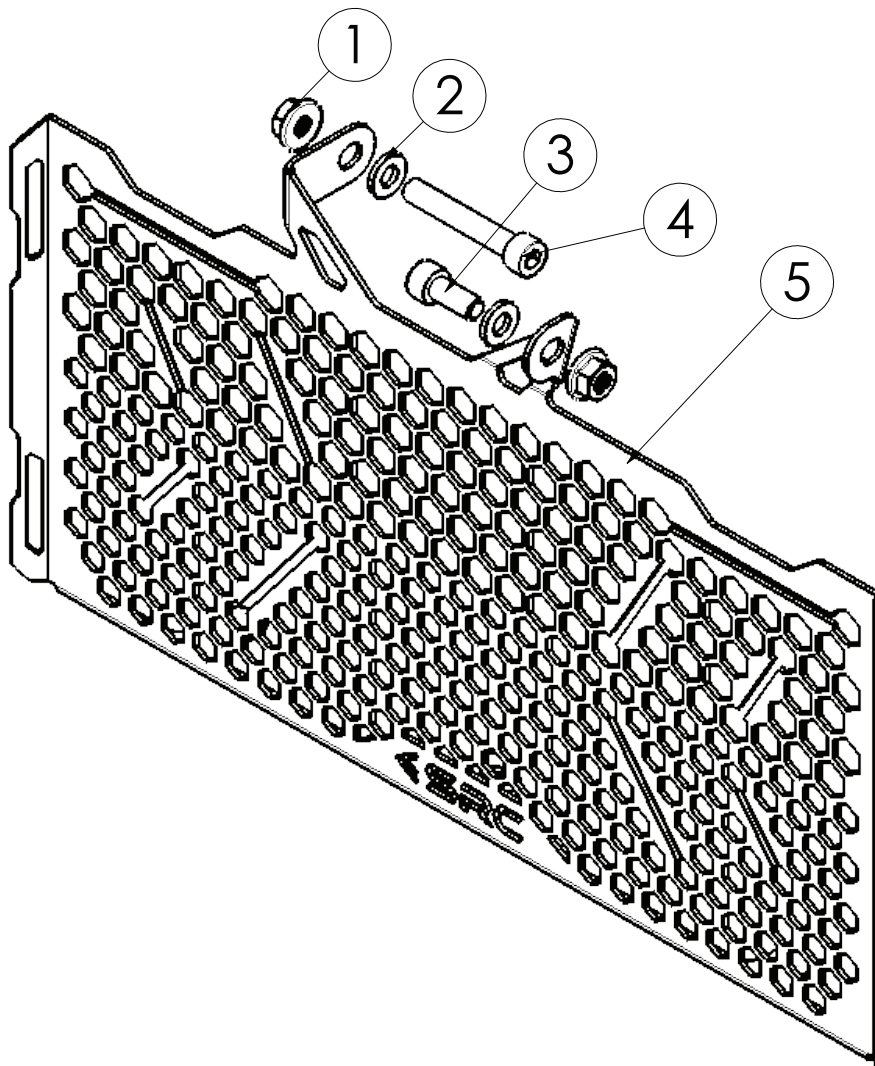


Part Number:

Part Description: RADIATOR GUARD HONDA FORZA 750

Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	Hex flange nut gradea M6	2		
2	Washer M6	2		
3	Socket head cap screw M6x15mm	1		Use Liquid Thread Locker
4	Socket head cap screw M6x40mm	1		Use Liquid Thread Locker
5	RADIATOR GUARD	1		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

1



**Hex flange nut
grade A M6**

2



Washer M6

3



**Socket
head cap
screw
M6x15mm**

4



**Socket
head cap
screw
M6x40mm**

5



**RADIATOR
GUARD**

TOOLS REQUIRED



**Combination
Wrench Metric
ITEM NO.
10 mm**



**Hex wrench
ITEM NO.
5 mm**



**socket wrench
torque
Torque**



**Thread
locked**

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

		M4		M5		M6		M8		M10		M12		M14		M16		M18	
		CODE	Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm
 BOLT HEAD CODE INOX STAINLESS STEEL STEEL STEEL		A2	2.6		5.1		8.7		21.2		42		73		118		180		258
		8.8	3		5		10		23		46		79		127		198		283
		10.9	4		8.1		14		34		67		116		187		291		402

Newton meter (symbol: N m or N·m) is the SI unit of torque.

One newton meter is defined as the torque resulting from a force of one newton applied perpendicularly to a moment arm of one meter in length.

