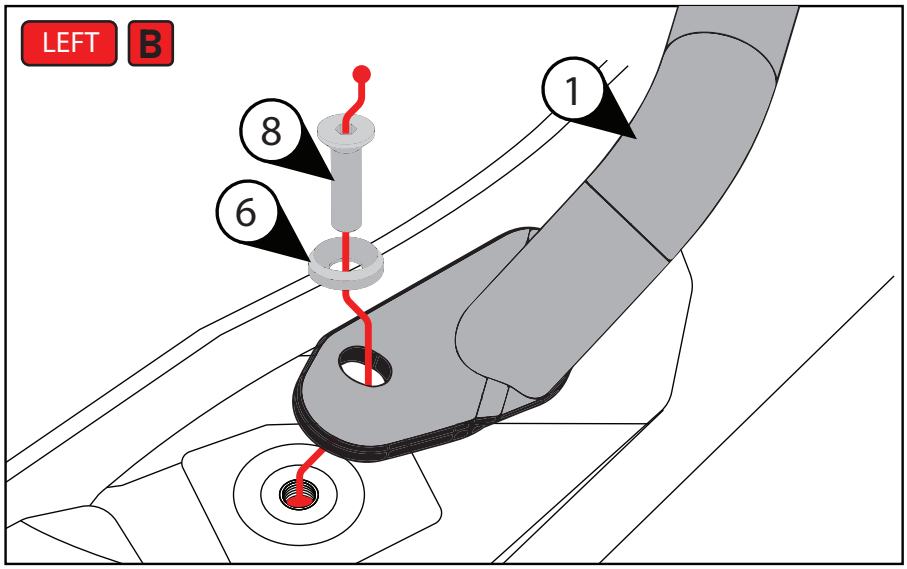
Step 5 RIGHT

Install the M8x25 screw with the M8 countersunk washer on the top rack frame as shown in the illustration.



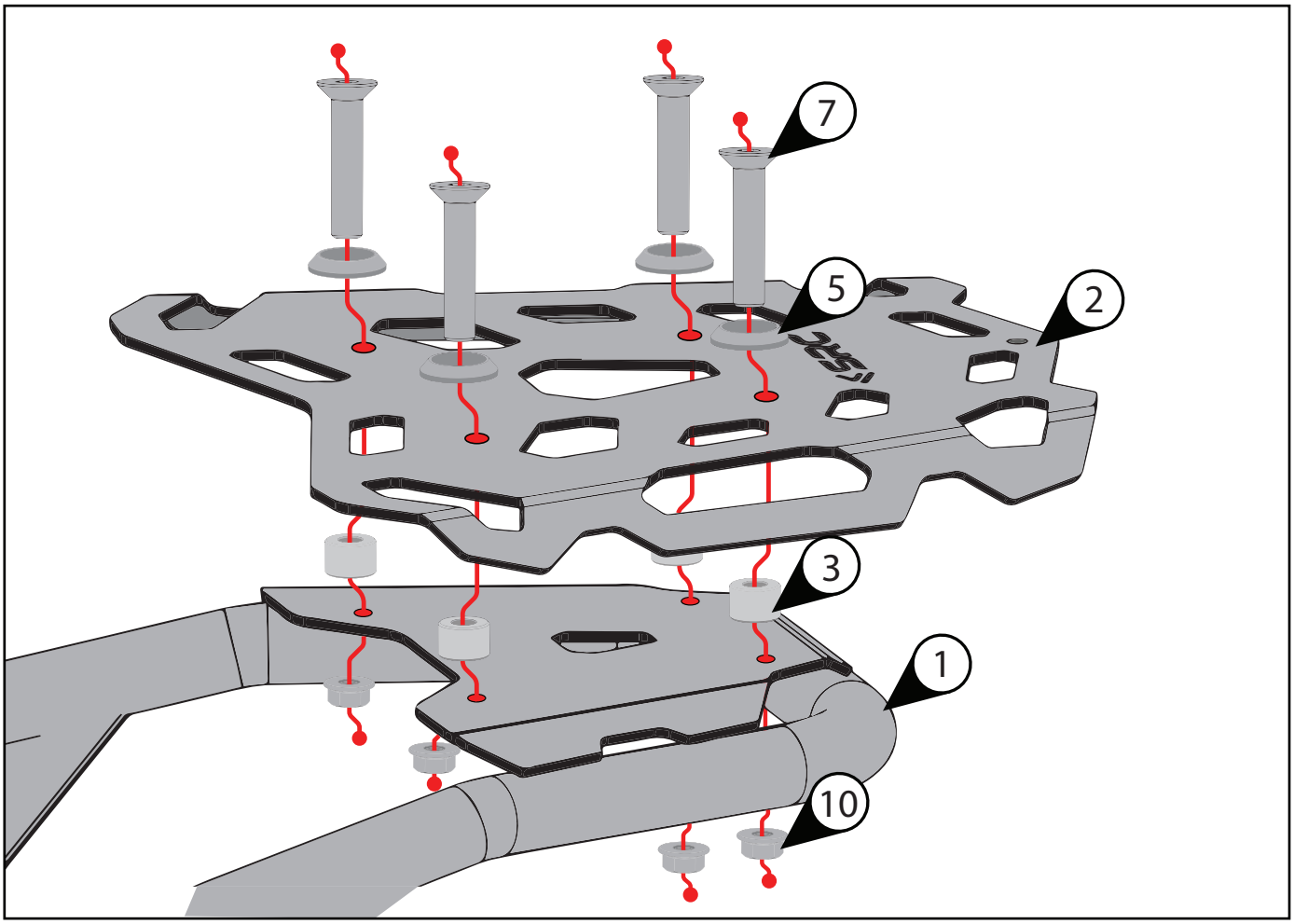
Step 6 LEFT

Install the M8x25 screw with the M8 countersunk washer on the top rack frame as shown in the illustration.



Step 7

Assemble the numbered parts as shown.



Make sure they are inserted correctly.

GENERAL INSTRUCTIONS

1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.

2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.

3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.

4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.

5. Using proper tools and having an assistant during installation is recommende for better results.

6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.

7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.

8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.

Design and Specification are subjected to change