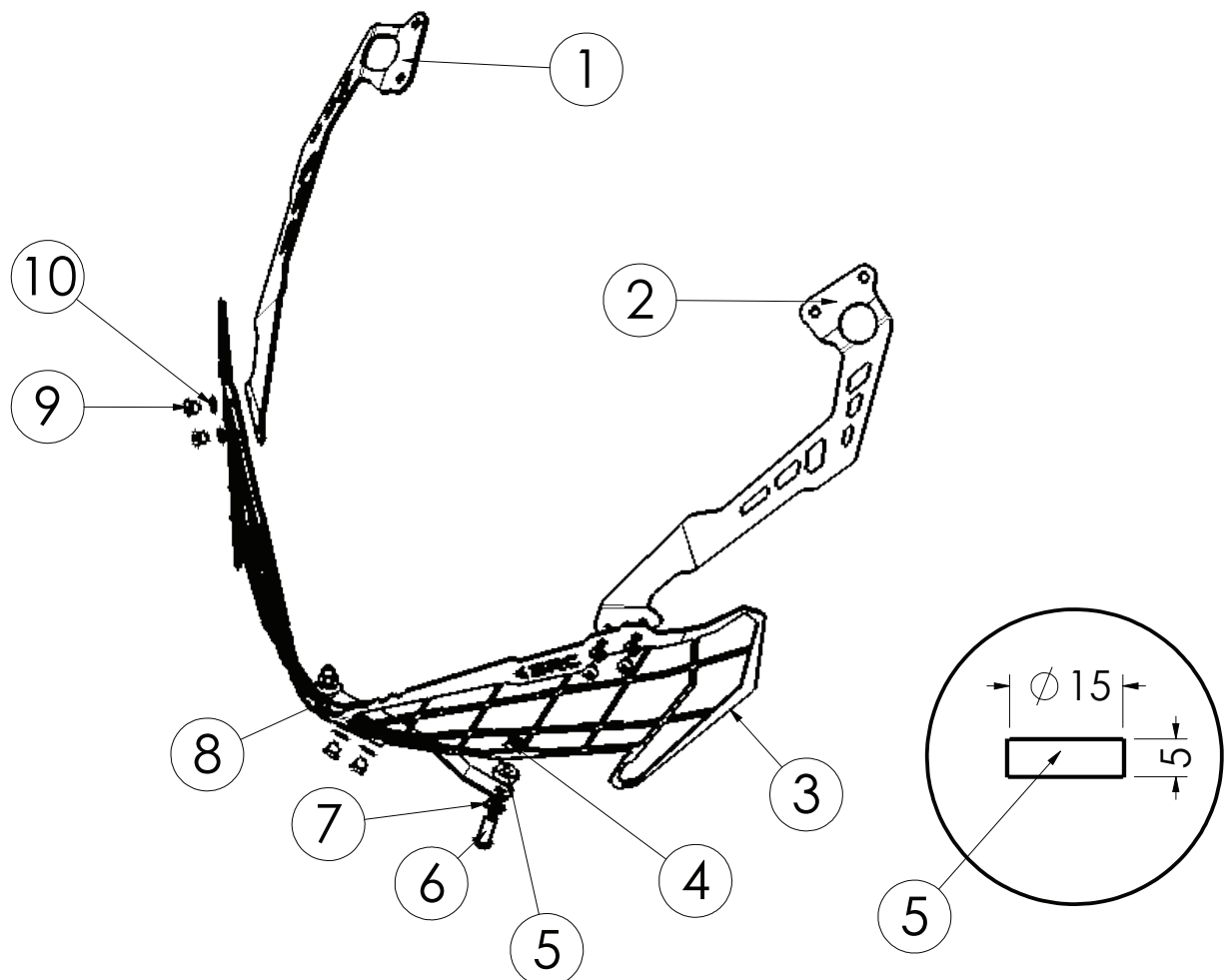


Part Number:

Part Description: HEAD LIGHT GUARD HONDA FORZA 750

Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks**
1	AD T HLG	1		
2	AD T HLG	1		
3	HLG	1		
4	Hex flange nut gradea M6	2		
5	Delrin Black M6 15x5mm	2		
6	Socket button head screw M6x20mm	2		Use Liquid Thread Locker
7	Washer M6	2		
8	AD B HLG	1		
9	Socket button head screw M5x6mm	6		Use Liquid Thread Locker
10	Washer M5	6		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
Recommended to use the Torque specified in the table				
Denotes Usage of Liquid Thread Locker in specified Locations				