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS



**USE THE SPECIFIED TORQUE (NM)
FOR SAFE AND PRECISE INSTALLATION.**



**THREADLOCKER PRIMARILY FUNCTIONS TO
PREVENT THE LOOSENING OF BOLTS, SCREWS,
OR OTHER THREADED FASTENERS.**

Step 1

LEFT RIGHT

**Install Bracket arm
as illustrated left - right**

**THIS LABEL INDICATES THE CURRENT
STEP NUMBER IN THE PROCESS.**

**THIS IS A LABEL INDICATING THE LEFT
OR RIGHT SIDE OF THE VEHICLE.**

**THIS IS A LABEL INDICATING
THE INSTALLATION DETAILS.**

**THIS LABEL SERVES TO INDICATE
THE EQUIPMENT NUMBER.**

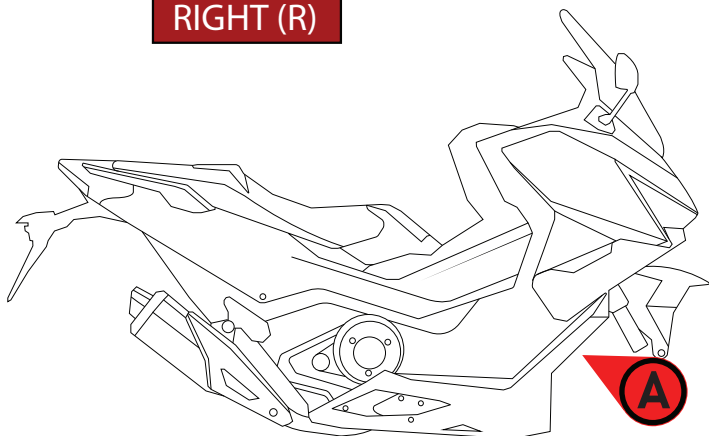
**THIS LABEL DENOTES THE LOCATION
AND DESIGNATED WORK AREA.**

1

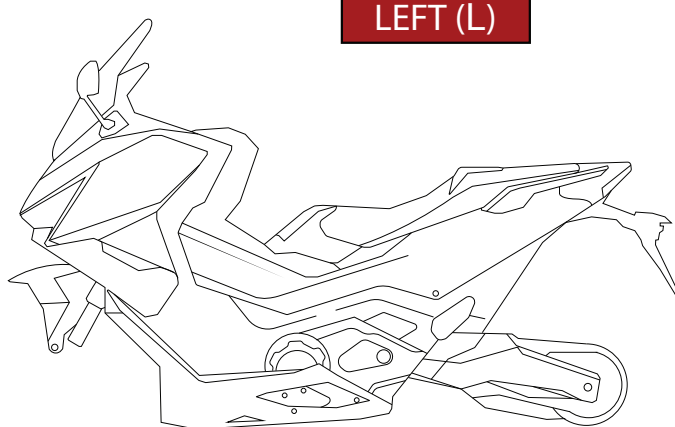
A

A B C D

RIGHT (R)



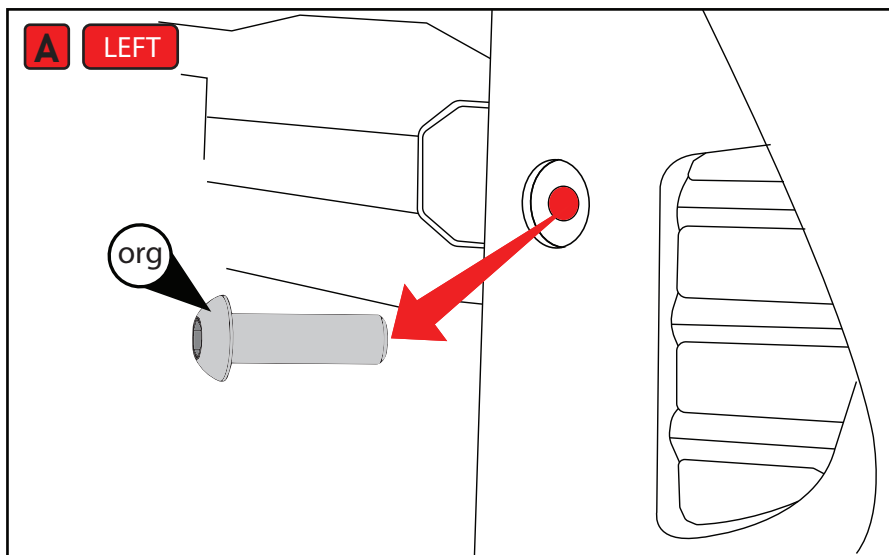
LEFT (L)



Step 1

LEFT

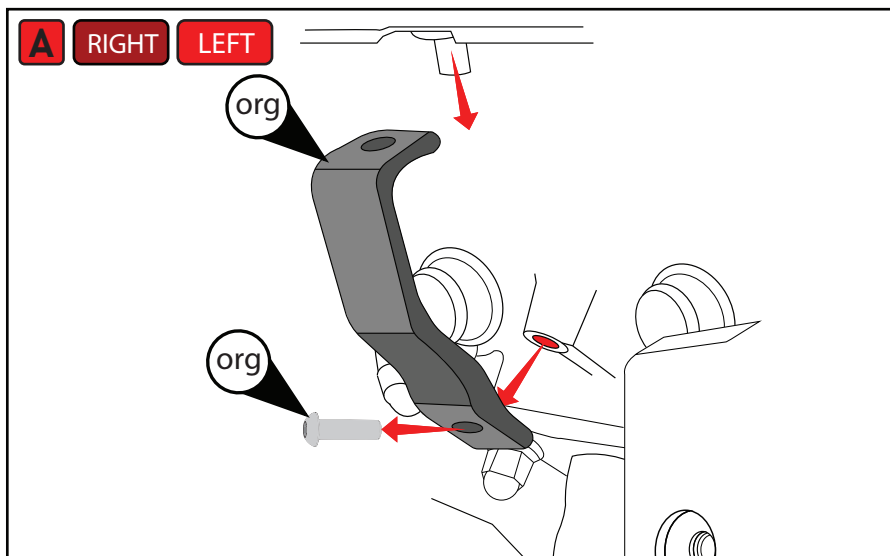
Remove the original nut as shown.



A

RIGHT

LEFT



Step 2

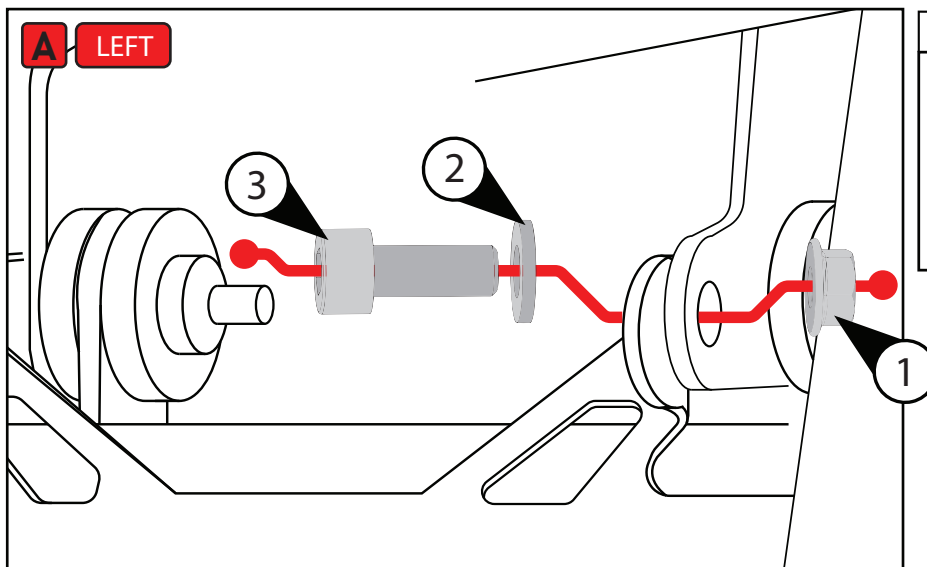
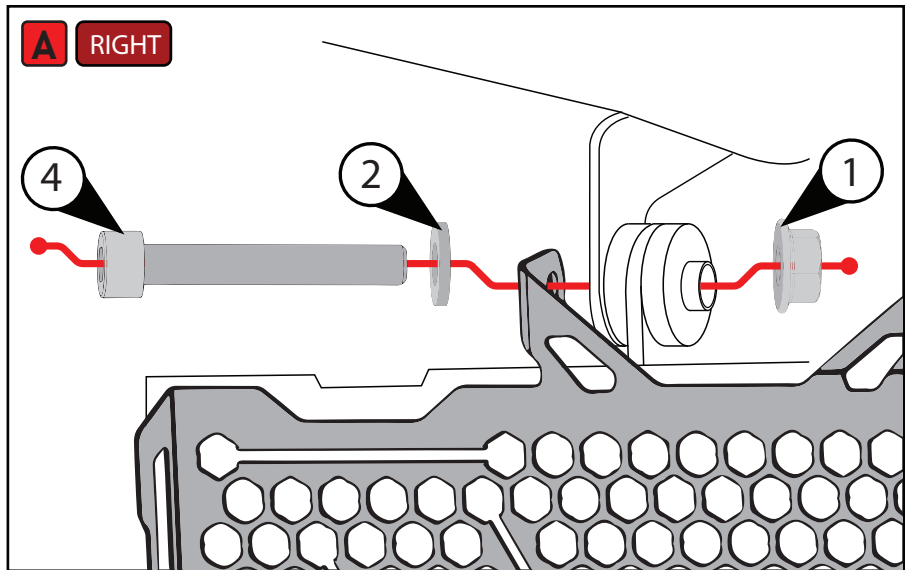
RIGHT

LEFT

Remove the original nut and parts as shown.