DESCRIPTION

1		AD T HLG	2		AD T HLG	3		HLG
4		Hex flange nut grade A M6	5		Delrin Black M6 15x5mm	6		Socket button head screw M6x20mm
7		Washer M6	8		AD B HLG	9		Socket button head screw M5x6mm
10		Washer M5						

TOOLS REQUIRED

	Hex wrench ITEM NO. 4 mm		Hex wrench ITEM NO. 5 mm		Thread locked
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TOOLS REQUIRED

1



**Combination
Wrench Metric
ITEM NO.
10 mm**

2



**Hex wrench
ITEM NO.
4 mm**

3



**Hex wrench
ITEM NO.
5 mm**

4



**socket wrench
torque
Torque**

5



**Thread
locked**

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS

	BOLT HEAD CODE	M4		M5		M6		M8		M10		M12		M14		M16		M18	
		CODE	Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm		Nm
INOX STAINLESS STEEL		A2	2.6		5.1		8.7		21.2		42		73		118		180		258
STEEL		8.8	3		5		10		23		46		79		127		198		283
STEEL		10.9	4		8.1		14		34		67		116		187		291		402

Newton meter (symbol: N m or N·m) is the SI unit of torque.

One newton meter is defined as the torque resulting from a force of one newton applied perpendicularly to a moment arm of one meter in length.

TORQUE VALUES TO BE USED IN MOUNTING INSTRUCTIONS



**USE THE SPECIFIED TORQUE (NM)
FOR SAFE AND PRECISE INSTALLATION.**



**THREADLOCKER PRIMARILY FUNCTIONS TO
PREVENT THE LOOSENING OF BOLTS, SCREWS,
OR OTHER THREADED FASTENERS.**

Step 1

LEFT RIGHT

**Install Bracket arm
as illustrated left - right**

**THIS LABEL INDICATES THE CURRENT
STEP NUMBER IN THE PROCESS.**

**THIS IS A LABEL INDICATING THE LEFT
OR RIGHT SIDE OF THE VEHICLE.**

**THIS IS A LABEL INDICATING
THE INSTALLATION DETAILS.**

**THIS LABEL SERVES TO INDICATE
THE EQUIPMENT NUMBER.**

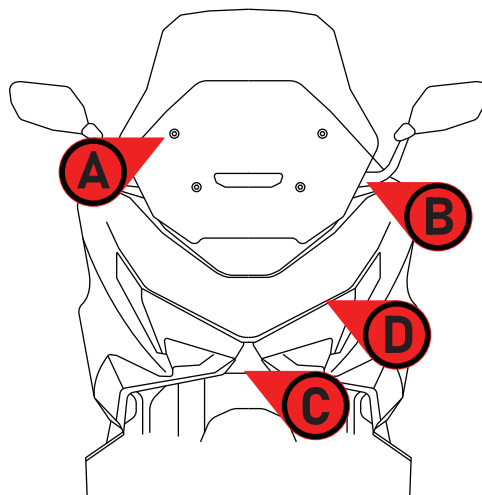
**THIS LABEL DENOTES THE LOCATION
AND DESIGNATED WORK AREA.**

1

A

A B C D

RIGHT (R)



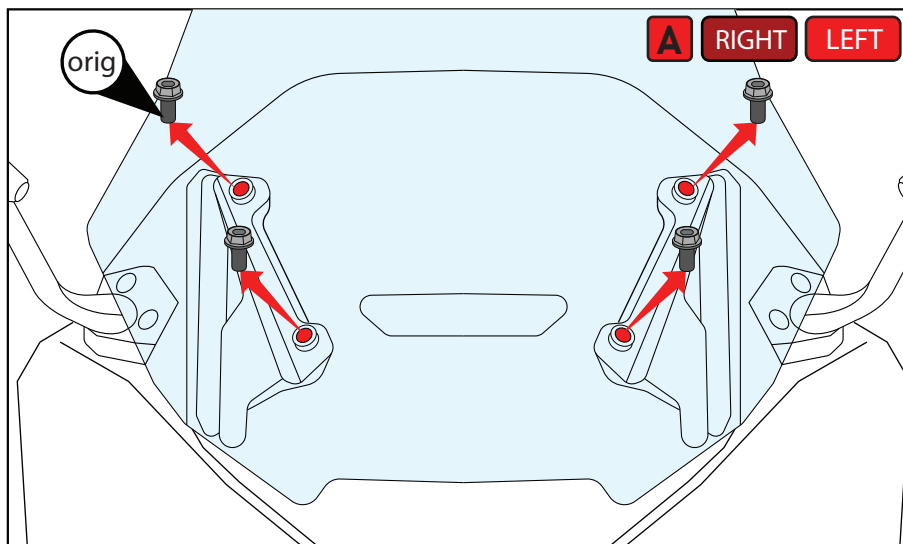
LEFT (L)

Step 1

RIGHT

LEFT

Remove the original Bolt, both left - right.