Step 3 RIGHT

Install screw M6x40mm with washer M6 and hex flange nut grade A M6 as shown.

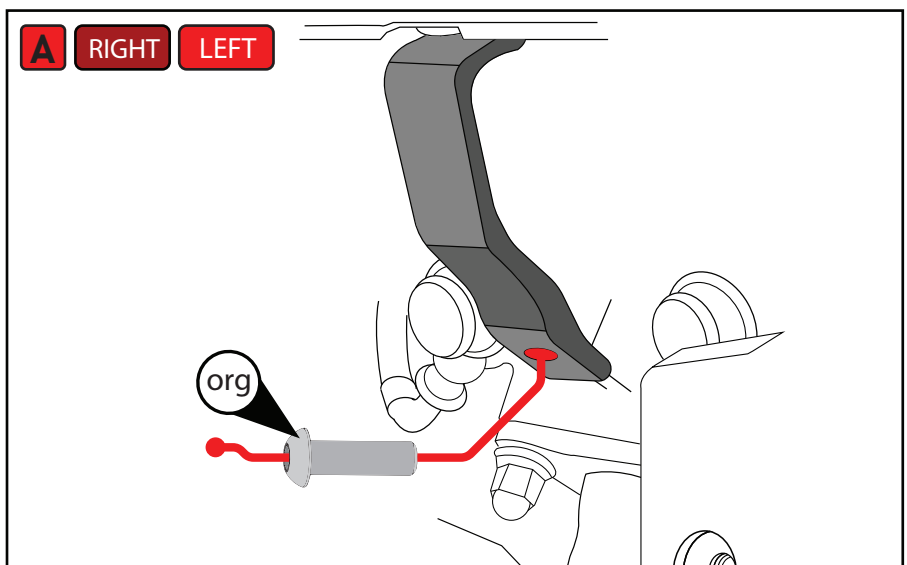


Step 4 LEFT

Install screw M6x15mm with washer M6 and hex flange nut grade A M6 as shown.

Step 5 RIGHT LEFT

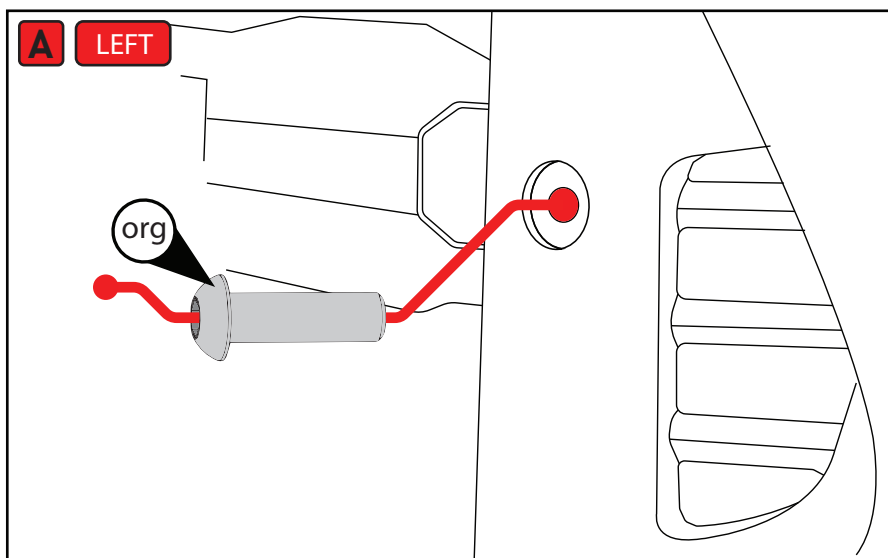
Install the original nut and parts as shown.



Step 6

LEFT

Install the original nut as shown.



Make sure they are inserted correctly.

GENERAL INSTRUCTIONS

- 1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.***
- 2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.***
- 3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.***
- 4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.***
- 5. Using proper tools and having an assistant during installation is recommended for better results.***
- 6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.***
- 7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.***
- 8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.***