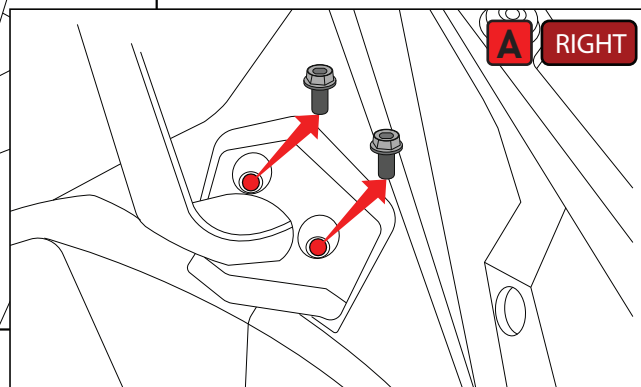
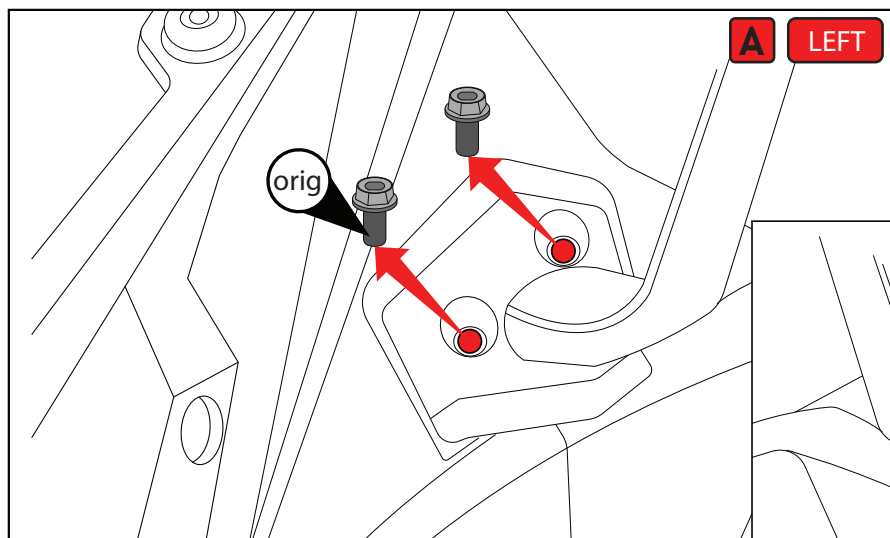


Step 2

RIGHT

LEFT

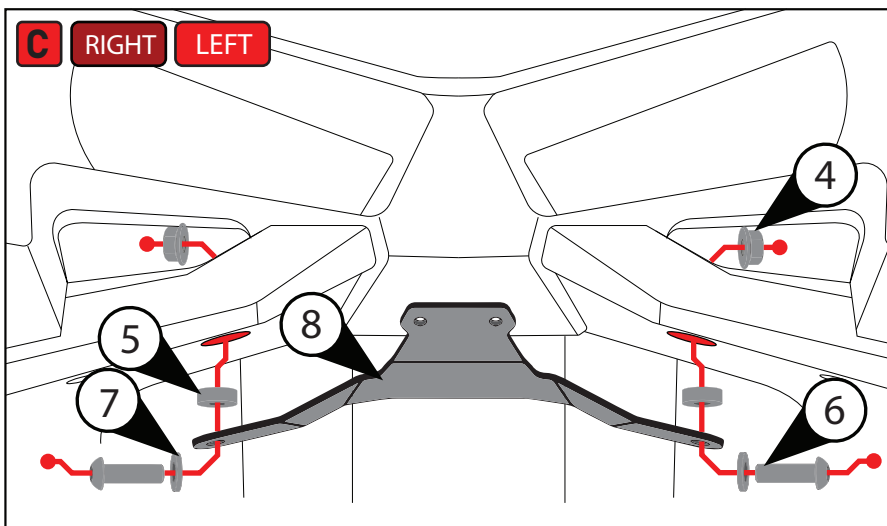
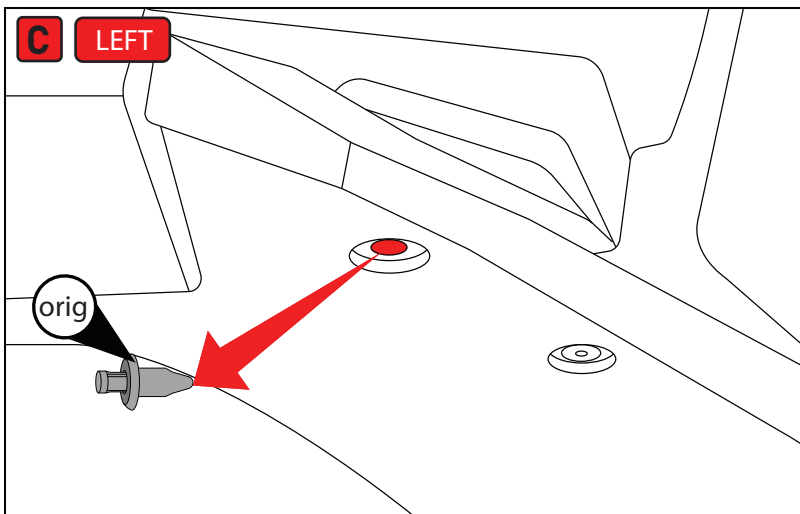
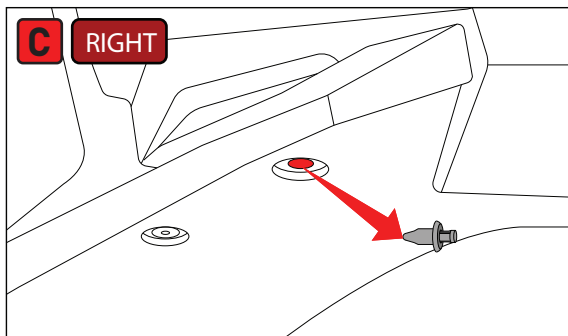
Remove the original Bolt, both left - right.



Step 3

RIGHT LEFT

Remove Fairing pins
, both left - right.



Step 4

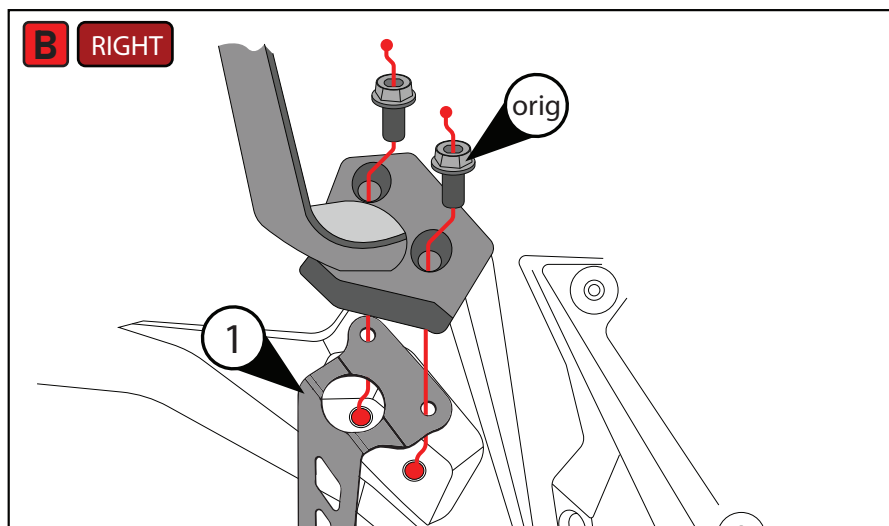
RIGHT LEFT

Install AD B HLG with
screw M6x20mm,
Washer M6, and Delrin
Black M6 15x5mm
Hex flange nut gradea
M6 as shown in
the illustration.

Step 5

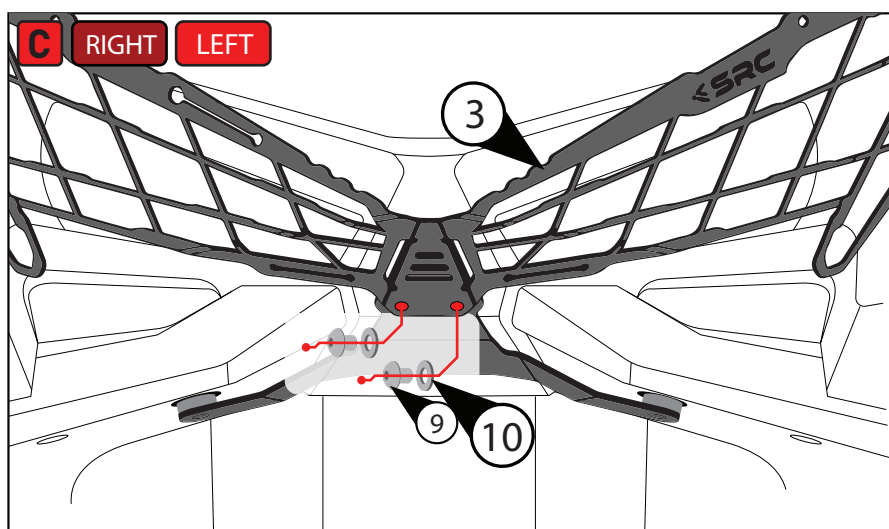
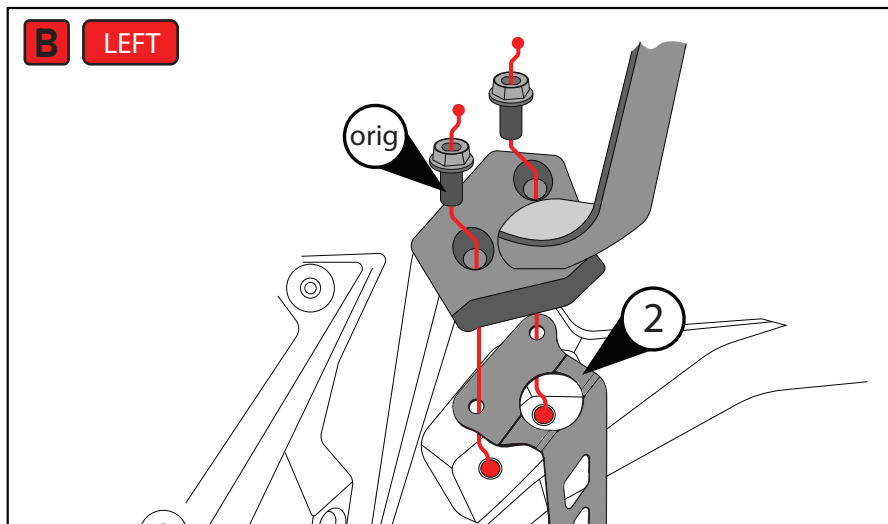
RIGHT

Install AD T HLG with
the original screw,
followed by the mirror
as shown in
the illustration.



Step 6 **LEFT**

Install AD T HLG with the original screw, followed by the mirror as shown in the illustration.

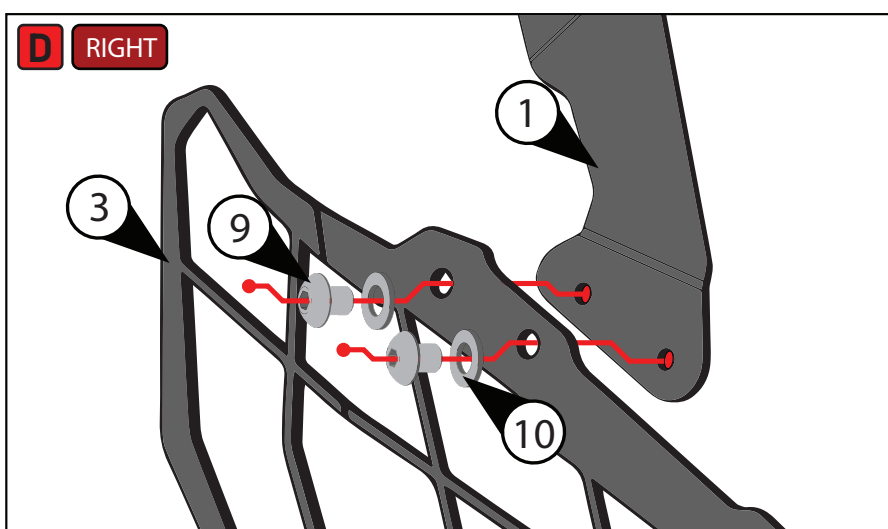


Step 7 **RIGHT LEFT**

Install HLG with screw M5x6mm and Washer M5 as shown in the illustration.

Step 8 **RIGHT**

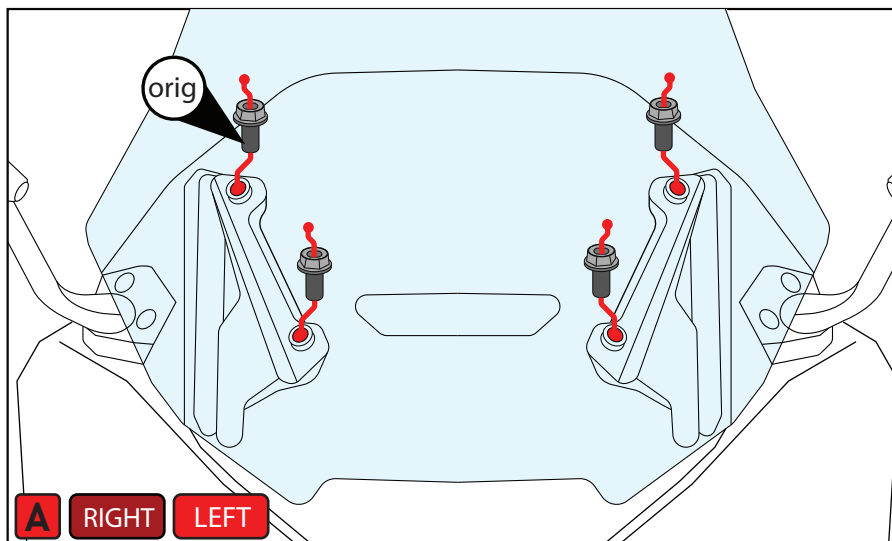
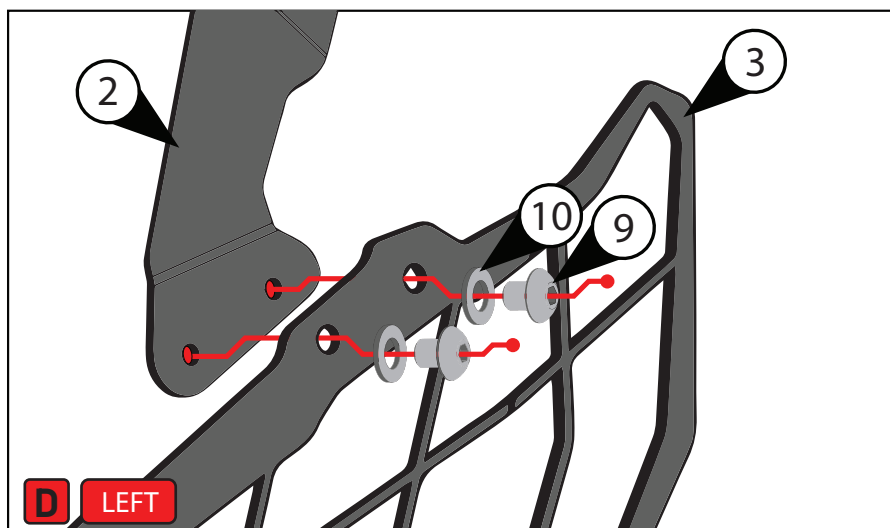
Install screw M5x6mm and Washer M5 as shown in the illustration.



Step 9

LEFT

Install screw M5x6mm and Washer M5 as shown in the illustration.



Step 10

RIGHT

LEFT

Install the original windscreen and secure it with the original screws as shown in the illustration.



Make sure they are inserted correctly.

GENERAL INSTRUCTIONS

- 1. Please carefully follow the Mounting Instructions and the step-by-step procedures provided in this document.***
- 2. This manual is a DIY fitment guide for the accessory part, based on our expertise regarding the vehicle and its components.***
- 3. SRC does not guarantee compatibility with parts from other manufacturers; users should verify the original condition of all vehicle parts.***
- 4. Installed parts may affect driving behavior and vehicle stability under dynamic conditions; please be aware.***
- 5. Using proper tools and having an assistant during installation is recommended for better results.***
- 6. After installation and before the first ride, check all vehicle functions and re-inspect fasteners after 50 km and periodically.***
- 7. Our design maintains the original mounting to avoid affecting the vehicle's payload, function, or protected parts.***
- 8. Any required modifications prior to fitment will be clearly specified in the instruction sheets.***